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SECTION I: Indentification of the substance/mixture and the company

1.1 Product Identifier

Product form	:	Mixture
Product name	:	Sil Sol Premium 15% Sil-Phos rod
Type of product	:	Alloy

1.2 Relevant Identified uses of the substance and uses advised against

1.2.1 Relevant identified uses

Main use category	:	Professional Use
Industrial/Professional use spec	:	For Professional use only
Use of substance	:	Brazing
Function or use category	:	Welding, cutting, heating and brazing

1.2.2 Uses advised against

No additional information available

1.3 Details of Supplier of the Safety Data Sheet

SolderWeld, Inc. 125 E Chandlerpoint Way Draper, UT 84020 - USA 800-356-8449 info@solderweld.com www.solderweld.com

1.4 Emergency Telephone Number

Emergency Number

: 001-800-424-9300 (Chemtrec)

SECTION 2: Hazards Identification

2.1 Classification of the substance or mixture

Classification according to regulation (EC) No. 1272/2008 [CLP] Not classified

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP]

Child resistant fastening	-	-	: No
Tactile warning			: No

2.3 Other Hazards

Adverse physicochemical, human health and environmental effects	: To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.
Other hazards not contributing to the classification	: None under normal conditions

SDS Name: SolderWeld, Inc. Sil Sol 15% Silver-Phos Rod according to regulation (EC) No 1907/2008 (REACH) with its amendment regulation (EU) 2015/830

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SECTION 3: Composition/information on ingredients

3.1 Mixture

Component	Product Indentifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
red phosphorus	(CAS No.) 7723-14-0 (EC no) 231-768-7 (EC index no) 015-002-00-7	5-7.25	Flam. Sol. 1, H228 Aquatic Chronic 3, H412
Silver substance with a community workplace exposure limit	(CAS No.) 7440-22-4 (EC no) 231-131-3	< 20	Not classified

Full text of H-statements : see section 16

SECTION 4: First aid measures

4.1 Description of first aid measures

If you feel unwell, seek medical advice. (show label where possible)
Remove person to fresh air and keep comfortable for breathing, seek medical advice.
Wash skin with plenty of water. If skin irritation rash occurs: Get medical advice/attention.
Rinse eyes cautiously with water for several minutes. If eye irritation persists. Get medical attention/advice.
Not expected to present a significant ingestion hazard under anticipated conditions of normal use. If large quantities are ingested, Get medical attention/advice.

4.2 Most important symptoms and effects, both acute and delayed

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Symptoms/injuries after inhalation:	May cause respiratory irritation.
Symptoms/injuries after skin contact:	Repeated or prolonged contact may cause slight irritation to the skin.
Symptoms/injuries after eye contact:	Dust from this product may cause eye irritation.
Symptoms/injuries after ingestion:	Not expected to present a significant ingestion hazard under anticipated
	conditions of normal use.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Dry Powder

5.2 Special hazards arising from the mixture

Fire hazard:	The product is not flammable.
Explosion hazard:	Product is not explosive
Reactivity in case of fire:	Not known
Hazardous decomposition	
products in case of fire:	Toxic fumes may be released.

5.3 Advice for firefighters

Precautionary measure fire:	No special measures required
Firefighting instructions:	Use extinguishing media appropriate for surrounding fire.
Protection during firefighting:	Do not attempt to take action without suitable protective equipment. Self-
	contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

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6.1 Personal precautions, protective equipment and emergency procedures

General measures:	Avoid release to the environment
6.1.1 For non-emergency person	nel
Protective equipment: Emergency procedures:	Wear suitable protective clothing, gloves and eye or face protection. Ventilate area. Avoid contact with skin and eyes. Avoid breathing dust/fume
6.1.2 For emergency responders	
Protective equipment:	Do not attempt to take action without suitable protective equipment. Wear suitable protective clothing, gloves and eye or face protection. For further information refer to section 8: "Exposure controls/personal protection". Avoid contact with skin and eyes. Avoid breathing dust/fume.
Emergency procedures:	Ventilate area.

6.2 Environmental precautions

Avoid release to the environment.

6.3 Methods and material for containment and cleaning up

For containment:	Collect spillage
Methods for cleaning up:	Place in a suitable container to be disposed of in accordance with the waste
	regulations (see section 13)
Other information:	Dispose of in accordance with relevant local regulations.

6.4 Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of solid materials or residues refer section13: "Disposal considerations".

SECTION 7: Handling and storage

7.1 Precautions for safe handling

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Precautions for safe handling:	Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until safety precautions have been read and
	understood. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing dust/fume.
Hygiene measures:	Do not eat, drink or smoke when using this product. Always wash hands
	after handling the product. Wash contaminated clothing before reuse.
	Contaminated work clothing should not be allowed out of the workplace.
7.2 Conditions for safe stor	age, including any incompatibilities
Technical measures:	Ensure adequate ventilation, especially in confined areas.
Storage conditions:	Store locked up. Store in well-ventilated place. Keep cool
Incompatible products:	Acetylene, ammonia, ammonium nitrate, aqua regia, dioxane, ethylene oxide, chlorine trifluoride, halogens, hydrogen peroxide, hydrazine,
	mononitrate, hydrazoic acid, hydroxylamine, hydrogen sulfide, performic acid, phosphorus, selenium, sulfur, titanium plus potassium chlorate, bromates chlorates and iodate of alkali and alkali earth metals.
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Store in a well-ventilated area.

Keep only in original container.

Storage area: Packaging materials:

7.3 Specific end use

Other hot work operations with metals.

SECTION 8: Exposure controls/personal protection

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8.1 Control parameters

Silver (7440-22-4)		
EU	Local name	Silver, metallic
EU	IOELV TWA (mg/m3)	0.1 mg/m3

8.2 Exposure controls

Appropriate engineering controls:	Ensure good ventilation of the work station
Personal protective equipment:	Gloves. Protective goggles. Face shield. Protective clothing.
Materials for protective clothing:	Wear suitable protective clothing
Hand protection:	Protective gloves
Eye protection:	Safety glasses or face shield
Skin and body protection:	Wear suitable protective clothing
Skin and body protection:	Wear suitable protective clothing
Respiratory protection:	In case of insufficient ventilation, wear suitable respiratory equip.
respiratory protection.	in case of insumolent ventilation, wear suitable respiratory equip.



Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state: Appearance: Color: Odor: Odor Threshold: pH: Relative evaporation rate: Melting point: Freezing point: Boiling point: Flash point: Auto-ignition temp: Decomposition temperature: Flammability (solid, gas): Vapor pressure: Relative vapor density at 20 C: Relative density: Solubility: Log pow: Viscosity, kinematic: Viscosity, dynamic: Explosive properties: Oxidizing properties: Explosive limits:

Solid Silver-gray alloy. Metallic wire, rod. Silver odorless No data available No data available No data available No data available Not applicable No data available Not applicable Not applicable No data available Non flammable No data available No data available Not applicable Insoluble in water No data available Not applicable No data available Product is not explosive Oxidizing solids Not applicable Not applicable

9.2 Other information

No additional information available

SECTION 10: Stability and reactivity

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The product is non-reactive under normal conditions of use, storage and transport.

10.2 Chemical stability

Safe under normal conditions

10.3 Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4 Conditions to avoid

None under recommended storage and handling conditions (see section 7)

10.5 Incompatible materials

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Acetylene, ammonia, ammonium nitrate, aqua regia, dioxane, ethylene oxide, chlorine trifluoride, halogens, hydrogen peroxide, hydrazine, mononitrate, hydrazoic acid, hydroxylamine, hydrogen sulfide, performic acid, phosphorus, selenium, sulfur, titanium plus potassium chlorate, bromates chlorates and iodate of alkali and alkali earth metals.

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced

SECTION 11: Toxicological information

11.1 Information on toxicological effects	
Acute toxicity:	Not classified
Skin corrosion/irritation:	Not classified Contact dermatitis may result from direct exposure to the skin
Serious eye damage/irritation:	Not classified
Respiratory or skin sensitization:	Not classified Long term exposure to brazing fume, gasses or dust may contribute to pulmonary irritation or pneumoconiosis
Germ cell mutagenicity:	Not classified
Carcinogenicity:	Not classified
Reproductive toxicity:	Not classified
Specific target organ toxicity (single exposure):	Not classified
Specific target organ toxicity (repeated exposure):	Not classified

SECTION 12: Ecology information

12.1 toxicity

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Ecology - general:	The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment	
Ecology- Water:	The product does not have any known adverse effect on the tested aquatic organisms.	
12.2 Persistance and degradab	ility	
Persistence and degradability:	Not readily biodegradable	
12.3 Bioaccumulative potential		
Bioaccumulative potential:	Not established	
12.4 Mobility in soil		
Ecology - Soil:	Not established	
12.5 Results of PBT and vPvB	accassmant	

12.5 Results of PBT and vPvB assessment

No additional information available

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12.6 Other adverse effects

Other adverse effects: Additional information: None known Avoid release to the environment

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Regional legislation (waste):	Disposal must be done according to official regulations
Waste treatment methods:	Dispose of contents/container in accordance with licensed collectors
	sorting instructions
Waste disposal recommendations:	Dispose of contents/container to a hazardous or special waste facility.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1 UN number

Not regulated for transport

14.2 UN proper shipping name

······································		
Proper shipping name (ADR)	Not applicable	
Proper shipping name (IMDG)	Not applicable	
Proper shipping name. (IATA)	Not applicable	
Proper shipping name (ADN)	Not applicable	
Proper shipping name (RID)	Not applicable	

14.3 Transport hazard class(es)

ADR	
Transport hazard class(es)	Not Applicable
IMDG	
Transport hazard class(es)	Not Applicable
IATA	
Transport hazard class(es)	Not Applicable
ADN	
Transport hazard class(es)	Not Applicable
RID	
Transport hazard class(es)	Not Applicable
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14.4 Packing group

Packing group (ADR) Packing group (IMDG) Packing group (IATA) Packing group (ADN) Packing group (RID)

Not applicable Not applicable Not applicable Not applicable Not applicable

14.5 Environmental hazards

Dangerous for the environment Marine pollutant Other information No No No supplementary information available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance

15.1.1 EU-regulations Contains no REACH substances with Annex XVII restrictions Contains no substance on the REACH candidate list Contains no REACH Annex XIV substances EN (English)

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15.1.2 National regulations

No additional information available

15.2 Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Full text of H- and EUH- statements:

Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard, Category 3
Flam. Sol. 1	Flammable solids, Category 1
H228	Flammable solid
H412	Harmful to Aquatic life with long lasting effects

*This information must be included in all SDS that are copied and distributed for this material.

Please retain this sheet for your files. SolderWeld, Inc. maintains a file of Safety Data Sheets (SDS) for each rods and fluxes produced in compliance with Federal OSHA Hazard Communication Standard (29 CFR 1910.1200) & various right-to-know laws.

The information and recommendations contained within this publication have been compiled from sources believed to be reliable and to represent the best information available to SolderWeld, Inc. at the time of issue. It is our policy to include an SDS with initial orders for each product. This submission is to become a matter of record and need not accompany subsequent shipments for the same product to the same customer. The information contained on this sheet is intended solely for employee health and safety education and not for contract specification purposes. No warranty, guarantee, or representation is made by SolderWeld, Inc., nor does SolderWeld, Inc. assume any responsibility in connection there within; nor can it be assumed that all acceptable safety measures or other safety measures may not be required under particular or exceptional conditions or circumstances. Should you need additional information, contact us.