INSTALLATION INSTRUCTIONS

PACKAGE AIR CONDITIONERS FEATURING NEW INDUSTRY STANDARD R410A REFRIGERANT AMOBA RLNL-G SERIES 7.5, 10 & 12.5 TON [26.4, 35.2 & 44 kW] 60 HZ MODELS











Recognize this symbol as an indication of Important Safety Information!

DO NOT DESTROY PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

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II. INTRODUCTION

A WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE AIR CONDITIONER CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE AIR CONDITIONER. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE AIR CONDITIONER AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

This booklet contains the installation and operating instructions for your air conditioner. There are a few precautions that should be taken to derive maximum satisfaction from it. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

III. CHECKING PRODUCT RECEIVED

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. Check the unit model number, heating size, electrical characteristics, and accessories to determine if they are correct.

IV.EQUIPMENT PROTECTION FROM THE ENVIRONMENT

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulphur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem, special attention should be given to the equipment location and exposure.

- Avoid having lawn sprinkler heads spray direction on the unit cabinet.
- 2. In coastal areas, locate the unit on the side of the building away from the waterfront.
- 3. Shielding provided by a fence or shrubs may give some protection.

Regular maintenance will reduce the buildup of contaminants and help to protect the unit's finish.

▲ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

- Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
- 2. Regular cleaning and waxing of the cabinet with a good automobile polish will provide some protection.
- 3. A good liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer.

The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

V. SPECIFICATIONS

A. GENERAL

The Packaged Air Conditioner is available without heat or with 10, 15, 20, 30, 40 or 50 kW electric heat. Cooling capacities of 7½ and 10 nominal tons of cooling are available. Units are convertible from horizontal supply and return to bottom supply and return by relocation of supply and return air access panels. See cover installation detail.

The units are weatherized for mounting outside of the building.

The information on the rating plate is in compliance with the FTC and DOE rating for single phase units. The following information is for three phase units which **are not** covered under the DOE certification program.

 The efficiency rating of this unit is a product thermal efficiency rating determined under continuous operating conditions independent of any installed system.

B. MAJOR COMPONENTS

The unit includes a hermetically-sealed refrigerating system (consisting of a compressor, condenser coil, evaporator coil with thermal expansion valve, microchannel reheat coil, solenoid valves), a circulation air blower, condenser fans, variable frequency drive (VFD), outdoor fan motor controller (OFMC), and all necessary internal electrical wiring. The cooling system of these units is factory-evacuated, charged and performance tested. Refrigerant amount and type are indicated on rating plate.

C. R-410A REFRIGERANT

All units are factory charged with R-410A refrigerant.

1. Specification of R-410A:

Application: R-410A is not a drop-in replacement for R-22; equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 units.

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle equipment, pumps, hoses and the like need to have design pressure ratings appropriate for R-410A. Manifold sets need to range up to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating. DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air. Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

- 2. Quick Reference Guide For R-410A
- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.

- R-410A refrigerant cylinders are pink.
- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants.
 Prior to March 1999, R-410A refrigerant cylinders had a dip
 tube. These cylinders should be kept upright for equipment
 charging. Post March 1999 cylinders do not have a dip tube
 and should be inverted to ensure liquid charging of the
 equipment.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A.

3. Evaporator Coil / TXV

The thermostatic expansion valve is specifically designed to operate with R-410A. **DO NOT use an R-22 TXV. The existing evaporator must be replaced with the factory specified TXV evaporator specifically designed for R-410A.**

- 4. Tools Required For Installing & Servicing R-410A Models Manifold Sets:
 - -Up to 800 PSIG High side
 - -Up to 250 PSIG Low Side
 - -550 PSIG Low Side Retard

Manifold Hoses:

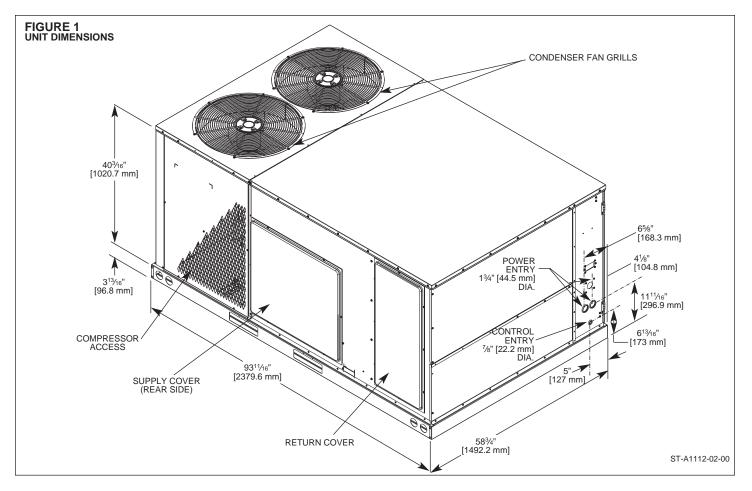
-Service Pressure Rating of 800 PSIG

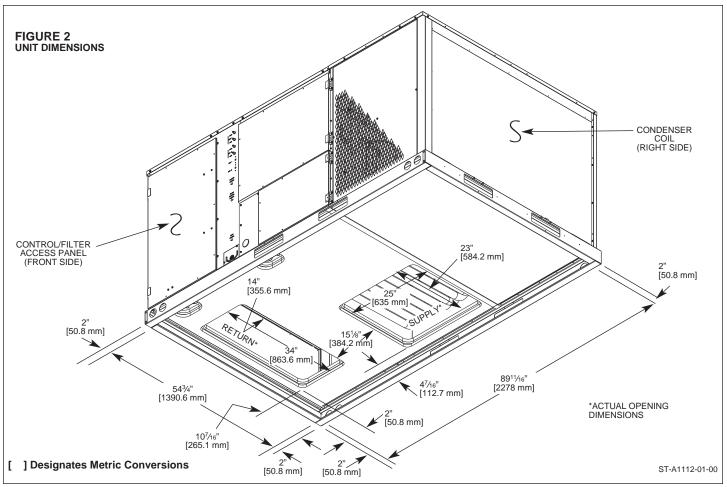
Recovery Cylinders:

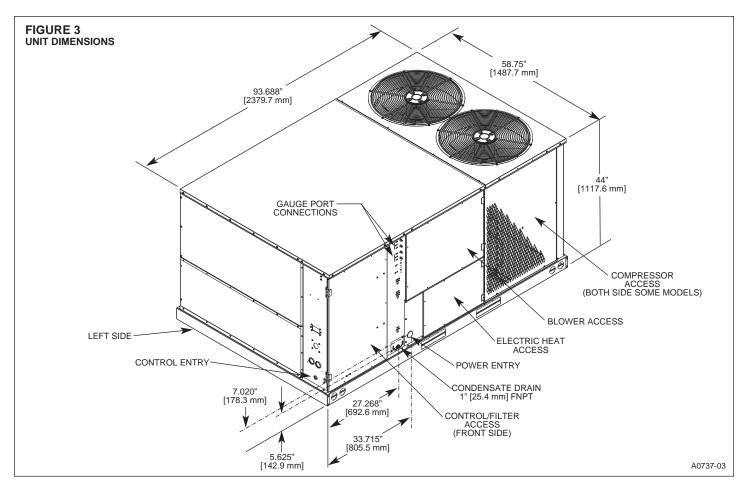
- -400 PSIG Pressure Rating
- -Dept. of Transportation 4BA400 or BW400

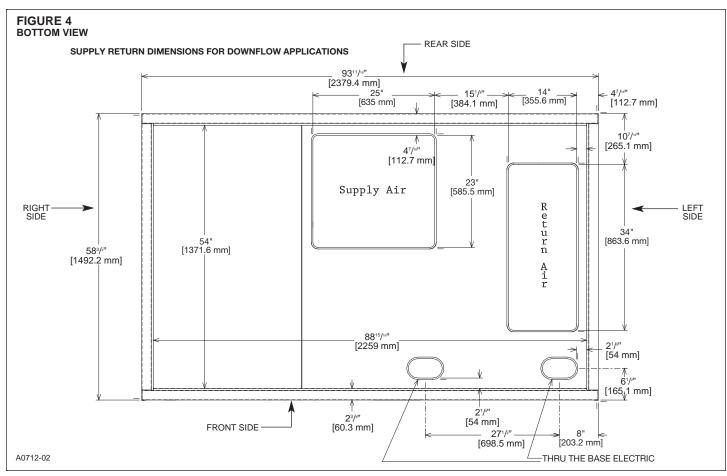
A CAUTION

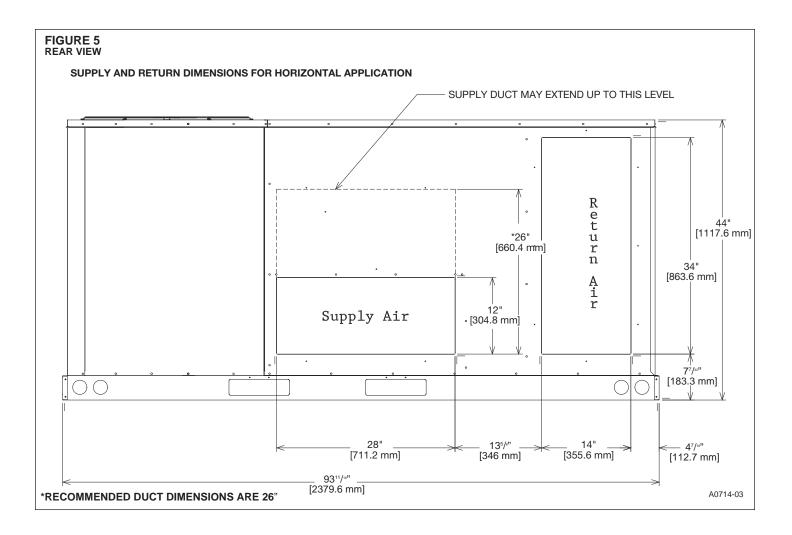
R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment.











Model RLNL-Series	G090CR	G090CS	G090CT	G090DR
Cooling Performance ¹				CONTINUED
Gross Cooling Capacity Btu [kW]	93,000 [27.25]	93,000 [27.25]	93,000 [27.25]	93,000 [27.25]
EER/SEER ²	11.2/NA	11.2/NA	11.2/NA	11.2/NA
Nominal CFM/AHRI Rated CFM [L/s]	3000/2775 [1416/1310]	3000/2775 [1416/1310]	3000/2775 [1416/1310]	3000/2775 [1416/1310]
AHRI Net Cooling Capacity Btu [kW]	90,000 [26.37]	90,000 [26.37]	90,000 [26.37]	90,000 [26.37]
Net Sensible Capacity Btu [kW]	63,100 [18.49]	63,100 [18.49]	63,100 [18.49]	63,100 [18.49]
Net Latent Capacity Btu [kW]	26,900 [7.88]	26,900 [7.88]	26,900 [7.88]	26,900 [7.88]
IEER ³	14.5	14.5	14.5	14.5
Net System Power kW	7.99	7.99	7.99	7.99
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) ⁵	88	88	88	88
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	27 [2.51]	27 [2.51]	27 [2.51]	27 [2.51]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]
Indoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	13.5 [1.25]	13.5 [1.25]	13.5 [1.25]	13.5 [1.25]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Re-Heat Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	0.709 [18]	0.709 [18]	0.709 [18]	0.709 [18]
Face Area sq. ft. [sq. m]	5.9 [0.55]	5.9 [0.55]	5.9 [0.55]	5.9 [0.55]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Outdoor Fan—Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	8000 [3775]	8000 [3775]	8000 [3775]	8000 [3775]
No. Motors/HP	2 at 1/3 HP	2 at 1/3 HP	2 at 1/3 HP	2 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds	Multiple	Multiple	Multiple	Multiple
No. Motors	1	1	1	1
Motor HP	2	2	3	2
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	56	56	56
Filter—Type	Disposable	Disposable	Disposable	Disposable
Furnished (No.) Size Recommended in [mm v mm v mm]	Yes (6)0v10v10 [61v467v467]	Yes	Yes	Yes (6)0v10v10 [61v467v467]
(No.) Size Recommended in. [mm x mm x mm] Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	(6)2x18x18 [51x457x457] 146/112 [4139/3175]	(6)2x18x18 [51x457x457]	(6)2x18x18 [51x457x457] 146/112 [4139/3175]	(6)2x18x18 [51x457x457] 146/112 [4139/3175]
	140/112 [4133/31/3]	146/112 [4139/3175]	140/112 [4138/31/3]	140/112 [4138/31/3]
Weights	1040 [470]	1040 [470]	1057 [170]	1040 [470]
Net Weights lbs. [kg]	1049 [476]	1049 [476]	1057 [479]	1049 [476]
Ship Weights lbs. [kg]	1086 [493]	1086 [493]	1094 [496]	1086 [493]

Model RLNL-Series	G090DS	G090DT	G120CR	G120CS
Cooling Performance ¹				CONTINUED
Gross Cooling Capacity Btu [kW]	93,000 [27.25]	93,000 [27.25]	123,000 [36.04]	123,000 [36.04]
EER/SEER ²	11.2/NA	11.2/NA	11.2/NA	11.2/NA
Nominal CFM/AHRI Rated CFM [L/s]	3000/2775 [1416/1310]	3000/2775 [1416/1310]	4000/3750 [1888/1770]	4000/3750 [1888/1770]
AHRI Net Cooling Capacity Btu [kW]	90,000 [26.37]	90,000 [26.37]	118,000 [34.57]	118,000 [34.57]
Net Sensible Capacity Btu [kW]	63,100 [18.49]	63,100 [18.49]	88,800 [26.02]	88,800 [26.02]
Net Latent Capacity Btu [kW]	26,900 [7.88]	26,900 [7.88]	29,200 [8.56]	29,200 [8.56]
IEER ³	14.5	14.5	14.6	14.6
Net System Power kW	7.99	7.99	10.49	10.49
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) ⁵	88	88	88	88
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	27 [2.51]	27 [2.51]	27 [2.51]	27 [2.51]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Indoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	13.5 [1.25]	13.5 [1.25]	13.5 [1.25]	13.5 [1.25]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	3 / 18 [7]	3 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
	Louvered	Louvered	Louvered	Louvered
Re-Heat Coil - Fin Type Tube Type	MicroChannel		MicroChannel	
31		MicroChannel		MicroChannel
MicroChannel Depth in. [mm]	0.709 [18]	0.709 [18]	0.709 [18]	0.709 [18]
Face Area sq. ft. [sq. m]	5.9 [0.55]	5.9 [0.55]	5.9 [0.55]	5.9 [0.55]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Outdoor Fan—Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	8000 [3775]	8000 [3775]	8000 [3775]	8000 [3775]
No. Motors/HP	2 at 1/3 HP			
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds	Multiple	Multiple	Multiple	Multiple
No. Motors	1	1	1	1
Motor HP	2	3	2	3
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	56	56	56
Filter—Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(No.) Size Recommended in. [mm x mm x mm]	(6)2x18x18 [51x457x457]	(6)2x18x18 [51x457x457]	(6)2x18x18 [51x457x457]	(6)2x18x18 [51x457x457]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	146/112 [4139/3175]	146/112 [4139/3175]	221/176 [6265/4990]	221/176 [6265/4990]
Weights				
Net Weights lbs. [kg]	1049 [476]	1057 [479]	1144 [519]	1152 [523]
Ship Weights lbs. [kg]	1086 [493]	1094 [496]	1181 [536]	1189 [539]

Model RLNL-Series	G120DR	G120DS	G151CR	G151 <u>CS</u>
Cooling Performance ¹				CONTINUED
Gross Cooling Capacity Btu [kW]	123,000 [36.04]	123,000 [36.04]	148,000 [43.36]	148,000 [43.36]
EER/SEER ²	11.2/NA	11.2/NA	11/NA	11/NA
Nominal CFM/AHRI Rated CFM [L/s]	4000/3750 [1888/1770]	4000/3750 [1888/1770]	5000/4250 [2360/2006]	5000/4250 [2360/2006]
AHRI Net Cooling Capacity Btu [kW]	118,000 [34.57]	118,000 [34.57]	140,000 [41.02]	140,000 [41.02]
Net Sensible Capacity Btu [kW]	88,800 [26.02]	88,800 [26.02]	99,500 [29.15]	99,500 [29.15]
Net Latent Capacity Btu [kW]	29,200 [8.56]	29,200 [8.56]	40,500 [11.87]	40,500 [11.87]
IEER ³	14.6	14.6	14	14
Net System Power kW	10.49	10.49	13.29	13.29
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) ⁵	88	88	88	88
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	MicroChannel	MicroChannel
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	27 [2.51]	27 [2.51]	27 [2.51]	27 [2.51]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	2 / 23 [9]	2 / 23 [9]
Indoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	13.5 [1.25]	13.5 [1.25]	13.5 [1.25]	13.5 [1.25]
Rows / FPI [FPcm]	3 / 18 [7]	3 / 18 [7]	4 / 15 [6]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Re-Heat Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	0.709 [18]	0.709 [18]	0.709 [18]	0.709 [18]
Face Area sq. ft. [sq. m]	5.9 [0.55]	5.9 [0.55]	5.9 [0.55]	5.9 [0.55]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Outdoor Fan—Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	8000 [3775]	8000 [3775]	8000 [3775]	8000 [3775]
No. Motors/HP	2 at 1/3 HP	2 at 1/3 HP	2 at 1/2 HP	2 at 1/2 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds	Multiple	Multiple	Single	Single
No. Motors	1	1	1	1
Motor HP	2	3	5	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	56	56	184
Filter—Type	Disposable	Disposable	Disposable	Disposable
Furnished (No.) Size Recommended in. [mm x mm x mm]	Yes (6)2x18x18 [51x457x457]	Yes (6)2x18x18 [51x457x457]	Yes (6)2x18x18 [51x457x457]	Yes (6)2x18x18 [51x457x457]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	221/176 [6265/4990]	221/176 [6265/4990]	203/155 [5755/4394]	203/155 [5755/4394]
Weights			200/100 [0/00/100/]	
	1144 [519]	1150 [502]	1266 [57/]	1038 [560]
Net Weights lbs. [kg] Ship Weights lbs. [kg]	1181 [536]	1152 [523] 1189 [539]	1266 [574] 1303 [591]	1238 [562] 1267 [575]
	1101 [000]	1100 [000]	1000 [001]	1201 [313]

Model RLNL-Series	G151DR	G151D\$
Cooling Performance ¹		
Gross Cooling Capacity Btu [kW]	148,000 [43.36]	148,000 [43.36]
EER/SEER ²	11/NA	11/NA
Nominal CFM/AHRI Rated CFM [L/s]	5000/4250 [2360/2006]	5000/4250 [2360/2006]
AHRI Net Cooling Capacity Btu [kW]	140,000 [41.02]	140,000 [41.02]
Net Sensible Capacity Btu [kW]	99,500 [29.15]	99,500 [29.15]
Net Latent Capacity Btu [kW]	40,500 [11.87]	40,500 [11.87]
IEER ³	14	14
Net System Power kW	13.29	13.29
Compressor		
No./Type	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) ⁵	88	88
Outdoor Coil—Fin Type	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	27 [2.51]	27 [2.51]
Rows / FPI [FPcm]	2 / 23 [9]	2 / 23 [9]
Indoor Coil—Fin Type	Louvered	Louvered
Tube Type	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	13.5 [1.25]	13.5 [1.25]
Rows / FPI [FPcm]	4 / 15 [6]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]
Re-Heat Coil - Fin Type	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	0.709 [18]	0.709 [18]
Face Area sq. ft. [sq. m]	5.9 [0.55]	5.9 [0.55]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]
Outdoor Fan—Type	Propeller	Propeller
No. Used/Diameter in. [mm]	2/24 [609.6]	2/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1
CFM [L/s]	8000 [3775]	8000 [3775]
No. Motors/HP	2 at 1/2 HP	2 at 1/2 HP
Motor RPM	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/15x15 [381x381]	1/15x15 [381x381]
Drive Type	Belt (Adjustable)	Belt (Adjustable)
No. Speeds	Single	Single
No. Motors	1	1
Motor HP	5	5
Motor RPM	1725	1725
Motor Frame Size	56	184
Filter—Type	Disposable	Disposable
Furnished (No.) Size Recommended in. [mm x mm x mm]	Yes (6)2x18x18 [51x457x457]	Yes (6)2x18x18 [51x457x457]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	203/155 [5755/4394]	203/155 [5755/4394]
Weights		200/100 [0/00/1001]
	1000 [550]	1000 [EG0]
Net Weights lbs. [kg]	1230 [558]	1238 [562]
Ship Weights lbs. [kg]	1267 [575]	1267 [575]

ELECTRICAL DATA - RLNL-G

				EL	ECTRIC	AL DAT	A - RLNL	SERIE	S						
		G090CR	G090CS	G090CT	G090DR	G090DS	G090DT	G120CR	G120CS	G120DR	G120DS	G151CR	G151CS	G151DR	G151DS
	Unit Operating Voltage Range	187-253	187-253	187-253	414-506	414-506	414-506	187-253	187-253	414-506	414-506	187-253	187-253	414-506	414-506
ation	Volts	208/230	208/230	208/230	460	460	460	208/230	208/230	460	460	208/230	208/230	460	460
Unit Information	Minimum Circuit Ampacity	43/43	43/43	48/48	21	21	24	49/49	54/54	25	28	68/68	68/68	32	32
Unit	Minimum Overcurrent Protection Device Size	45/45	45/45	50/50	25	25	25	50/50	55/55	25	30	80/80	80/80	35	35
	Maximum Overcurrent Protection Device Size	50/50	50/50	60/60	25	25	30	60/60	60/60	30	35	80/80	80/80	40	40
	No.	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	Volts	200/240	200/240	200/240	480	480	480	200/240	200/240	480	480	208/230	208/230	460	460
	Phase	3	3	3	3	3	3	3	3	3	3	3	3	3	3
otor	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450
Compressor Motor	HP, Compressor 1	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	4 1/4	4 1/4	4 1/4	4 1/4	5	5	5	5
mpres	Amps (RLA), Comp. 1	13.1/13.1	13.1/13.1	13.1/13.1	6.1	6.1	6.1	16/16	16/16	7.8	7.8	19.6/19.6	19.6/19.6	8.2	8.2
OO	Amps (LRA), Comp. 1	83.1/83.1	83.1/83.1	83.1/83.1	41	41	41	110/110	110/110	52	52	136/136	136/136	66.1	66.1
	HP, Compressor 2	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	4 1/44	4 1/44	4 1/44	4 1/4	5	5	5	5
	Amps (RLA), Comp. 2	13.1/13.1	13.1/13.1	13.1/13.1	6.1	6.1	6.1	16/16	16/16	7.8	7.8	19.6/19.6	19.6/19.6	8.2	8.2
tor	Amps (LRA), Comp. 2	83.1/83.1	83.1/83.1	83.1/83.1	41	41	41	110/110	110/110	52	52	136/136	136/136	66.1	66.1
	No.	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	Volts	208/230	208/230	208/230	460	460	460	208/230	208/230	460	460	208/230	208/230	460	460
er Mo	Phase	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Condenser Motor	НР	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/2	1/2	1/2	1/2
J S	Amps (FLA, each)	2.4/2.4	2.4/2.4	2.4/2.4	1.4	1.4	1.4	2.4/2.4	2.4/2.4	1.4	1.4	2.3/2.3	2.3/2.3	1.5	1.5
	Amps (LRA, each)	4.7/4.7	4.7/4.7	4.7/4.7	2.4	2.4	2.4	4.7/4.7	4.7/4.7	2.4	2.4	5.6/5.6	5.6/5.6	3.1	3.1
	No.	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460	208/230	208/230	460	460	208/230	208/230	460	460
itor Fai	Phase	3	3	3	3	3	3	3	3	3	3	3	3	3	3
Evaporator Fan	НР	2	2	3	2	2	3	2	3	2	3	5	5	5	5
<u>ш</u>	Amps (FLA, each)	8/8	8/8	13/13	4	4	7	8/8	13/13	4	7	18.8/18.8	18.8/18.8	10	10
	Amps (LRA, each)	56/56	56/56	74.5/74.5	28	28	38.1	56/56	74.5/74.5	28	38.1	82.6/82.6	82.6/82.6	41.3	41.3

VI. INSTALLATION

A. GENERAL

1. PRE-INSTALLATION CHECK-POINTS

Before attempting any installation, the following points should be carefully considered:

- a. Structural strength of supporting members. (rooftop installation)
- b. Clearances and provision for servicing.
- c. Power supply and wiring.
- d. Air duct connections.
- e. Drain facilities and connections.
- f. Location for minimum noise.

2. LOCATION

These units are designed for outdoor installations. They can be mounted on a slab or rooftop. They are not to be installed within any part of a structure such as an attic, crawl space, closet, or any other place where condenser air flow is restricted or other than outdoor ambient conditions prevail. Since the application of the units is of the outdoor type, it is important to consult your local code authorities at the time the first installation is made.

- B. OUTSIDE SLAB INSTALLATION (Typical outdoor slab installations are shown in Figures 6 and 7.)
 - Select a location where external water drainage cannot collect around the unit.
 - Provide a level concrete slab extending 3" [76.2 mm] beyond all four sides of the unit. The slab should be sufficient above grade to prevent ground water from entering the unit. *IMPORTANT:* To prevent transmission of noise or vibration, slab should not be connected to building structure.
 - 3. The location of the unit should be such as to provide proper access for inspection and servicing.
 - Locate unit where operating sounds will not disturb owner or neighbors.
 - Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.

C. CLEARANCES

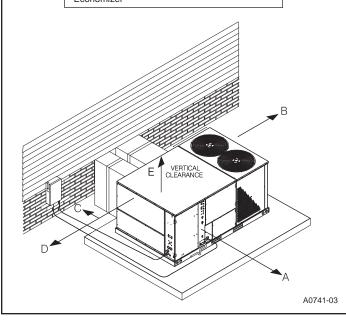
The following minimum clearances must be observed for proper unit performance and serviceability.

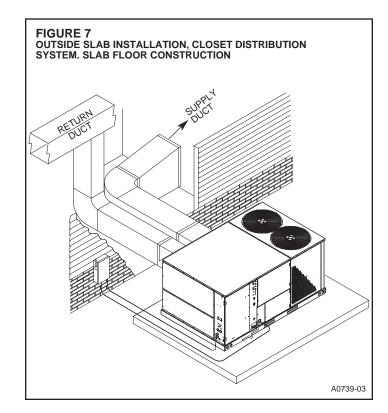
- Provide 48" [1219.2 mm] minimum clearance at the front of the unit. Provide 18" [457.2 mm] minimum clearance at all other sides of the unit.
- Provide 60" [1524 mm] minimum clearance between top of unit and maximum 3 foot [.91 m] overhang.
- 3. Unit is design certified for application on combustible flooring with 0" [0 mm] minimum clearance.
- See Figure 6 for illustration of minimum installation-service clearances.

FIGURE 6 OUTSIDE SLAB INSTALLATION, BASEMENT OR CRAWL SPACE DISTRIBUTION SYSTEM

Recommended Clearance	Location
48" [1219.2 mm]	A - Front
18" [457.2 mm]	B - Condenser Coil
18" [457.2 mm]	C - Duct Side
18"* [457.2 mm]	D - Evaporator End
60" [1524 mm]	E - Above
*\^(:41====================================	11 [4040 0] With

*Without Economizer. 48" [1219.2 mm] With





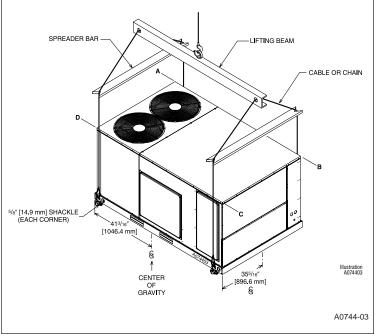
D. ROOFTOP INSTALLATION

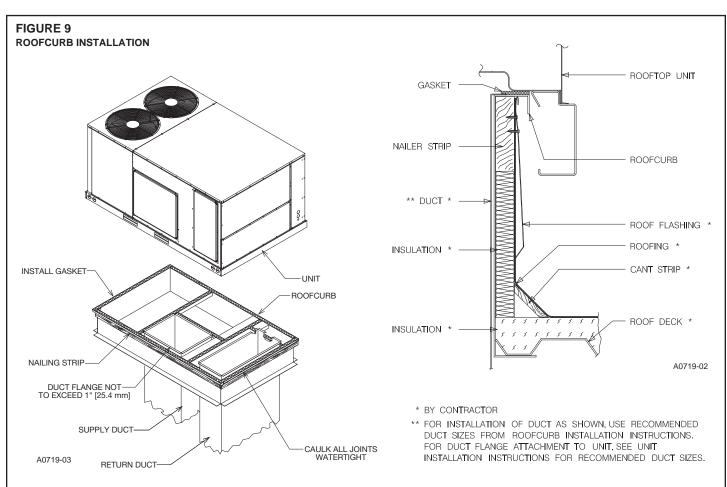
- Before locating the unit on the roof, make sure that the strength of the roof and beams is adequate at that point to support the weight involved. This is very important and user's responsibility.
- 2. For rigging and roofcurb details, see Figures 8 and 9. Use field-furnished spreaders.
- For roofcurb assembly, see Roofcurb Installation Instructions.
- If the roofcurb is not used, provisions for disposing of condensate water runoff must be provided.
- 5. The unit should be placed on a solid and level roofcurb or platform of adequate strength. See Figure 10.
- 6. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

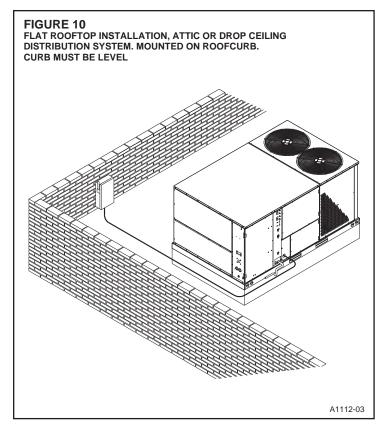
IMPORTANT: If unit will not be put into service immediately, cover supply and return openings to prevent excessive condensation.

FIGURE 8 RIGGING FOR LIFTING

CORNER	WEIGHTS	BY PERC	ENTAGE
А	В	С	D
33%	27%	17%	23%







VII. DUCTWORK

Ductwork should be fabricated by the installing contractor in accordance with local codes and NFPA90A. Industry manuals may be used as a guide when sizing and designing the duct system - contact Air Conditioning Contractors of America, 1513 16th St. N.W., Washington, D.C. 20036.

WARNING

DO NOT, UNDER ANY CIRCUMSTANCES, CONNECT RETURN DUCTWORK TO ANY OTHER HEAT PRODUCING DEVICE SUCH AS A FIREPLACE INSERT, STOVE, ETC. UNAUTHORIZED USE OF SUCH DEVICES MAY RESULT IN FIRE, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

The unit should be placed as close to the space to be air conditioned as possible allowing clearance dimensions as indicated. Ducts should be run as directly as possible to supply and return outlets. Use of non-flammable waterproof flexible connectors on both supply and return connections at the unit to reduce noise transmission is recommended.

It is preferable to install the unit on the roof of the structure if the registers or diffusers are located on the wall or in the ceiling. A slab installation could be considered when the registers are low on a wall or in the floor.

On ductwork exposed to outside air conditions of temperature and humidity, use a minimum of 2" [50.8 mm] of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" [50.8 mm] of insulation with vapor barrier. One-half to 1" [25.4 mm] thickness of insulation is usually sufficient for ductwork inside the air conditioned space.

Balancing dampers should be provided for each branch duct in the supply system. Ductwork should be properly supported from the structure.

When installing ductwork, consider the following items:

- Noncombustible flexible connectors should be used between ductwork and unit to reduce noise and vibration transmission into the ductwork.
- 2. When auxiliary heaters are installed, use noncombustible flexible connectors and clearance to combustible material of 0" [0 mm] for the first 3 feet [.91 m] of discharge duct. Clearance to unit top and side is 0" [0 mm].

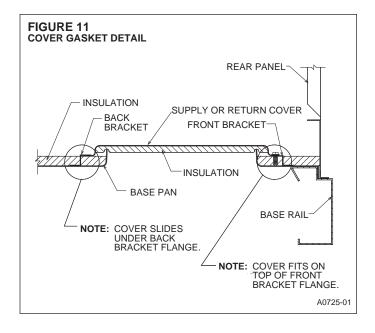
VIII. FILTERS

This unit is provided with 6 - 2" x 18" x 18" [51mm x 457 mm x 457 mm] disposable filters. When replacing filters, ensure they are inserted fully to the back to prevent bypass.

VIX. CONVERSION PROCEDURE

DOWNFLOW TO HORIZONTAL

- Remove the screws and covers from the outside of the supply and return sections.
- Install the covers over the bottom supply and return openings, painted side up inserting the leading flange under the bracket provided. Place the back flange to the top of the front bracket provided. See Figure 11.
- Secure the return and supply cover to the front bracket with one (1) screw.

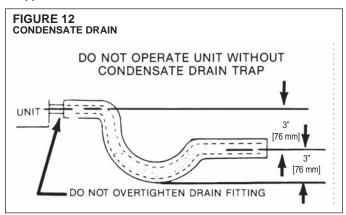


X. CONDENSATE DRAIN

IMPORTANT: Install a condensate trap to ensure proper condensate drainage. See Figure 12.

The condensate drain pan has a threaded female 1 inch NPT (11.5 TPI) connection. Consult local codes or ordinances for specific requirements of condensate drain piping and disposal.

- To use the removable drain pan feature of this unit, some of the condensate line joints should assembled for easy removal and cleaning.
- Use a thin layer of Teflon tape or paste on drain pan connections and install only hand tight.
- Do not over tighten drain pan connections as damage to the drain pan may occur.
- Drain line MUST NOT block service access panels.
- Drain line must be no smaller than drain pan outlet and adequately sized to accommodate the condensate discharge from the unit.
- Drain line should slope away from unit a minimum of 1/8" per foot to ensure proper drainage.
- Drain line must be routed to an acceptable drain or outdoors in accordance with local codes.
- Do not connect condensate drain line to a closed sewer pipe.
- Drain line may need insulation or freeze protection in certain applications.



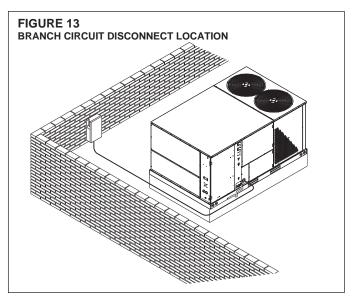
XI. ELECTRICAL WIRING

Field wiring must comply with the National Electrical Code (CEC in Canada) and local ordinances that may apply.

A. POWER WIRING

- 1. This unit incorporates single-point electrical connections for the unit and electric heat accessory.
- It is important that proper electrical power is available to the unit. Voltage should not vary more than 10% from the values marked on the unit rating plate. Phase voltages must be balanced within 3%.
- Install a branch circuit disconnect within sight of the unit. Use the unit rating plate or RLNL-B Electrical Data to determine the required size.
- 4. The branch circuit wire must be sized in accordance with the National Electrical Code (C.E.C. in Canada) and local ordinances that may apply using the minimum circuit ampacity found on the unit rating plate.
- 5. Field-installed power wiring must be run through grounded rain-tight conduit attached to the unit power entry panel and connected as follows:

UNITS WITHOUT ELECTRIC HEAT - Connect power wiring to the power terminal block located on the left side of the electric heat compartment. Connect the ground wire to the adjacent ground lug.



UNITS WITH FACTORY INSTALLED ELECTRIC HEAT -

Connect power wiring to the power terminal block located on the electric heater kit. Connect the ground wire to the adjacent ground lug. DO NOT connect aluminum wiring directly to the electric heater terminal block. Wiring to the unit contactors is factory-connected.

- For field installation of an electric heater kit, follow the instructions below. Refer to the information supplied with the kit.
 - a. Removing screws as required, open heater access door and detach adjacent power entry panel.
 - b. Remove wires to unit contactor (1L1, 1L2, 1L3) from unit terminal block on the left side of the electric heat compartment. Remove and discard the terminal block and the adjacent ground lug.
 - c. Remove the heater kit block-off panel and install the heater kit in its place using 9 of the 12 screws previously removed.
 - d. Connect the unit contactor wires (1L1, 1L2, 1L3) to the compressor fuse block on the heater kit.
 - Re-install the power entry panel & run conduit and the proper size field wiring through the opening in the panel.
 - f. Connect field wiring to the power terminal block located on the electric heater kit. Connect ground wire to the adjacent ground lug.
 - Gonnect heater kit control plug to the receptacle on the control wiring harness.
 - Close heater access door and secure with screws previously removed.

B. CONTROL WIRING (Class II)

- Low voltage wiring should not be run in conduit with power wiring.
- 2. Control wiring is routed through the 7/8" [22 mm] hole in the unit side panel. See Figure 14. Use a minimum #18 AWG thermostat wire. For wire lengths exceeding 50' [15.24 m] use #16 AWG thermostat wire. Connect the control wiring to the low voltage terminal block located on the unit integrated control. Route wires under the control voltage shield. See Figure 14.
- It is necessary that only approved thermostats be used. Please contact your distributor for part number information. See thermostat specification catalog for recommended thermostat.

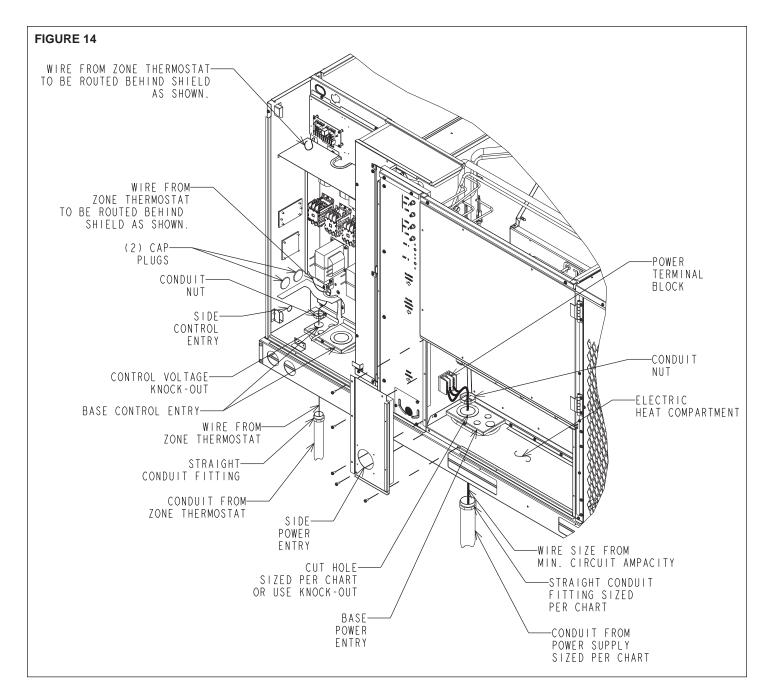


 Figure 15 shows representative low voltage connection diagrams. Read your thermostat installation instructions for any special requirements for your specific thermostat.

C. INTERNAL WIRING

 A diagram of the internal wiring of this unit is located on the inside of the control access panel and in this manual. If any of the original wiring must be replaced, the wire gauge and insulation must be the same as original wiring.

Transformer is factory-wired for 230 volts on 208/230 volt models and must be changed for 208-volt applications. See unit wiring diagram for 208-volt wiring.

D. **GROUNDING**

WARNING

THE UNIT MUST BE PERMANENTLY GROUNDED. A GROUNDING LUG IS PROVIDED IN THE ELECTRIC HEAT ACCESS AREA FOR A GROUND WIRE. FAILURE TO GROUND THIS UNIT CAN RESULT IN FIRE OR ELECTRICAL SHOCK CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

E. THERMOSTAT/HUMIDITY SENSOR

The HumidiDry™ system requires both a thermostat (or temperature sensor) and a humidity sensor. Both devices should be mounted on an inside wall about five feet above the floor in a location where it will not be affected by unconditioned air, sun, or drafts from open doors or other sources. READ installation instructions in air conditioner thermostat package CAREFULLY because each has some different wiring requirements. See Section XVII for humidity sensor information.

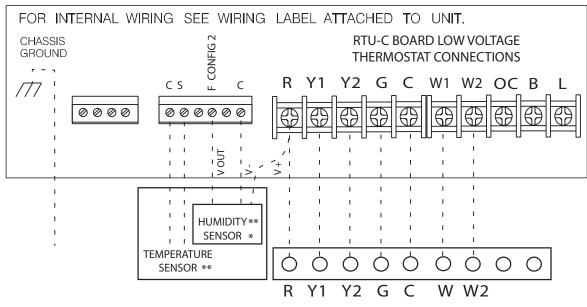
XII. INDOOR AIR FLOW DATA

Belt-drive blower models have motor sheaves set for proper CFM at a typical external static. See Tables C through G for blower performance.

XIII. CRANKCASE HEAT (OPTIONAL)

Crankcase heaters are standard on 6 ton and single stage 7½. Crankcase heat is not required on other models, but may be desirable under certain conditions.





NOTE: Y2 IS ONLY USED ON UNITS WITH TWO STAGES OF COOLING OR SINGLE STAGE WITH ECONOMIZER.

THERMOSTAT SUBBASE

W2 ONY USED ON UNITS WITH TWO STAGES OF GAS HEAT

- * REPRESENTS HUMIDITY SENSOR RHC-ZNS4
- ** REPRESENTS HUMIDITY AND TEMPERATURE SENSOR RHC-ZNS5
- - 24 VOLT CONTROL WIRING.

ST-A1141-16-X1

XIV. PRE-START CHECK

- 1. Is unit properly located and slightly slanted toward indoor condensate drain?
- 2. Is ductwork insulated, weatherproofed, with proper spacing to combustible materials?
- 3. Is air free to travel to and from outdoor coil? (See Figure 4.)
- 4. Is the wiring correct, tight, and according to unit wiring diagram?
- 5. Is unit grounded?
- 6. Are field supplied air filters in place and clean?
- 7. Do the outdoor fan and indoor blower turn freely without rubbing, and are they tight on the motor shafts?

XV. STARTUP

- Turn thermostat to "OFF," turn "on" power supply at disconnect switch.
- 2. Turn temperature setting as high as it will go.
- 3. Turn fan switch to "ON."
- Indoor blower should run. Be sure it is running in the right direction.
- Turn fan switch to "AUTO." Turn system switch to "COOL" and turn temperature setting below room temperature. Unit should run in cooling mode.
- 6. Is outdoor fan operating correctly in the right direction?
- 7. Is compressor running correctly.

Record the following after the unit has run some time.

<u> </u>	
A. Operating Mode	
B. Discharge Pressures (High)	_PSIG [kPa]
C. Vapor Pressure at Compressors (Low)	_PSIG [kPa]

- D. Vapor Line Temperature at Compressors _______°F [C°].

 E. Indoor Dry Bulb _______ °F [C°].

 F. Indoor Wet Bulb ______ °F [C°].

 G. Outdoor Dry Bulb ______ °F [C°].

 H. Outdoor Wet Bulb ______ °F [C°].

 I. Voltage at Contactor ______ Volts

 J. Current at Contactors _____ Amps

 K. Model Number ______

 L. Serial Number ______

 M. Location ______

 N. Owner ______
- 8. Turn thermostat system switch to "HEAT." Unit compressors should stop. Raise temperature setting to above room temperature. Unit should run in heating mode and auxiliary heaters, if installed, should come on.
- Check the refrigerant charge using the instructions located on unit charging chart. Replace service port caps. Service port cores are for system access only and will leak if not tightly capped.
- 10. Adjust discharge air grilles and balance system.
- 11. Check ducts for condensation and air leaks.
- 12. Check unit for tubing and sheet metal rattles.
- 13. Instruct the owner on operation and maintenance.
- 14. Leave "INSTALLATION" and "USE AND CARE" instructions with owner

XVI. OPERATION

COOLING MODE

With thermostat in the cool mode, fan auto and the room temperature higher than the thermostat setting:

- A. Indoor blower relay is energized through thermostat contact (G).
- B. Compressor contactors are energized through thermostat contacts (Y1) & (Y2) and high pressure controls.
- C. Economizer enthalpy control (if installed) controls operation of first-stage cooling and positions fresh air damper to maintain mixed air temperature. Second-stage cooling operates normally as required by second stage of thermostats.
- D. The system will continue in cooling operation as long as all safety controls are closed, until the thermostat is satisfied.

HEATING MODE

With the thermostat in heat mode, fan on auto, and the room temperature lower than the thermostat setting, the Indoor blower contactor is energized through thermostat contact (G).

WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDITIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

In the heating mode, the thermostat will energize one or more supplementary heaters.

XVII. HUMIDIDRY™ SYSTEM

The HumidiDryTM system controls both cooling and humidity loads. In addition to two stages of cooling, the unit includes two stages of reheat. A temperature sensor or thermostat relates a low cooling demand (Y1) or high cooling demand (Y2) to the RTU-C. A separate humidity sensor sends the actual indoor relative humidity to the RTU-C via a 0-10 VDC signal. The RTU-C considers a relative humidity level 2%-5% above the humidity setpoint as a "low humidity demand" (H1). The RTU-C considers a relative humidity level greater than 5% above the humidity setpoint as a "high humidity demand" (H2). The RTU-C determines the unit mode of operation based on the Y1, Y2, H1 and H2 (Table 1). Low reheat is only initiated when there is a humidity call (H1 or H2) and no cooling call (Y1 or Y2). In this mode the unit provides essentially "neutral air" (supply air is

within +1°F and -5°F of return air temperature). High reheat is only used when there is a high humidity demand (H2) with a low cooling demand (Y1).

See RTU-C I&O manual for reheat unit setup and for thermostat/sensor combinations.

HUMIDITY SENSOR

An indoor relative humidity sensor (not included with the unit) is required for reheat operation. Available accessory Humidity sensor models are: RHC-ZNS4 (Room Relative Humidity Sensor – for use with a standard thermostat) and RHC-ZNS5 (Room Temperature and Relative Humidity Sensor – for use with a BAS system). Mount sensor per thermostat/humidity sensor section requirements. See wiring diagram (Figure 15).

REFRIGERANT SOLENOID VALVES

The reheat refrigerant system is part of System 1 only. Three refrigerant solenoid valves (discharge, liquid and reheat) are used to change operation from Cooling Mode to Reheat Mode. The Discharge Solenoid Valve (DSV) is located in the outdoor section (front side of unit) and is a Normally Closed (N.C.) valve. The Liquid Solenoid Valve (LSV) is located in the liquid line in the blower section and is a Normally Open (N.O.) valve. The Reheat Solenoid Valve (RSV) is near the bottom of the reheat coil (between the evaporator coil and the blower) and is normally open.

OPERATION

During the Cooling mode the RSV is the only valve energized (closed position), LSV is open, DSV is closed. The refrigeration cycle is standard cooling, reheat coil is bypassed.

System 2 operates during High Cooling or High Reheat modes but is not part of the reheat circuit (always operates in standard cooling).

During Low Reheat or High Reheat modes the LSV is energized (closed position), DSV is energized (open position), RHV is open. Some hot gas bypasses the condenser coil and creates a warm two phase mix that enters the reheat coil. See Table A for Modes of Operation including compressor operation, fan speed, thermostat / humidistat calls for each mode. See Blower VFD section (above) for VFD operation.

XVIII. VARIABLE FREQUENCY DRIVE (VFD)

No adjustments of the VFD are required for installation or operation of this unit.

Location: Control Section (front left) of the unit.

TABLE 1

			Two Stage Humid	iDry – Mo	des of Operation
Mode		Compressor 1	Compressor 2	Fan	Notes
High C	ool	Cool	Cool	High	Operates with (Y2) call, ignores (H1/H2)
High R	eheat	Reheat	Cool	High	Operates with (Y1 & Y2)
Low Re	eheat	Reheat	Off	Low	Operates with (H1 only) or (H2 only)
Low Co	ool	Cool	Off	Low	Operates with (Y1) or (Y1 & H1), Factory set point
Notes D	Definitio	ons:			
Y1	Single	e stage cooling ope	eration		
Y2	Two s	stage cooling opera	ation		
H1	Space	e is above humidity	set point by more t	han 2% an	d less than or equal to 5%.
H2	Space	e is above humidity	set point by more t	han 5%.	

VFD MODEL

Schneider Altivar 212 (factory programmed).

REPLACEMENT

The VFD is horsepower and voltage specific therefore; replacement must be the same model as the existing. A preprogrammed VFD is recommended and available from ProStock. A non-programmed Schneider Altivar 212 may be used but must be programmed exactly per the included VFD programming guide for safe and proper function.

OPERATION

The purpose of the VFD is to allow low airflow in Fan Only (G), Low Reheat and First Stage Cooling (Y1) operation of a two stage unit. Unit air balancing should be performed at High Airflow (100% at RTU-C, 60Hz at VFD) by adjusting the blower motor sheave. High Airflow always occurs during a W1, W2, or Y2 call. For air balancing, without heating or cooling, the fan only speed can be temporarily increased to 100% by adjustment through the RTU-C keypad. To meet ASHRAE 90.1-2010 and for best performance, First Stage Cool and Fan Only speeds are factory set at 50% airflow (30 Hz at VFD). Both of these speeds are independently adjustable at the RTU-C. The VFD display will indicate an equivalent value in Hz (i.e. Low Cool adjusted to 60% at RTU-C will display as 36Hz at the VFD). A 20 second (adjustable at the VFD) ramp-up or rampdown is used whenever the blower speed is increased or decreased. Low speed blower operation first ramps to 75%, to close fan proving switch, before ramping to the desired speed. Since the VFD operates on 24VDC control voltage, a blower relay (with 24VAC across the coil) is used to turn the VFD on. Blower speeds are changed via Modbus communication from the RTU-C.

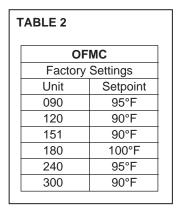
XIX. OUTDOOR FAN MOTOR CONTROLLER (OFMC)

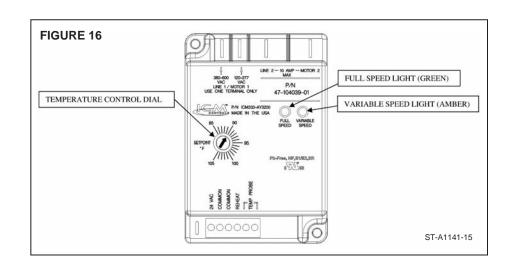
Location: Control Section (front left) of the unit.

During Low Reheat Mode the OFMC slows the outdoor fans to increase the discharge pressure/temperature to maintain an optimized amount of reheat required to provide neutral air to the occupied space. The OFMC is located in the control box section. On 15-25 ton units the OFMC slows fans during both Low and High Reheat Modes (circuit 1 fans only). The factory setting for the outdoor fan motor controller is unit specific (Table 2). The setpoint temperature will provide neutral air +1 to-5°F from the entering air temperature (example if the entering or return air temperature is 75° F the leaving or supply air temperature will be 76° to 70°F during the reheat mode. If field adjustment is required to raise or lower the leaving air temperature, this may be accomplish by turning the temperature control dial on the OFMC (Figure 16). Turning the dial to a higher temperature setting will increase the leaving or supply air temperature and turning the dial to a lower setting will reduce the leaving or supply temperature. During cooling modes the OFMC will operate at full speed (green light -Figure 16). During reheat modes the OFMC will typically operate at variable speed (amber light - Figure 16) but can change to full speed or off (no lights) depending on the reheat capacity required. During high reheat, the 7½ and 10 ton models must operate the OFMC at full speed to prevent excessive head pressure on system 2.

XX. MISCELLANEOUS REPLACEMENT PARTS

Contact your local distributor for a complete parts list.





XXI. AIRFLOW DATA TABLES AIR-FLOW PERFORMANCE – 7.5 TON SIDEFLOW

	Cap	acity	Capacity 7.5 tons [26.4kW	ns [2	5.4KW																																		
Air Flow															Ð	External Static Pressure	al Stat	ic Pre	saure		Inch	Inches of Water [kPa]	Nater	[KPa]															
CFM [L/s]	0.1	[.02]	0.1 [.02] 0.2 [.05] 0.3 [.07] 0.4 [.10] 0.5 [.12] 0.6 [.15]	[:02]	0.3	[.07]	0.4	[.10]	0.5	[.12]	0.6		0.7	[.17]	0.8 [.20]		0.9 [.22]		1.0 [.25]	_	1.1 [.27]	27]	1.2 [.30]	30]	1.3 [.32]		1.4 [.35]		.5 [.37	7] 1	1.5 [.37] 1.6 [.40]		1.7 [.42]		1.8 [.45]		1.9 [.47]		2.0 [.50]
		V	RPM W RPM W RPM W RPM W RPM W RPM	×	RPM	W	SPM	W	RPM	×	RPM	W	RPM	W	RPM	W	RPM	W RPM		W RPM	МЫ	WRF	RPM \	W RF	RPM V	W RP	RPM W	/ RPM	W M	/ RPM	W M	/ RPM	M	W RP	RPM M	W RPM	W M	RPM	W
2400 [1133]		Ι	-	Ι	574	520 612 592	612	592	029	999	<i>L</i> 89	. 68/	723	815	3 121	893 7	16/	971 8	824 10	1051 8	857 11	1133 88	888 12	1216 9	918 13	1300 94	948 1386	926 98	6 147	1473 1004	1561	51 103	1031 1651		1057 174	1742 108	82 1834		1106 1928
2500 [1180]	1	I	545	490	584	099	622	632	629	705	969	. 08/	730	928	5 597	933 7	798	1012 8	831 10	1092 8	863 11	1174 89	894 12	1257 92	924 13	1341 95	953 1427	27 981	1 151	1514 1008	J8 16t	1603 1035	32 16	1693 1060		1784 1085	85 1877	7 110	1971
2600 [1227]		Ι	222	537	594	809	632	089	899	753	704	828	139	904	773	882	806	1061 8	838 1.	1141 8	870 12	1223 90	900 13	1306 93	930 13	1390 95	958 147	1476 986	6 156	1563 1013	13 1652	52 1039		1742 10	1064 183	1833 1088	88 1926	111	1 2020
2700 [1274]		Ι	292	263	909	899	. 749	735	8/9	608	714	884	748	. 096	782 1	1038 8	814 1	117 8	846 1	1197 8	877 12	1279 90	907 13	1362 93	936 14	1447 96	964 1533	33 992	2 162	1620 1018	18 1709	701 60	1043 1799		1068 1891	91 1092	92 1983	3 1115	5 2078
2800 [1321]		1	578	929	616 726	726	. 829	799	689	872	724	. 647	758 1	1024	791	1101	823 1	1181 8	854 1;	1261 8	885 13	1343 9	914 14	1426 94	943 15	1511 97	971 1597	17 99	998 1685 1024	35 102	24 17,	1773 1049 1864	49 186	64 10	1073 199	1955 109	1096 2048	8 111	9 2143
2900 [1368]	1 552	929	552 656 591 726 628 797 664 869 700	726	628	797	664	698	700	943 734	734	1018	768 1	1095 800	800	1173 8	832	1252 8	863 1:	1332 8	393 1	893 1415 922	22 14	1498 99	951 15	1583 978		39 100	175	57 103	30 18	46 10E	55 193	36 10	1669 1004 1757 1030 1846 1055 1936 1078 2028 1101 2121	28 110	212		1123 2215
3000 [1416]	1 566	734	566 734 603 804 640 875 676 947 711 1021 745 1097	804	640	875	9/9	947	711	1021	745	1097	778 1	1173	1173 811 1251		842 1331	331 8	872 1	1411 9	302 1	902 1494 931	31 15	1577 99	59 16	959 1662 985	35 174	18 101	183	36 103	37 192	25 106	61 207	16 10	1748 1012 1836 1037 1925 1061 2016 1084 2108 1107 2201	08 11(JZ ZZC	11128	8 2295
3100 [1463]	1 579	820	579 820 617 890 653 961 688 1033 723	890	653	196	688	1033	723	1107	157 1	1183	789 1	1259 821	821 1	1338 8	852 1417	417 8	882 1	1498 9	912 1580	580 9	940 1664	564 9	57 17	967 1749 994	18.	35 101	19 192	23 10	44 20.	12 106	68 210	03 10	1835 1019 1923 1044 2012 1068 2103 1091 2195	95 11.	1113 2288	8 1134	4 2383
3200 [1510]	594	913	913 631	983	999	983 666 1054 701 1127 736	701	1127	736	1201	769	1276	801	1353 833	833 1	1432 8	863 1	1511 8	893 1	1592 9	921 1675	675 9	949 17	1758 97	76 18	976 1844 1002	.02 19;	30 102	77 201	18 10	52 210	10.	75 219	98 10	1930 1027 2018 1052 2107 1075 2198 1098 2290	90 11.	1119 2384		1140 2478
3300 [1557]	809	1014	1014 645 1084 680	1084	089	1155 715 1228 749 1302	715 1	1228	749	1302	781 1	1378	813 1	1455 844	844 1	1533 8	874 1613		904 16	1694 9	932 17	1776 9	926 18	1860 98	986 19	46 10	1946 1012 2032 1036 2120 1060 2210 1083 2301	32 103	36 212	20 10ε	50 22.	10 108	83 23(1105 2393	93 11;	1126 2486	1146	6 2581
3400 [1604]	624	1122	624 1122 660 1192 695	1192	969	1264 729 1337 762 1411	729 1	1337	762	1411	795 1487		826 1	1564 857	857 1	1642 8	886 1	1722 9	915 18	1803 9	943 18	1886 9	970 19	1970 99	96 20	155 10	996 2055 1021 2142 1046 2230 1069 2320 1091 2411	12 104	16 223	30 10ε	69 23,	20 109	91 24.		1113 2503	03 1134	34 2597	7 1154	4 2692
3500 [1652] 640 1238 675 1308 710 1380 744 1453 776 1527 808 1603 839	1 640	1238	8 675	1308	710	1380	744	1453	776	1527	808	1603	_	1680 870	870 1	1759 8	899 1	1839 9	927 19	1920 9	955 20	2003 98	981 20	2087 1007	107 21	73 10.	32 22	39 10E	55 234	48 10;	78 24:	37 11(00 25;	28 11.	2173 1032 2259 1055 2348 1078 2437 1100 2528 1122 2621		1142 2715	5 1161	1 2810
3600 [1699] 656 1361 691 1432 725 1503 759 1577 791 1651 823	959	1361	169	1432	725	1503	759 1	1577	791	1651	823	1727	853 1	1804	1804 883 1883	883 9	912 1	963	940 2	912 1963 940 2045 967 2128 993 2212 1018 2297	367 2	128 9	93 22	212 10	118 22	97 10	1042 2384 1066 2473 1088 2563 1110 2654	34 106	56 247	73 108	88 25t	53 117	10 26	54 11.	1131 2746 1151	46 11!	51 2840	0 116	1169 2936

NOTE: L-Drive left of bold line, M-Drive right of bold line, N-Drive right of double line.

				9 2	987 933
	37.1]	92	-44	4	1040
⊥	3 [2237.1]	BK65	1VP-44	3	1092
				2	1143
				1	1179
				9	673
				2	711
S	2 [1491.4]	BK90	1VP-44	4	750
	2 [14	Bk	8 }	3	789
				2	830
				-	998
				9	544
				2	216
~	2 [1491.4]	BK110	VP-44	4	809
	2 [14	BK	1VF	3	640
				2	674
				_	202
Drive Package	Motor H.P. [W]	Blower Sheave	Motor Sheave	Turns Open	RPM

NU1ES: 1. Pactory sheave settings are shown in bold print.
2. Re-adjustment of sheave required to achieve rated airflow at ARI minimum E.S.P.
3. Do not operate above blower RPM shown as motor overloading will occur.
4. Do not set motor sheave below one turn open.

AIRFLOW CORRECTION FACTORS-B090/C090 7.5 TON [26.4 kW]

(L/s) [1227] [1321] [1416] [1510] [1605] [1699] [179] TOTAL MBH 0.97 0.98 0.99 1.00 1.01 1.02 1.0 SENSIBLE MBH 0.91 0.94 0.97 1.00 1.02 1.05 1.0 POWER KW 0.99 0.99 1.00 1.00 1.01 1.01 1.0	ACTUAL—CFM	2600	2800	3000	3200	3400	3600	3800
MBH 0.97 0.98 0.99 1.00 1.01 1.02 1 LE MBH 0.91 0.94 0.97 1.00 1.02 1.05 1 KW 0.99 0.99 0.99 1.00 1.00 1.01 1	[F/s]	[1227]	[1321]	[1416]	[1510]	[1605]	[1699]	[1793]
LE MBH 0.91 0.94 0.97 1.00 1.02 1.05 1.05 KW 0.99 0.99 0.99 1.00 1.00 1.01 1.01		26.0	0.98	0.99	1.00	1.01	1.02	1.03
KW 0.99 0.99 0.99 1.00 1.00 1.01	SENSIBLE MBH	0.91	0.94	0.97	1.00	1.02	1.05	1.08
	POWER KW	0.99	0.99	0.99	1.00	1.00	1.01	1.02

NOTES: 1. Multiply correction factor times gross performance data. 2. Resulting sensible capacity cannot exceed total capacity.

[] Designates Metric Conversions

COMPONENT AIR RESISTANCE, IWC-B090/C090 7.5 TON [26.4 kW]

			Standard In	Standard Indoor Airflow—CFM [L/s]	—CFM [L/s]		
Component	2400 [1133]	2600 [1227]	2800 [1321]	3000 [1416]	3200 [1510]	3400 [1604]	3600 [1699]
			Resistance	Resistance—Inches Water [kPa]	ater [kPa]		
Wet Coil	0.047	0.051	0.055	090'0	0.065	0.071	9/0'0
Wet coll	[0.012]	[0.013]	[0.014]	[0.015]	[0.016]	[0.018]	[0.019]
Concentric Diffuser RXRN-FA65 or	VNO	.017	.020	.025	.031	.037	VIVO
FA75 & Transition RXMC-CD04	4	[0.042]	[0:020]	[0.062]	[0.077]	[0.092]	¥ N
Concentric Diffuser RXRN-AA61 or AA71 & Transition RXMC-CE05	DNA	DNA	DNA	DNA	DNA	DNA	.017 [0.042]
Economizer	0.05	90.0	0.07	0.08	0.09	0.10	0.11
100% R.A. Damper Open	[0.012]	[0.015]	[0.017]	[0.020]	[0.022]	[0.025]	[0.027]
Horizontal Economizer	0.03	0.04	0.04	0.05	0.05	90.0	90.0
100% R.A. Damper Open	[0.007]	[0.009]	[0.010]	[0.011]	[0.012]	[0.014]	[0.015]
Horizontal Economizer	0.08	0.08	0.08	0.10	0.11	0.12	0.13
100% O.A. Damper Open	[0.020]	[0.020]	[0.020]	[0.024]	[0.027]	[0.030]	[0.032]

NOTE: Add component resistance to duct resistance to determine total external static pressure. DNA = Data not Available.

AIR-FLOW PERFORMANCE – 10 TON SIDEFLOW

	Cap	acity	Capacity 10 tons [35.1 kW]	ıs [35.	1 kW																																
Air Flow															Exter	nal Sta	tic Pr	External Static Pressure		Inch	Inches of Water [kPa]	Nater	[kPa]														
CFM [L/s]		0.1 [.02]	-	0.2 [.05]		0.3 [.07]		0.4 [.10]	_	0.5 [.12]		0.6 [.15]	0.7	[.17]	8.0	[.20]	6.0	[.22]	1.0	[.25]	1.1	[.27]	1.2 [.	[.30]	1.3 [.3	[.32]	1.4 [.35]		1.5 [.37]		1.6 [.40]	1.	7 [.42]	1.8	[.45]	1.9	[.47]
	RPM	Λ	RPM	Λ	RPM	×	RPM	W RPM W	RPM	RPM W	RPM	Λ	RPM	Μ	RPM	Λ	RPM	W	RPM	W	RPM	W	RPM	W	RPM \	W RF	RPM W	V RPM	W M	/ RPM	W M	RPM	W N	RPM	8	RPM	×
3200 [1510]	Ι	-	9/9	1090	709	1090 709 1153 741 1219 772	741	1219	772	1288	804	1360	834	1436	998	1514	895	1596	924 1	1891	953 1	5 69/1	186	1861 10	1000 11	1955 1037	37 2053	53 1064	54 2154	54 1091	71 2258	8 111	7 2365	1143	2476	1168	2590
3300 [1557]	1	1	689	1144	721	1144 721 1210 753 1280 784	753	1280	784	1353 815	815	1429	845	1508	875	1590	902	1675	934 1	1764	962 1	1826 9	991 16	1951 10	1018 20	2049 10	1046 2151	51 1072	72 2255	55 1099	99 2363	3 1125	5 2474	1150	2588	1175	2705
3400 [1604]	929	1137	7 702	1204	734	1274 765	29/	1347	96/	1423 827		1503	857	1585	988	1671	912	1760	944	1853	1 2/6	1948	1000 20	2047 10	1027 21	2149 1054	54 2254	54 1081	81 2362	52 1107	77 2473	3 1132	2 2588	1157	2706	1	Ι
3500 [1652]	683		1198 715	1268	747	1342 778		1419	808	1499	838	1582	898	1668	268	1758	976	1851	954 1	1947	982 2	2046	1010 2	2148 10	1037 22	2253 10	1063 2362	62 1089	89 2474	11115	5 2589	9 1140	0 2707	1165	2829	-	ı
3600 [1699]		126	697 1265 729 1339 760 1416 790 1496 821	1339	160	1416	790	1496	821	1580	850	1667	880	1757	806	1850	637	1946	965 2	2046	992 2	2149	1019 2	2255 10	1046 23	2364 10	1072 2476	76 1098	98 2592	92 1123	23 2710	0 1148	8 2832	1172	2957	ı	ı
3700 [1746]	711	133,	1337 742 1415 773 1495	1415	773	1495		803 1580	833	1667	862	1757	891	1821	920	1948	948	2048	975 2	2151 1	1003 2	2257 1	1029 23	10 2367	1055 24	2480 1081	81 2596	1107	2715	15 1131	31 2837	7 1156	6 2962	1180	3091	ı	ı
3800 [1793]	725	1415	725 1415 756	1496	1496 786	1580	816	1668	846	1759	875	1853	606	1950	931	2051	626	2154	986 2	2261 1	1013 2	2371	1039 2	2484 10	1065 26	2601 10	1090 2720	20 1115	15 2843	13 1140	10 2969	1164	4 3098	1	Ι	ı	ı
3900 [1840]	740	1498	740 1498 770	1583	800	1671 800	829 1762	1762	828	1857	887	1954	915	2022	943	2159	0.26	2267	997 2	2377 1	1023 2	2491	1049 20	2608 10	1075 27	2728 11	1100 2851	51 1125	25 2977	77 1149	3107	7 117	2 3240	- (I	ı	ı
4000 [1888]	754	1586	754 1586 784 1675 814 1767	1675	814	1767	843	1862	871	1960	006	2061	927	2166	922	2273	985	2384 1	1008 2	2498 1	1034 2	2616 1	1060 2	2736 10	1085 28	11.	1110 2987	87 1134	34 3117	17 1158	3250	0 1181	1 3386	-	1	_	1
4100 [1935]	768	1680	768 1680 798	1772	827	1868	826	1966	884	2068	912	2173	940	2281	196	2393	666	2507 1	1019 2	2625 1	1045 2	2746 1	1070 28	2870 10	1095 29	2997 11	1119 3128	28 1143	43 3261	51 1167	3398	 &	1	ı	Ι	ı	ı
4200 [1982]	783	1780	0 813	1875	841	1975	870	2077	868	2182	925	2291	952	2403	616	2518	1005	2636 1	1031 2	2757 1	1056 2	2882	1081 30	3009 17	1105 31	3140 11.	1129 327	3275 1153	53 3412	1176	76 3552	2 —	1	1	1	-	ı
4300 [2029]		188	798 1884 827 1984 856 2087	1984	856	2087		884 2193	911	911 2302 938	938	2414	965	2529	991	2648	1017	2770 1	1042 2	2895 1	1067 3	3023	1092 3	3154 17	1116 32	3289 1139	39 3427	27 1162	52 3568	- 89		1	1	_	1	_	1
4400 [2076]	813	1995	813 1995 842 2098 870	2098	870	2204	897	2314	925	2427	951	2542	978	2662	1004	2784	1029	2909 1	1054 3	3038 1	1079 3	3170 1	1103 33	3305 17	1126 34	3443 11	1150 3584	84 1172	72 3729	67		1	-	-	1	-	1
4500 [2123]	828	828 2111	1 857	2217	884	884 2327	912	2441	938	2557	965	2676	991	2799	1016	2925	1041	3054 1	1066 3	3186 1	1090 3	3322 1	1114 3	3461 17	1137 36	3602 11	1160 3747	47 —	- -			1	1	_	1	_	1
4600 [2171]	844	2232	844 2232 872 2342	2342	899	899 2456		926 2573	952	2693	978	2816	1004	2942	1029	3072	1054	3204 1	1078 3	3340 1	1102 3	3479 1	1125 30	3622 1	1148 37	3767 11	1170 3916	16 —				1	1	_	1	_	1
4700 [2218]	826	2359	859 2359 887 2473 914 2590 940 2710 966 2834 992	2473	914	2590	940	2710	996	2834	992	2961	1017	3091	1042	3224	1066	3360 1	1090 3	3500 1	1114 3	3643 1	1137 3.	3789 1	1159 39	3938 -	_	 -	_	-	1	1	1	1	I	Ι	1
4800 [2265]		875 2491	1 902	902 2609 929 2729	929	2729	955	2853		981 2981 1006 311	1006	3111	1031	3245	1055	3382	1079	3522 1	1103 3	3665 1	1126 3	3811 1	1148 3961		1170 41	4113 -	_	-	-	-	-	1	-	1	I	-	-
L L L		3			ľ	11		į							:																						

NOTE: L-Drive left of bold line, M-Drive right of bold line, N-Drive right of double line.

Drive Package				~					0,			
Motor H.P. [W]			2 [14	2 [1491.4]					3 [2237.1]	37.1]		
Blower Sheave			BK	BK90					BK	BK65		
Motor Sheave			1VF	1VP-44					1VP	VP-44		
Turns Open	1	2	3	4	2	9	1	2	3	4	5	9
RPM	098	825	282	747	60/	0/9	1169	1114	1063	1015	926	606

NOTES: 1. Factory sheave settings are shown in bold print.
2. Re-adjustment of sheave required to achieve rated airflow at ARI minimum E.S.P.
3. Do not operate above blower RPM shown as motor overloading will occur.
4. Do not set motor sheave below one turn open.

AIRFLOW CORRECTION FACTORS-B120/C120 10 TON [35.2 kW]

ACTUAL—CFM 3200 3400 3600 [1/s] [1510] [1605] [1699]	ŀ						
[1510] [1605]	_	3800	4000	4200	4400	4600	4800
	_	1793]	[1888]	[1982]	[2077]	[2171]	[2265]
TOTAL MBH 0.96 0.97 0.98	96.0	66.0	1.00	1.01	1.02	1.03	1.04
SENSIBLE MBH 0.91 0.93 0.95	0.95	0.97	1.00	1.02	1.05	1.07	1.09
POWER kW 0.98 0.98 0.99	66.0	66.0	1.00	1.00	1.01	1.01	1.01

NOTES: 1. Multiply correction factor times gross performance data. 2. Resulting sensible capacity cannot exceed total capacity.

[] Designates Metric Conversions

COMPONENT AIR RESISTANCE, IWC-B120/C120 10 TON [35.2 kW]

			Sta	Standard Indoor Airflow—CFM [L/s]	oor Airflov	/—CFIN [1	[s/ ⁻		
Component	3200 [1510]	3400 [1604]	3600 [1699]	3800 [1793]	4000	4200 [1982]	4400	4600	4800
			Resist	Resistance—Inches Water [kPa]	hes Water	r [kPa]			
Wet Coil	0.065	0.071	0.076 [0.019]	0.082 [0.020]	0.087	0.093 [0.023]	0.099 [0.025]	0.105 [0.026]	0.110 [0.027]
Concentric Diffuser RXRN-FA65 or FA75 & Transition RXMC-CD04	0.31	0.37 [0.092]	DNA	DNA	DNA	DNA	DNA	DNA	DNA
Concentric Diffuser RXRN-AA61 or AA71 & Transition RXMC-CE05	DNA	DNA	0.17 [0.042]	0.18 [0.045]	0.21 [0.052]	0.24 [0.060]	0.27	DNA	DNA
Concentric Diffuser RXRN-AA66 or AA76 & Transition RXMC-CF06	DNA	DNA	DNA	DNA	DNA	DNA	DNA	0.31	0.32 [0.080]
Economizer 100% R.A. Damper Open	0.09 [0.022]	0.10 [0.025]	0.11 [0.027]	0.12 [0.030]	0.13 [0.032]	0.14 [0.035]	0.15 [0.037]	0.16 [0.040]	0.17 [0.042]
Horizontal Economizer 100% R.A. Damper Open	0.05 [0.012]	0.06 [0.014]	0.06 [0.015]	0.07 [0.017]	0.08	0.09 [0.021]	0.09	0.10 [0.024]	0.10 [0.025]
Horizontal Economizer 100% O.A. Damper Open	0.11 [0.027]	0.12 [0.030]	0.13 [0.032]	0.15 [0.0.36]	0.16 [0.040]	0.18 [0.044]	0.19 [0.047]	0.20 [0.50]	0.21 [0.052]
			-						

NOTE: Add component resistance to duct resistance to determine total external static pressure. DNA = Data not Available.

AIRFLOW PERFORMANCE - 12.5 TON [44.09 kW] - SIDEFLOW

	Сарас	city 12.5	Capacity 12.5 Ton [43.9kW] - Voltage 208/230,460 - 3 phase 60Hz	3.9kW]	- Volta	ge 208/	′230,46ı	0 - 3 pł	hase 60.	ZΗ																													
Air Flow																	Exter	nal Ste	atic Pre	essure	External Static Pressure — Inches of Water [kPa]	hes of \	Water [kPa]															
CFM [L/s]	0.1	0.1 [.02]		0.2 [.05]		0.3 [.07]	0.4	0.4 [.10]		0.5 [.12]	[11] 9:0	[.15]	[11] [17]	[11]	0.8	[.20]	6.0	[.22]	1.0	[:25]	1.1	1.1 [.27]	1.2	[08]	1.3	[.32]	1.4	[32]	1.5	.37]	1.6	[.40]	1.7 [.42]	H	1.8 [.4	45]	1.9 [.47]		2.0 [.50]
	RPM	>	RPM	>	RPM	>	RPM	>	RPM	>	RPM	>	RPM	8	RPM	×	RPM	>	RPM	×	RPM	>	RPM	8	RPM	8	RPM	>	RPM	8	RPM	× ×	RPM \	W	RPM W	/ RPM	×	RPM	>
3800 [1793]	ı	1	ı	ı	I	ı	098	1675	988	1752	912	1832	937	1914	362	1998	486	2084	1011	2172	1035	2262	1059	2354	1082	2448	1105	2544	1128	2643 1	1150 2	2743 1	1172 28	2846 11	1193 2950	50 1214	4 3057	7 1235	3166
4000 [1888]	_	Ι	I	_	863	1768	688	1850	914	1934	686	2020	196	2108	886	6617	1012	2291	1036	2385	1059	2482	1082	2580	1105	2681	1127	2784	1149	7889	1170 2	2995 1	1191 31	3104 12	1212 3215	15 1233	3 3328	3 1253	3444
4200 [1982]	-	Ι	898	1878	863	1965	918	2053	943	2144	196	2236	166	2331	1015	2428	1038	2526	1061	2627	1083	2730	1106	2835	1127	2942	1149	3051	1170	3162	1191 3	3276 1	1212 33	3391 12	1232 35	3508 1252	2 3628	1271	3749
4400 [2076]	874	2006	668	2097	623	2190	948	2284	972	2381	366	2480	1019	2581	1041	2685	1064	2790	1086	2897	1108	3006	1130	3118	1151	3231	1172	3347	1192	3464 1	1212 3	3584 1	1232 37	3706 12	1252 3830	30 1271	1 3955	1290	4083
4600 [2171]	906	2246	930	2343	954	2443	876	2544	1001	2647	1024	2753	1047	2860	1069	2970	1091	3081	1112	3195	1134	3311	1154	3428	1175	3548	1195	3670	1215	3794 1	1234 3	3920 1	1254 40	4048 12	1272 4179	1291	1 4311	1	ı
4800 [2265]	686	2514	362	2618	986	2724	1009	2831	1031	2941	1053	3053	1075	3167	1097	3283	1118	3401	1139	3521	1160	3643	1180	3767	1200	3893	1219	4022	1238	4152 1	1257 4	4285 1	1275 44	4419 12	1293 4556	99	1	1	ı
5000 [2359]	972	2811	995	2921	1018	3033	1040	3147	1062	3263	1083	3381	1105	3501	1125	3624	1146	3748	1166	3875	1186	4003	1205	4134	1225	4267	1243	4401	1262	4538 1	1280 4	4677 1	1298 48	4818 -	-		1	1	1
5200 [2454]	1006	3135	1028	3251	1050	3370	1072	3490	1093	3613	1114	3737	1134	3864	1155	8668	1174	4124	1194	4257	1213	4392	1232	4529	1250	4668	1268	4809	1286	4952	-	_			_ _	_	-	-	1
5400 [2548]	1040	3487	1062	3610	1083 3735		1104	3862	1125	3991 1145	1145	4122	1165	4255	1184	4390	1203	4527	1222	4667	1240	4808	1259	4952	1276	2002	1294	5245	-	1	-	_		_			-	_	1
5600 [2643]	1075	3868	1096	3997	1117	4128	1137	4261 1157		4397 1176	1176	4534	1195	4674	1214	4815	1233	4959	1251	5105	1268	5253	1286	5403	1303	2222	Ι	ı	-	1	1	1	_			_	_	_	1
5800 [2737]		4276	1111 4276 1131	4412	4412 1151 4549 1170	4549		4689	1189	4831	4831 1208	4975	1227	5121	1245	5269	1263	5419	1280	5571	1297	5725	_	_	_	_	-	_	_	_			_	- -	_ _		_	_	1
ومنا اداميا كو يطيف ميندر ورامين اداميا كم يكوا ميندر ورواحالا		17-17-	100		4	7-1-1	111111111111111111111111111111111111111																																

NOTE: R-Drive left of bold line, S-Drive right of bold line.

				9	1095
				2	1136
	[3728.5]	BK85H	IVP-65	4	1178
0,	5 [37	BK8	1VF	3	1216
				2	1253
				L	1292
				9	648
				2	668
~	[3728.5]	K72H	VP-44	4	947
	5 [37	BK	1VF	3	366
				2	1032
				-	1075
Drive Package	Motor H.P. [W]	Blower Sheave	Motor Sheave	Turns Open	RPM

NOTES: 1. Factory sheave settings are shown in bold print.

2. Do not set motor sheave below minimum or maximum turns open shown.

3. Re-adjustment of sheave required to achieve rated airflow at AHRI minimum External Static Pressure

4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance

to determine total External Static Pressure.

AIRFLOW CORRECTION FACTORS 12.5 TON [44.0 kW]

		1			ı							
ACTUAL—CFM	-CFM	3800		4200	4000 4200 4400	0 4600	4800	2000	5200 5400	5400	2600	5800
	[L/s]	[1793] [.	[1888]	[1982][2	[2077] [2171]	[2171	2265]	[2360]	[2454] [2549]	[2549]	[2643] [2737]	[2737]
TOTAL MBH	ВН	0.98	0.99	1.00	1.01	1.02 1.02	1.02	1.03	1.04	1.05	1.06	1.07
SENSIBLE MBH 0.93	E MBH	0.93	96.0	1.00	1.04	1.04 1.07 1.11	1.11	1.14	1.18	1.21	1.25	1.28
POWER KW	W	0.99	1.00	1.00	1.00	1.01 1.01	1.01	1.02	1.02	1.03	1.03	1.03

NOTES: 1. Multiply correction factor times gross performance data. 2. Resulting sensible capacity cannot exceed total capacity.

[] Designates Metric Conversions

COMPONENT AIR RESISTANCE, IWC 12.5 TON [44.0 kW]

				Stand	ard Indo	Standard Indoor Airflow—CFM [L/s]	w—CFIV	[F/S]			
Component	3800 [1793]	4000 [1888]	4200 [1982]	4400 [2076]	4600 [2171]	4800 [2265]	5000 [2359]	4000 4200 4400 4600 4800 5200 5200 5400 [1888] [1982] [2076] [2171] [2265] [2359] [2454] [2548]		5600 [2643]	5800 [2737]
				Resi	stance-	Resistance—Inches Water [kPa]	Water [1	(Pa]			
Wet Coil	0.08	0.09	0.09	0.10	0.10 [.02]	0.11	0.11	0.12 [.03]	0.12 [.03]	0.12	0.14
Downflow Economizer RA Damper Open	0.12 [.03]	0.13 [.03]	0.14	0.15	0.16	0.17	0.18	0.19	0.20	0.21	0.22
Horizontal Economizer RA Damper Open	0.07	0.07	0.08	0.08	0.09	0.10	0.10	0.11	0.11	0.12 [.03]	0.13
Concentric Grill RXRN-AA61 or RXRN-AA71 & Transition RXMC-CE05	0.19	0.21 [.05]	0.24 [.05]	0.27	0.30	0.33	0.36	0.40	044	0.48	0.52 [.13]
Concentric Grill RXRN-A66 or RXRN-AA76 & Transition RXMC-CF06	0.23 [0.6]	0.25 [0.6]	0.27	0.29	0.30	0.32	0.34 [0.8]	0.36 [0.8]	0.38	0.40	0.43
NOTE: Add component resistance to duct resistance to determine total external static pressure.	to duct	resistar	ice to de	etermine	total ex	ternal s	tatic pre	ssure.			

XXII. HEATER KIT CHARACTERISTICS TABLE A

AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION (RLNL MODELS) 208/240V – 3 PHASE

		21	08/240 VOLT,	THREE PHASE	, 60 HZ, AUX	ILIARY ELECT	RIC HEATER I	KITS CHARACT	TERISTICS AN	D APPLICATIO	DN		
	Sin	gle Power Sup	ply for Both L	Init and Heate	r Kit			Sepa	rate Power Su	pply for Both	Unit and Heat	er Kit	
			Heater Kit			ı	Air Conditione	r	Heat	er Kit	ı	Air Conditione	r
RHEEM Model Number	RXJJ- Heater Kit	No. of Sequence	Rated Heater	Heater KBTU/Hr @	Heater Amp. @	Unit Min. Ckt.		nt Protective e Size	Min. Ckt. Ampacity	Max. Fuse Size	Min. Circuit Ampacity		t Protective e Size
Nulliber	Nominal kW	Steps	kW @ 208/240 V	208/240 V	208/240 V	Ampacity @ 208-240V	Min./Max. @ 208 V	Min./Max. @ 240 V	208/240V	208/240V	208/240V	Min./Max. @ 208 V	Min./Max. @ 240 V
RLNL-G090CR	No Heat CC10C CC15C CC20C CC30C CC40C	1 1 1 1 1	7.2/9.6 10.8/14.4 14.4/19.2 21.6/28.8 28.8/38.4	24.56/32.75 36.84/49.13 49.13/65.5 73.69/98.25 98.25/131	20/23.1 30/34.6 40/46.2 60/69.3 80.1/92.4	43/43 43/43 48/54 60/68 85/97 111/126	45/50 45/50 50/50 60/60 90/90 125/125	45/50 45/50 60/60 70/70 100/100 150/150	25/29 38/44 50/58 75/87 101/116	25/30 40/45 50/60 80/90 110/125	43/43 43/43 43/43 43/43 43/43 43/43	45/50 45/50 45/50 45/50 45/50 45/50	45/50 45/50 45/50 45/50 45/50 45/50
RLNL-G120CR	No Heat CC10C CC15C CC20C CC30C CC40C CC50C	1 1 1 1 1 1	7.2/9.6 10.8/14.4 14.4/19.2 21.6/28.8 28.8/38.4 36.1/48	24.56/32.75 36.84/49.13 49.13/65.5 73.69/98.25 98.25/131 123.16/163.75	20/23.1 30/34.6 40/46.2 60/69.3 80.1/92.4 100.1/115.5	49/49 49/49 49/54 60/68 85/97 111/126 136/155	50/60 60/60 60/60 60/60 90/90 125/125 150/150	50/60 60/60 60/60 70/70 100/100 150/150 175/175	25/29 38/44 50/58 75/87 101/116 126/145	25/30 40/45 50/60 80/90 110/125 150/150	49/49 49/49 49/49 49/49 49/49 49/49 49/49	50/60 50/60 50/60 50/60 50/60 50/60 50/60	50/60 50/60 50/60 50/60 50/60 50/60 50/60
RLNL-G090CS	No Heat CC10C CC15C CC20C CC30C CC40C	1 1 1 1 1	7.2/9.6 10.8/14.4 14.4/19.2 21.6/28.8 28.8/38.4	24.56/32.75 36.84/49.13 49.13/65.5 73.69/98.25 98.25/131	20/23.1 30/34.6 40/46.2 60/69.3 80.1/92.4	43/43 43/43 48/54 60/68 85/97 111/126	45/50 50/50 50/50 60/60 90/90 125/125	45/50 50/50 60/60 70/70 100/100 150/150	25/29 38/44 50/58 75/87 101/116	25/30 40/45 50/60 80/90 110/125	43/43 43/43 43/43 43/43 43/43	45/50 45/50 45/50 45/50 45/50 45/50	45/50 45/50 45/50 45/50 45/50 45/50
RLNL-G120CS	No Heat CC10C CC15C CC20C CC30C CC40C CC50C	1 1 1 1 1 1	7.2/9.6 10.8/14.4 14.4/19.2 21.6/28.8 28.8/38.4 36.1/48	24.56/32.75 36.84/49.13 49.13/65.5 73.69/98.25 98.25/131 123.16/163.75	20/23.1 30/34.6 40/46.2 60/69.3 80.1/92.4 100.1/115.5	54/54 54/54 54/60 67/75 92/103 117/132 142/161	55/60 60/60 60/60 70/70 100/100 125/125 150/150	55/60 60/60 60/60 80/80 110/110 150/150 175/175	25/29 38/44 50/58 75/87 101/116 126/145	25/30 40/45 50/60 80/90 110/125 150/150	54/54 54/54 54/54 54/54 54/54 54/54 54/54	55/60 55/60 55/60 55/60 55/60 55/60 55/60	55/60 55/60 55/60 55/60 55/60 55/60 55/60
RLNL-G090CT	No Heat CC10C CC15C CC20C CC30C CC40C	1 1 1 1 1	7.2/9.6 10.8/14.4 14.4/19.2 21.6/28.8 28.8/38.4	24.56/32.75 36.84/49.13 49.13/65.5 73.69/98.25 98.25/131	20/23.1 30/34.6 40/46.2 60/69.3 80.1/92.4	48/48 48/48 54/60 67/75 92/103 117/132	50/60 60/60 60/60 70/70 100/100 125/125	50/60 60/60 60/60 80/80 110/110 150/150	25/29 38/44 50/58 75/87 101/116	25/30 40/45 50/60 80/90 110/125	48/48 48/48 48/48 48/48 48/48 48/48	50/60 50/60 50/60 50/60 50/60 50/60	50/60 50/60 50/60 50/60 50/60 50/60
RLNL-G151CR	No Heat CC10C CC15C CC20C CC30C CC40C CC50C	1 1 1 1 1 1	7.2/9.6 10.8/14.4 14.4/19.2 21.6/28.8 28.8/38.4 36.1/48	24.56/32.75 36.84/49.13 49.13/65.5 73.69/98.25 98.25/131 123.16/163.75	20/23.1 30/34.6 40/46.2 60/69.3 80.1/92.4 100.1/115.5	68/68 68/68 68/68 74/82 99/111 124/140 149/168	80/80 80/80 80/80 80/80 100/100 125/125 150/150	80/80 80/80 80/80 90/90 125/125 150/150 175/175	25/29 38/44 50/58 75/87 101/116 126/145	25/30 40/45 50/60 80/90 110/125 150/150	68/68 68/68 68/68 68/68 68/68 68/68 68/68	80/80 80/80 80/80 80/80 80/80 80/80 80/80	80/80 80/80 80/80 80/80 80/80 80/80 80/80
RLNL-G151CS	No Heat CC10C CC15C CC20C CC30C CC40C CC50C	1 1 1 1 1 1	7.2/9.6 10.8/14.4 14.4/19.2 21.6/28.8 28.8/38.4 36.1/48	24.56/32.75 36.84/49.13 49.13/65.5 73.69/98.25 98.25/131 123.16/163.75	20/23.1 30/34.6 40/46.2 60/69.3 80.1/92.4 100.1/115.5	68/68 68/68 68/68 74/82 99/111 124/140 149/168	80/80 80/80 80/80 80/80 100/100 125/125 150/150	80/80 80/80 80/80 90/90 125/125 150/150 175/175	25/29 38/44 50/58 75/87 101/116 126/145	25/30 40/45 50/60 80/90 110/125 150/150	68/68 68/68 68/68 68/68 68/68 68/68 68/68	80/80 80/80 80/80 80/80 80/80 80/80 80/80	80/80 80/80 80/80 80/80 80/80 80/80 80/80

HEATER KIT CHARACTERISTICS

TABLE A

AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION (RLNL MODELS) 480V – 3 PHASE

			480 VOLT, TI	HREE PHASE,	60 HZ, AUXIL	IARY ELECTRI	C HEATER KIT	TS CHARACTE	RISTICS AND	APPLICATION			
	Sin	gle Power Sup	ply for Both L	Jnit and Heate	r Kit			Sepai	rate Power Su	pply for Both	Unit and Heat	er Kit	
			Heater Kit				Air Conditione	r	Heat	er Kit	,	Air Conditione	r
RHEEM Model	RXJJ- Heater Kit	No. of	Rated Heater	Heater	Heater	Unit Min. Ckt.		nt Protective e Size	Min. Ckt.	Max. Fuse	Min. Circuit		nt Protective e Size
Number	Nominal kW	Sequence Steps	kW @ 480 V	KBTU/Hr @ 480 V	Amp. @ 480 V	Ampacity @ 480V	Min./Max. @ 480 V	Min./Max. @ 480 V	Ampacity 480V	Size 480V	Ampacity 480V	Min./Max. @ 480 V	Min./Max. @ 480 V
RLNL-G090DR	No Heat CC10D CC15D CC20D CC30D CC40D	1 1 1 1 1	9.6 14.4 19.2 28.8 38.4	32.75 49.13 65.5 98.25 131	— 11.5 17.3 23.1 34.6 46.2	21 21 27 34 49 63	25/25 25/25 30/30 35/35 50/50 70/70	- - - - -	15 22 29 44 58	15 25 30 45 60	21 21/0 21/0 21/0 21/0 21/0	25/25 25/25 25/25 25/25 25/25 25/25	0/0 0/0 0/0 0/0 0/0 0/0
RLNL-G120DR	No Heat CC10D CC15D CC20D CC30D CC40D CC50D	1 1 1 1 1 1	9.6 14.4 19.2 28.8 38.4 48	32.75 49.13 65.5 98.25 131 163.75	11.5 17.3 23.1 34.6 46.2 57.7	25 25 27 34 49 63 78	25/30 25/25 30/30 35/35 50/50 70/70 80/80	- - - - -	15 22 29 44 58 73	15 25 30 45 60 80	25 21/0 21/0 25/0 25/0 25/0 25/0	25/30 25/30 25/30 25/30 25/30 25/30 25/30	0/0 0/0 0/0 0/0 0/0 0/0 0/0
RLNL-090DS	No Heat CC10D CC15D CC20D CC30D CC40D	1 1 1 1 1	9.6 14.4 19.2 28.8 38.4	32.75 49.13 65.5 98.25 131	— 11.5 17.3 23.1 34.6 46.2	21 21 27 34 49 63	25/25 25/25 30/30 35/35 50/50 70/70	_ _ _ _ _	15 22 29 44 58	15 25 30 45 60	21 21/0 21/0 21/0 21/0 21/0	25/25 25/25 25/25 25/25 25/25 25/25	0/0 0/0 0/0 0/0 0/0 0/0
RLNL-G120DS	No Heat CC10D CC15D CC20D CC30D CC40D CC50D	1 1 1 1 1 1	9.6 14.4 19.2 28.8 38.4 48	32.75 49.13 65.5 98.25 131 163.75	11.5 17.3 23.1 34.6 46.2 57.7	28 28 31 38 52 67 81	30/35 30/35 35/35 40/40 60/60 70/70 90/90	- - - - -	15 22 29 44 58 73	15 25 30 45 60 80	28 28/0 28/0 28/0 28/0 28/0 28/0	30/35 30/35 30/35 30/35 30/35 30/35 30/35	0/0 0/0 0/0 0/0 0/0 0/0 0/0
RLNL-G090DT	No Heat CC10D CC15D CC20D CC30D CC40D	1 1 1 1 1	9.6 14.4 19.2 28.8 38.4	32.75 49.13 65.5 98.25 131	11.5 17.3 23.1 34.6 46.2	24 24 31 38 52 67	25/30 30/30 35/35 40/40 60/60 70/70	- - - - -	15 22 29 44 58	15 25 30 45 60	24 24/0 24/0 24/0 24/0 24/0	25/30 25/30 25/30 25/30 25/30 25/30	0/0 0/0 0/0 0/0 0/0 0/0
RLNL-G151DR	No Heat CC10D CC15D CC20D CC30D CC40D CC50D	1 1 1 1 1 1	9.6 14.4 19.2 28.8 38.4 48	32.75 49.13 65.5 98.25 131 163.75	11.5 17.3 23.1 34.6 46.2 57.7	32 32 35 42 56 71 85	35/40 35/40 35/40 45/45 60/60 80/80 90/90	- - - - -	15 22 29 44 58 73	15 25 30 45 60 80	32 32/0 32/0 32/0 32/0 32/0 32/0	35/40 35/40 35/40 35/40 35/40 35/40 35/40	0/0 0/0 0/0 0/0 0/0 0/0 0/0
RLNL-G151DS	No Heat CC10D CC15D CC20D CC30D CC40D CC50D	- 1 1 1 1 1 1	9.6 14.4 19.2 28.8 38.4 48	32.75 49.13 65.5 98.25 131 163.75	11.5 17.3 23.1 34.6 46.2 57.7	32 32 35 42 56 71 85	35/40 35/40 35/40 45/45 60/60 80/80 90/90	- - - - -	15 22 29 44 58 73	15 25 30 45 60 80	32 32/0 32/0 32/0 32/0 32/0 32/0	35/40 35/40 35/40 35/40 35/40 35/40 35/40	0/0 0/0 0/0 0/0 0/0 0/0 0/0

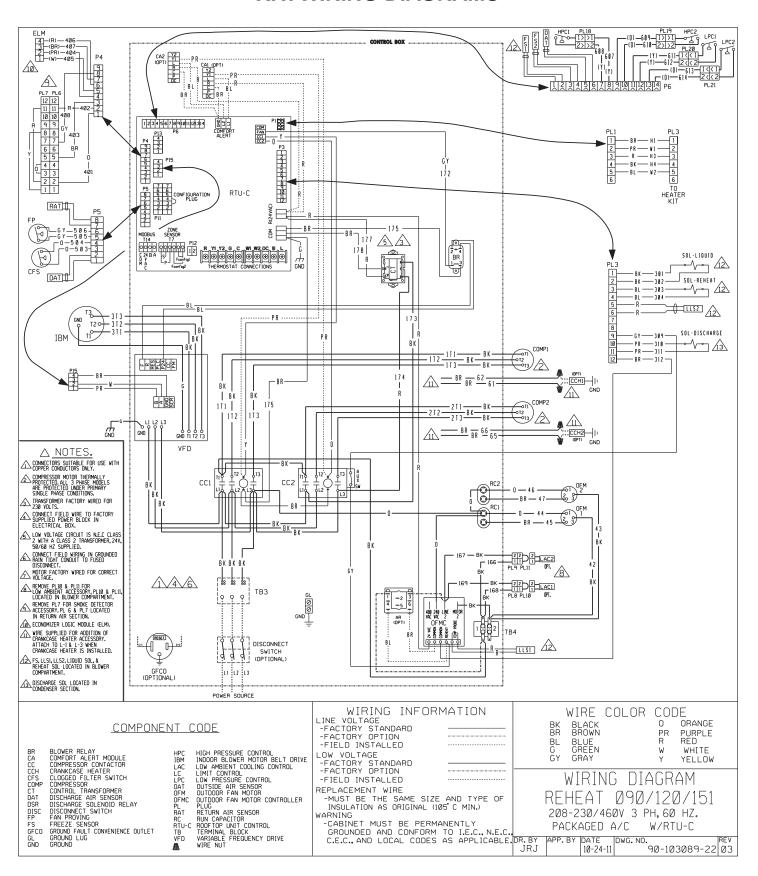
XXIII. TROUBLE SHOOTING CHART

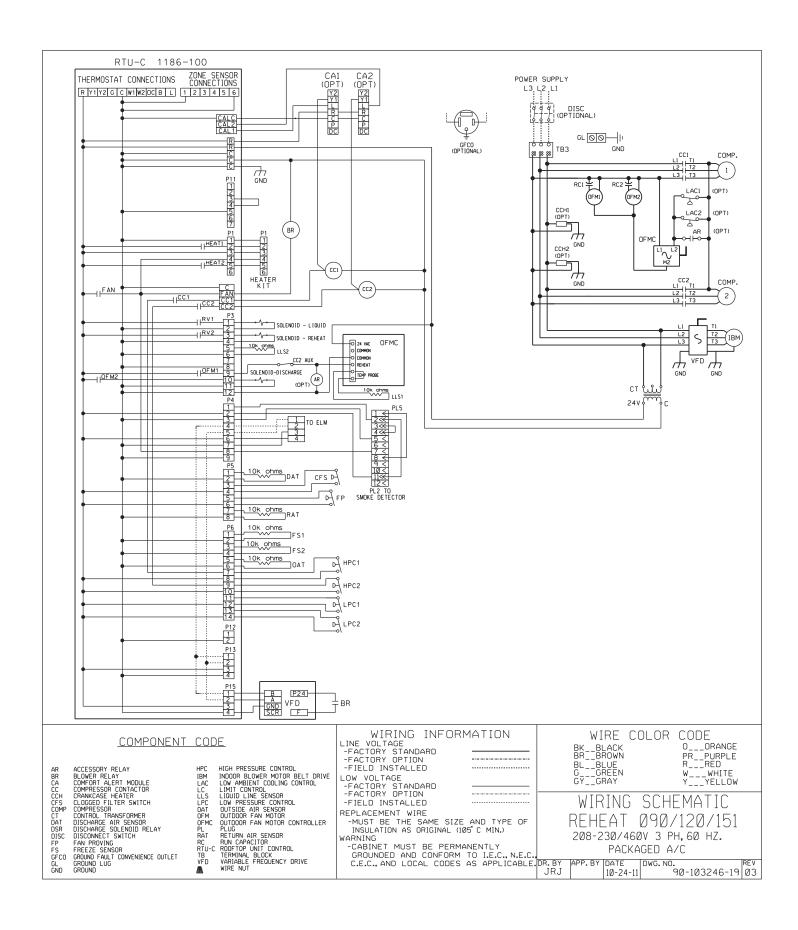
WARNING

DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

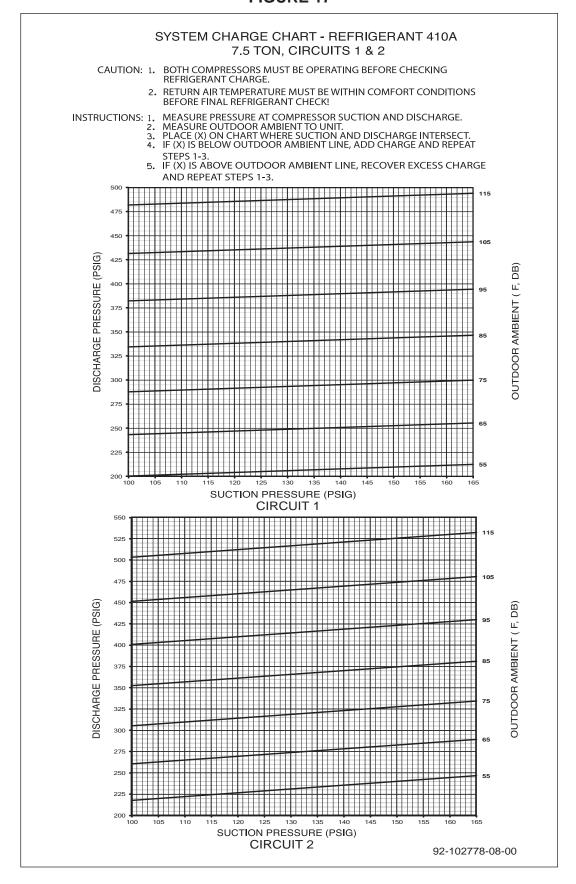
SYMPTOM	POSSIBLE CAUSE	REMEDY
Unit will not run	Power off or loose electrical connection Thermostat out of calibration-set too high Defective contactor Blown fuses Transformer defective High pressure control open (if provided) Interconnecting low voltage wiring damaged	Check for correct voltage at compressor contactor in control box Reset Check for 24 volts at contactor coil - replace if contacts are open Replace fuses Check wiring-replace transformer Reset-also see high head pressure remedy- Replace thermostat wiring
Condenser fan runs, compressor doesn't	Run capacitor defective (single phase only) Loose connection Compressor stuck, grounded or open motor winding open internal overload. Low voltage condition	Replace Check for correct voltage at compressor - check & tighten all connections Wait at least 2 hours for overload to reset. If still open, replace the compressor. At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Insufficient cooling	Improperly sized unit Improper airflow Incorrect refrigerant charge Air, non-condensibles or moisture in system Incorrect voltage	Recalculate load Check - should be approximately 400 CFM [188.78 L/s] per ton. Charge per procedure attached to unit service panel. Recover refrigerant, evacuate & recharge, add filter drier At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Compressor short cycles	Incorrect voltage Defective overload protector Refrigerant undercharge	At compressor terminals, voltage must be ± 10% of nameplate marking when unit is operating. Replace - check for correct voltage Add refrigerant
Registers sweat	Low evaporator airflow	Increase speed of blower or reduce restriction - replace air filter
High head-low vapor pressures	Restriction in liquid line, expansion device or filter drier Flow check piston size too small Incorrect capillary tubes TXV does not open	Remove or replace defective component Change to correct size piston Change coil assembly Replace TXV
High head-high or normal vapor pressure - Cooling mode	Dirty condenser coil Refrigerant overcharge Condenser fan not running Air or non-condensibles in system	Clean coil Correct system charge Repair or replace Recover refrigerant, evacuate & recharge
High head-high or normal vapor pressure - Heating mode	Low air flow - condenser coil Refrigerant overcharge Air or non-condensibles in system Dirty condenser coil	Check filters - correct to speed Correct system charge Recover refrigerant, evacuate & recharge Check filter - clean coil
Low head-high vapor pressures	Defective Compressor valves	Replace compressor
Low vapor - cool compressor - iced evaporator coil	Low evaporator airflow Operating below 65°F outdoors Moisture in system TXV limiting refrigerant flow	Increase speed of blower or reduce restriction - replace air filter Add Low Ambient Kit Recover refrigerant - evacuate & recharge - add filter drier Replace TXV
High vapor pressure	Excessive load Defective compressor	Recheck load calculation Replace
Fluctuating head & vapor pressures	TXV hunting Air or non-condensibles in system	Check TXV bulb clamp - check air distribution on coil - replace TXV Recover refrigerant, evacuate & recharge
Gurgle or pulsing noise at expansion device or liquid line	Air or non-condensibles in system	Recover refrigerant, evacuate & recharge

XIV. WIRING DIAGRAMS

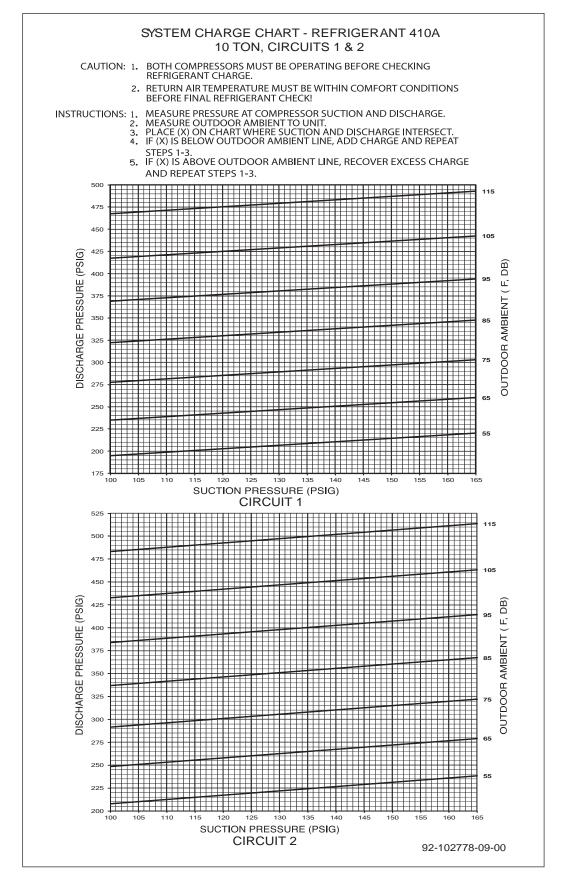




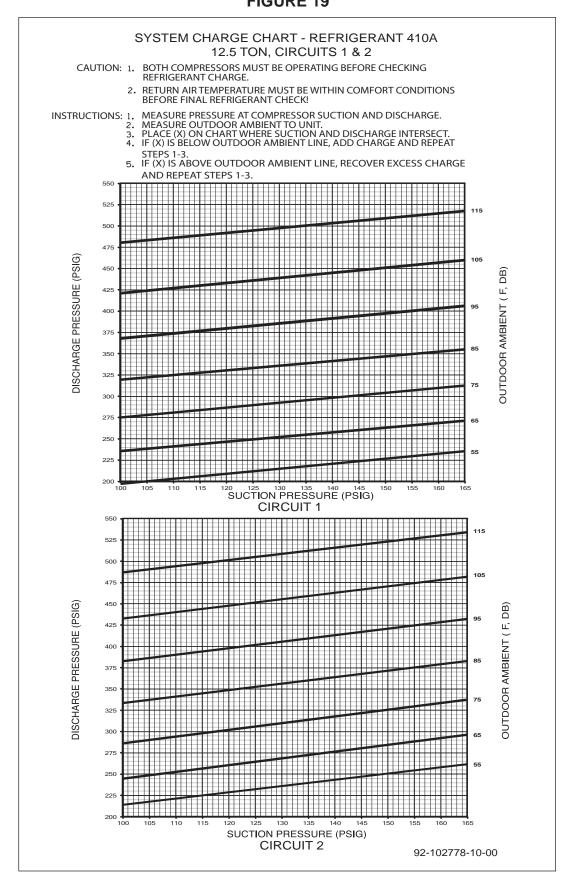
RLNL SYSTEM CHARGE CHARTS FIGURE 17



RLNL SYSTEM CHARGE CHARTS FIGURE 18



RLNL SYSTEM CHARGE CHARTS FIGURE 19



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