



80PS

Parts List
23-June-2014



*This parts list is current as of the above revision date.
See <http://www.rheempartslists.net/92-42805-80PS.pdf> for the current revision.*

80% Gas Furnaces

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MODEL NUMBER EXPLANATION

8	0	P	S	0	5	E	A	R	0	1
1		2	3		4		5	6	7	

- | | |
|---|---|
| <p>1 EFFICIENCY</p> <p>2 TYPE
P= Upflow Non-Condensing</p> <p>3 DESIGN SERIES</p> <p>4 HEATING INPUT DESIGNATION
05 = 50,000 BTU/HR
07 - 75,000 BTU/HR
10 = 100,000 BTU/HR
12 = 125,000 BTU/HR
15 = 150,000 BTU/HR</p> <p>E = Electric
N = Electric w/NOX</p> | <p>5 BLOWER DESIGNATION
A = Standard / 11 - 6
B = Standard / 11 - 7
C = Wide / 11 - 10
D = Standard / 11 - 10
E = Standard / 11 - 7</p> <p>6 FUEL DESIGNATION
R = Natural Gas</p> <p>7 NAMEPLATE LABEL</p> |
|---|---|

SERIAL NUMBER EXPLANATION (Units Produced before Nov. 2013)

G	K	5	D	7	0	7	F	3	1	0	6	9	9	9	9
1		2	3	4	5	6	7		8		9			10	

- | | |
|--|--|
| <p>1 GAS CODE</p> <p>2 LIMIT CONTROL</p> <p>3 BLOWER</p> <p>4 HEATING ELEMENT</p> <p>5 SPECIAL AREA REQUIREMENT</p> | <p>6 MOTOR HORSEPOWER</p> <p>7 PLANT
F = Fort Smith, AR</p> <p>8 WEEK</p> <p>9 YEAR</p> <p>10 PRODUCTION NUMBER</p> |
|--|--|

SERIAL NUMBER EXPLANATION (Units Produced after Nov. 2013)

F	0	8	1	3	9	9	9	9
(1)	(2)		(3)		(4)			

- (1) PLANT CODE
- (2) WEEK (DATE CODE)
- (3) YEAR
- (4) PRODUCTION NUMBER

Note: For Gas Code, see Control System Gas Code on Rating Plate

No.	Notes	MODEL HEATING INPUT VARIATIONS	80PS 05E A	80PS 05N A	80PS 07E B	80PS 07N B	80PS 07E E	80PS 07N E
PANELS, SHEET METAL, MISCELLANEOUS								
1		Plug Button (2)	45-22980-01	45-22980-01	45-22980-01	45-22980-01	45-22980-01	45-22980-01
		Sight Glass	68-21893-03	68-21893-03	68-21893-03	68-21893-03	68-21893-03	68-21893-03
2		Burner Compartment Door - Gray (Before F3408)	AS-101213-07	AS-101213-07	AS-101214-07	AS-101214-07	AS-101214-07	AS-101214-07
2		Burner Compartment Door - Green (After F3408)	AS-101213-01	AS-101213-01	AS-101214-01	AS-101214-01	AS-101214-01	AS-101214-01
3		Blower/Filter Door - Gray (Before F3408)	AS-67893-07	AS-67893-07	AS-67894-07	AS-67894-07	AS-67894-07	AS-67894-07
3		Blower/Filter Door - Green (After F3408)	AS-67893-11	AS-67893-11	AS-67894-11	AS-67894-11	AS-67894-11	AS-67894-11
		Thumbscrew and Insert Kit	64-24081-81	64-24081-81	64-24081-81	64-24081-81	64-24081-81	64-24081-81
4		Door Switch - Push Button	42-22692-01	42-22692-01	42-22692-01	42-22692-01	42-22692-01	42-22692-01
5		Junction Box	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02
6		Junction Box Cover	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02
7		Induced Draft Blower	See Electrical Group					
8		Blower Assembly	See Blower Group					
9		Jacket	AS-61690-17	AS-61690-17	AS-61690-18	AS-61690-18	AS-61690-18	AS-61690-18
10		Heat Exchanger Bracket	See Heat Exchanger Group					
11		Heat Exchanger	See Heat Exchanger Group					
12		Top Plate	AE-101508-01	AE-101508-01	AE-101508-02	AE-101508-02	AE-101508-02	AE-101508-02
13		Limit - Main Limit (Heat Exchanger Panel)	See Electrical Group					
14		Silicone Rubber Tubing (Pressure Switch)	AE-61737-27	AE-61737-27	AE-61737-27	AE-61737-27	AE-61737-27	AE-61737-27
15		Pressure Switch	See Electrical Group					
24		Control Mounting Plate	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01
26		Burner Cover Plate	See Heat Exchanger Group					
		Rear Baffle	AE-61666-01	AE-61666-01	AE-61607-01	AE-61607-01	AE-61607-01	AE-61607-01
		Side Baffle (2)	AE-61606-01	AE-61606-01	AE-61606-01	AE-61606-01	AE-61606-01	AE-61606-01
		Touch-up Paint - Platinum (Aerosol)	523012	523012	523012	523012	523012	523012
		Touch-up Paint - Platinum (Paint Pens)	523013	523013	523013	523013	523013	523013
		Touch-up Paint - Green (Aerosol)	52-18662-48	52-18662-48	52-18662-48	52-18662-48	52-18662-48	52-18662-48
		Touch-up Paint - Green (Paint Pens)	523010	523010	523010	523010	523010	523010
		Touch-up Paint - Gray (Aerosol)	523009	523009	523009	523009	523009	523009
		Touch-up Paint - Gray (Paint Pens)	523011	523011	523011	523011	523011	523011

No.	Notes	MODEL HEATING INPUT VARIATIONS	80PS 10E B	80PS 10E C	80PS 10E D	80PS 10N D	80PS 12E D	80PS 15E D
PANELS, SHEET METAL, MISCELLANEOUS								
1		Plug Button (2)	45-22980-01	45-22980-01	45-22980-01	45-22980-01	45-22980-01	45-22980-01
		Sight Glass	68-21893-03	68-21893-03	68-21893-03	68-21893-03	68-21893-03	68-21893-03
2		Burner Compartment Door - Gray (Before F3408)	AS-101214-07	AS-101215-07	AS-101215-07	AS-101215-07	AS-101216-07	AS-101216-07
2		Burner Compartment Door - Green (After F3408)	AS-101214-01	AS-101215-01	AS-101215-01	AS-101215-01	AS-101216-01	AS-101216-01
3		Blower/Filter Door - Gray (Before F3408)	AS-67894-07	AS-67895-07	AS-67895-07	AS-67895-07	AS-67896-07	AS-67896-07
3		Blower/Filter Door - Green (After F3408)	AS-67894-11	AS-67895-11	AS-67895-11	AS-67895-11	AS-67896-11	AS-67896-11
		Thumbscrew and Insert Kit	64-24081-81	64-24081-81	64-24081-81	64-24081-81	64-24081-81	64-24081-81
4		Door Switch - Push Button	42-22692-01	42-22692-01	42-22692-01	42-22692-01	42-22692-01	42-22692-01
5		Junction Box	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02
6		Junction Box Cover	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02
7		Induced Draft Blower	See Electrical Group					
8		Blower Assembly	See Blower Group					
9		Jacket	AS-61690-18	AS-61690-20	AS-61690-20	AS-61690-20	AS-61690-26	AS-61690-26
10		Heat Exchanger Bracket	See Heat Exchanger Group					
11		Heat Exchanger	See Heat Exchanger Group					
12		Top Plate	AE-101508-02	AE-101508-03	AE-101508-03	AE-101508-03	AE-101508-04	AE-101508-04
13		Limit - Main Limit (Heat Exchanger Panel)	See Electrical Group					
14		Silicone Rubber Tubing (Pressure Switch)	AE-61737-27	AE-61737-03	AE-61737-03	AE-61737-03	AE-61737-23	AE-61737-23
15		Pressure Switch	See Electrical Group					
24		Control Mounting Plate	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01
26		Burner Cover Plate	See Heat Exchanger Group					
		Rear Baffle	AE-61607-01	AE-61667-01	AE-61667-01	AE-61667-01	AE-61670-01	AE-61669-01
		Side Baffle (2)	AE-100548-01	AE-61668-01	AE-61668-01	AE-61668-01	AE-61665-01	N/A
		Touch-up Paint - Platinum (Aerosol)	523012	523012	523012	523012	523012	523012
		Touch-up Paint - Platinum (Paint Pens)	523013	523013	523013	523013	523013	523013
		Touch-up Paint - Green (Aerosol)	52-18662-48	52-18662-48	52-18662-48	52-18662-48	52-18662-48	52-18662-48
		Touch-up Paint - Green (Paint Pens)	523010	523010	523010	523010	523010	523010
		Touch-up Paint - Gray (Aerosol)	523009	523009	523009	523009	523009	523009
		Touch-up Paint - Gray (Paint Pens)	523011	523011	523011	523011	523011	523011

No.	Notes	MODEL HEATING INPUT VARIATIONS	80PS 05E A	80PS 05N A	80PS 07E B	80PS 07N B	80PS 07E E	80PS 07N E
ELECTRIC GROUP								
7	Stk	Induced Draft Blower w/Gasket	70-101087-01	70-101087-01	70-101087-01	70-101087-01	70-101087-01	70-101087-01
13	Stk	Limit - Main Limit (Heat Exchanger Panel)	47-25349-11	47-25349-11	47-25349-01	47-25349-01	47-25349-03	47-25349-03
15	Stk	Pressure Switch	42-101082-01	42-101082-01	42-101082-01	42-101082-01	42-101082-01	42-101082-01
17	Stk	Limit - Manual Reset (Burner Compartment)	47-22861-03 (1)	47-22861-03 (1)	47-22861-03 (2)	47-22861-03 (2)	47-22861-03 (2)	47-22861-03 (2)
23	Stk	Limit - Heat Assisted (Blower Housing)	47-22860-01	47-22860-01	47-22860-01	47-22860-01	47-22860-01	47-22860-01
25		Integrated Furnace Control Board (IFC)	See Gas Controls					
28	Stk	Transformer	46-24124-03	46-24124-03	46-24124-03	46-24124-03	46-24124-03	46-24124-03
		Wiring Harness - 4 pin to 2 insulated terminals, 2 wires	45-24371-19	45-24371-19	45-24371-19	45-24371-19	45-24371-19	45-24371-19
		Wiring Harness - 4 pin to 2 pin, 2 wires	45-24371-09	45-24371-09	45-24371-09	45-24371-09	45-24371-09	45-24371-09
		Wiring Harness - 9 pin to 9 pin, 9 wires	45-24371-04	45-24371-04	45-24371-04	45-24371-04	45-24371-04	45-24371-04
		Wiring Harness - 9 pin to 8 terminals (5 insulated/1 straight/2 flag), 8 wires	45-24371-13	45-24371-13	45-24371-13	45-24371-13	45-24371-13	45-24371-13

No.	Notes	MODEL HEATING INPUT VARIATIONS	80PS 10E B	80PS 10E C	80PS 10E D	80PS 10N D	80PS 12E D	80PS 15E D
ELECTRIC GROUP								
7	Stk	Induced Draft Blower w/Gasket	70-101087-01	70-101087-01	70-101087-01	70-101087-01	70-101087-01	70-101087-01
13	Stk	Limit - Main Limit (Heat Exchanger Panel)	47-25349-01	47-25349-03	47-25349-03	47-25349-03	47-25349-03	47-25349-03
15	Stk	Pressure Switch	42-101082-01	42-101082-01	42-101082-01	42-101082-01	42-101082-01	42-101082-01
17	Stk	Limit - Manual Reset (Burner Compartment)	47-22861-03 (2)	47-22861-03 (2)	47-22861-03 (2)	47-22861-03 (2)	47-22861-03 (2)	47-22861-03 (2)
23	Stk	Limit - Heat Assisted (Blower Housing)	47-22860-03	47-22860-01	47-22860-01	47-22860-01	47-22860-03	47-22860-04
25		Integrated Furnace Control Board (IFC)	See Gas Controls					
28	Stk	Transformer	46-24124-03	46-24124-03	46-24124-03	46-24124-03	46-24124-03	46-24124-03
		Wiring Harness - 4 pin to 2 insulated terminals, 2 wires	45-24371-19	45-24371-19	45-24371-19	45-24371-19	45-24371-19	45-24371-19
		Wiring Harness - 4 pin to 2 pin, 2 wires	45-24371-09	45-24371-09	45-24371-09	45-24371-09	45-24371-09	45-24371-09
		Wiring Harness - 9 pin to 9 pin, 9 wires	45-24371-04	45-24371-04	45-24371-04	45-24371-04	45-24371-04	45-24371-04
		Wiring Harness - 9 pin to 8 terminals (5 insulated/1 straight/2 flag), 8 wires	45-24371-13	45-24371-13	45-24371-13	45-24371-13	45-24371-13	45-24371-13

No.	Notes	MODEL HEATING INPUT VARIATIONS	80PS 05E A	80PS 05N A	80PS 07E B	80PS 07N B	80PS 07E E	80PS 07N E
BLOWER GROUP								
8	Stk	Blower Assembly (Includes items 18-22)	AS-61697-47	AS-61697-47	AS-61697-80	AS-61697-66	AS-61697-66	AS-61697-66
18	Stk	Blower Wheel	70-22683-01	70-22683-01	70-22688-01	70-22688-01	70-23111-05	70-23111-05
19		Housing	AS-61674-20	AS-61674-20	AS-61674-21	AS-61674-21	AS-61674-21	AS-61674-21
20	Stk	Blower Motor	51-22873-01	51-22873-01	51-22858-01	51-24272-01	51-24272-01	51-24272-01
21		Motor Mount (4)	AE-61698-02	AE-61698-02	AE-61698-02	AE-61698-02	AE-61698-02	AE-61698-02
22	Stk,2	Capacitor - Blower Motor (before Date Code F2013)	43-100509-42	43-100509-42	43-100509-42	43-100509-43	43-100509-43	43-100509-43
22	Stk,2	Capacitor - Blower Motor (on or after Date Code F2013)	43-100509-42	43-100509-42	See Note 2	43-100509-43	43-100509-43	43-100509-43

No.	Notes	MODEL HEATING INPUT VARIATIONS	80PS 10E B	80PS 10E C	80PS 10E D	80PS 10N D	80PS 12E D	80PS 15E D
BLOWER GROUP								
8	Stk	Blower Assembly (Includes items 18-22)	AS-61697-80	AS-61697-67	AS-61697-74	AS-61697-74	AS-61697-74	AS-61697-74
18	Stk	Blower Wheel	70-22688-01	70-20602-01	70-20602-01	70-20602-01	70-20602-01	70-20602-01
19		Housing	AS-61674-21	AS-61674-22	AS-61674-22	AS-61674-22	AS-61674-22	AS-61674-22
20	Stk	Blower Motor	51-22858-01	51-24272-01	51-25327-01	51-25327-01	51-25327-01	51-25327-01
21		Motor Mount (4)	AE-61698-02	AE-61698-02	AE-61698-02	AE-61698-02	AE-61698-02	AE-61698-02
22	Stk,2	Capacitor - Blower Motor (before Date Code F2013)	43-100509-42	43-100509-43	43-100509-43	43-100509-43	43-100509-43	43-100509-43
22	Stk,2	Capacitor - Blower Motor (on or after Date Code F2013)	See Note 2	43-100509-43	43-100509-43	43-100509-43	43-100509-43	43-100509-43

No.	Notes	MODEL HEATING INPUT VARIATIONS	80PS 05E A	80PS 05N A	80PS 07E B	80PS 07N B	80PS 07E E	80PS 07N E
HEAT EXCHANGER, BURNER / MANIFOLD GROUP								
10		Heat Exchanger Bracket (2) - before F2608	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02
		Heat Exchanger Bracket (Left Side) - after F2608	AE-102680-01	AE-102680-01	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02
		Heat Exchanger Bracket (Right Side) - after F2608	AE-102680-02	AE-102680-02	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02
11	Stk	Heat Exchanger Assembly	AS-61579-09	AS-61579-09	AS-100560-01	AS-100560-01	AS-100560-01	AS-100560-01
26		Burner Cover Plate	AE-101080-01	AE-101080-01	AE-101080-02	AE-101080-02	AE-101080-02	AE-101080-02
29		NOX Insert Assembly	N/A	AS-67875-01 (2)	N/A	AS-67875-01 (3)	N/A	AS-67875-01 (3)
30		Burner Support Bracket (2)	AE-61588-02	AE-61588-02	AE-61588-02	AE-61588-02	AE-61588-02	AE-61588-02
31	Stk	Manifold (w/o Orifices)	81-102427-01	81-102427-01	81-102427-02	81-102427-02	81-102427-02	81-102427-02
32	Stk	Burner Assembly	AS-60993-02	AS-60993-02	AS-60993-03	AS-60993-03	AS-60993-03	AS-60993-03
34		NOX Insert Retainer	N/A	AE-67872-01	N/A	AE-67872-02	N/A	AE-67872-02
38		Burner Support	AE-60997-01	AE-60997-01	AE-60997-02	AE-60997-02	AE-60997-02	AE-60997-02
		Burner Orifice - Natural Gas	See Orifice Selection Chart					
		Burner Orifice - LP	See Orifice Selection Chart					
		Number of Orifices	(2)	(2)	(3)	(3)	(3)	(3)

No.	Notes	MODEL HEATING INPUT VARIATIONS	80PS 10E B	80PS 10E C	80PS 10E D	80PS 10N D	80PS 12E D	80PS 15E D
HEAT EXCHANGER, BURNER / MANIFOLD GROUP								
10		Heat Exchanger Bracket (2)	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02
11	Stk	Heat Exchanger Assembly	AS-61579-07	AS-61579-04	AS-61579-04	AS-61579-04	AS-61579-05	AS-61579-06
26		Burner Cover Plate	AE-101080-03	AE-101080-03	AE-101080-03	AE-101080-03	AE-101080-04	AE-101080-05
29		NOX Insert Assembly	N/A	N/A	N/A	AS-67875-01 (3)	N/A	N/A
30		Burner Support Bracket (2)	AE-61588-02	AE-61588-02	AE-61588-02	AE-61588-02	AE-61588-02	AE-61588-02
31	Stk	Manifold (w/o Orifices)	81-102427-03	81-102427-03	81-102427-03	81-102427-03	81-102427-04	81-102427-05
32	Stk	Burner Assembly	AS-60993-04	AS-60993-04	AS-60993-04	AS-60993-04	AS-60993-05	AS-60993-06
34		NOX Insert Retainer	N/A	N/A	N/A	AE-67872-03	N/A	N/A
38		Burner Support	AE-60997-03	AE-60997-03	AE-60997-03	AE-60997-03	AE-60997-04	AE-60997-05
		Burner Orifice - Natural Gas	See Orifice Selection Chart					
		Burner Orifice - LP	See Orifice Selection Chart					
		Number of Orifices	(4)	(4)	(4)	(4)	(5)	(6)

No.	Notes	MODEL GAS CODE		80PS GH	80PS GJ	80PS GK
GAS CONTROLS						
25	Stk	Integrated Furnace Control Board (IFC)	62-24140-04	62-25338-01	62-25338-01	62-25338-01
33	Stk	Gas Valve - Natural Gas	60-100394-02	60-100394-01	60-24180-01	60-22866-01
33	Stk,1	Gas Valve - LP	See Note 1	See Note 1	See Note 1	See Note 1
35	Stk	Ignitor	62-24164-01	62-24164-01	62-24164-01	62-24164-01
36		Ignitor Bracket	AE-61885-02	AE-61885-02	AE-61885-02	AE-61885-02
37	Stk	Flame Sensor	62-23543-01	62-23543-01	62-23543-01	62-23543-01
	Stk	LP Conversion Kit	FP-15	FP-15	FP-15	FP-15

80% GAS FURNACE - ORIFICE SELECTION CHART - NATURAL GAS

CAUTION: Selection of the correct Natural Gas Orifice requires the following information for the specific installation:

- 1) Altitude in of the installation (ft.).
- 2) Average energy content of the Natural Gas fuel from the local supplier (BTU/cu. ft.).

For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook, or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion for operation at High Altitude must be done using the kit specified on the product specification sheet for the unit.

NOTE: This Orifice sizing chart is based on 25,000 BTU/HR per burner.

NOTE: Factory installed orifices are calculated and sized based on a Natural Gas heating value of 1075 BTU/cu. ft. and an elevation of 0 - 3000 ft.

Energy Value (BTU/cu. ft.)	Elevation (ft.)							
	0 - 1999	2000 - 2999	3000 - 3999	4000 - 4999	5000 - 5999	6000 - 6999	7000 - 7999	8000 - 8999
850	62-22175-38	62-22175-39	62-22175-40	62-22175-41	62-22175-41	62-22175-42	62-22175-42	62-22175-43
900	62-22175-40	62-22175-41	62-22175-42	62-22175-42	62-22175-42	62-22175-43	62-22175-43	62-22175-44
975	62-22175-41	62-22175-42	62-22175-42	62-22175-42	62-22175-43	62-22175-43	62-22175-44	62-22175-44
1075	62-22175-42	62-22175-42	62-22175-43	62-22175-43	62-22175-43	62-22175-44	62-22175-44	62-22175-45
1170	62-22175-43	62-22175-44	62-22175-44	62-22175-44	62-22175-45	62-22175-45	62-22175-46	62-22175-47

80% GAS FURNACE - ORIFICE SELECTION CHART - LP

CAUTION: Selection of the correct LP Orifice requires the altitude of the specific installation (ft.).

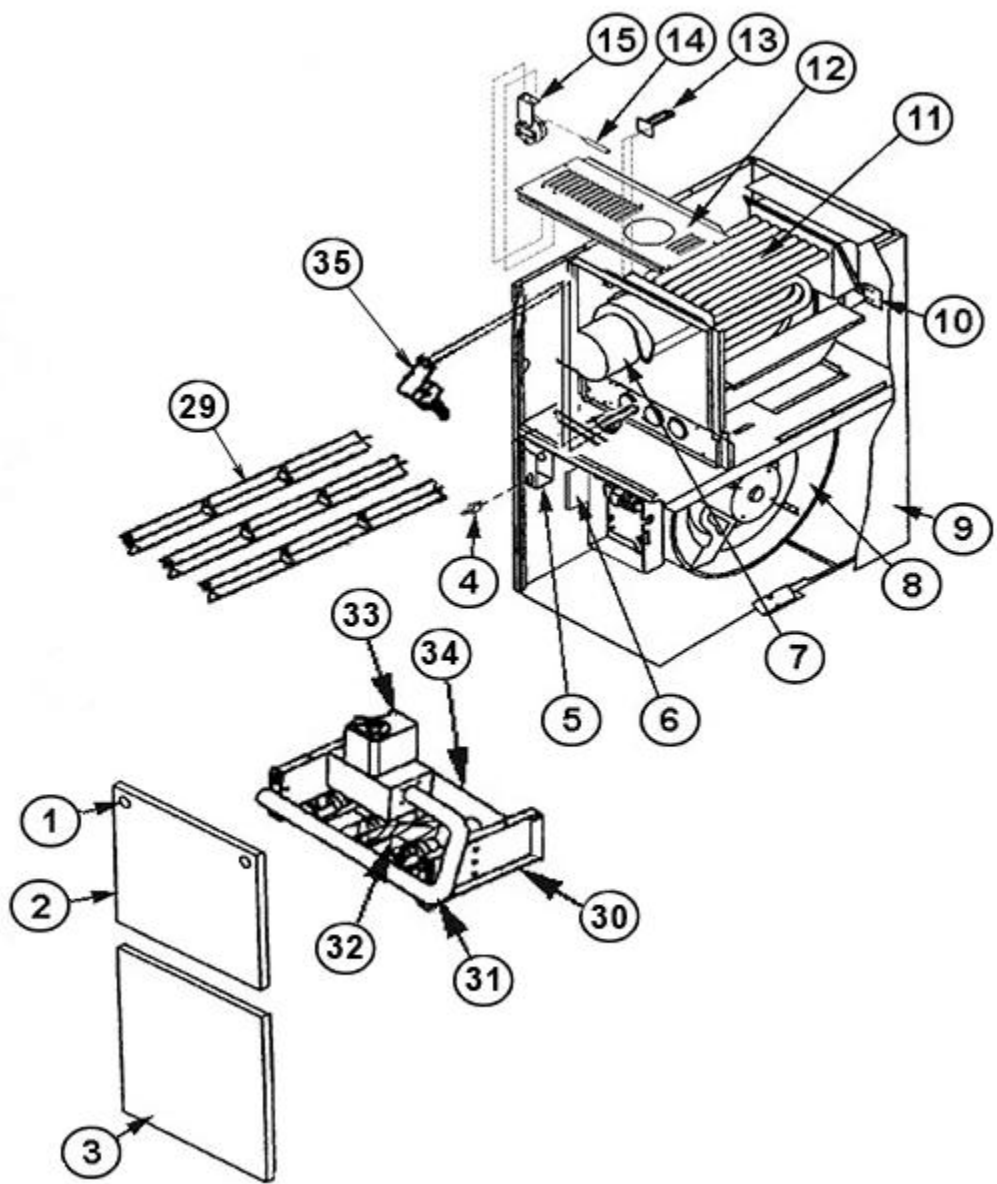
For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook (NFG), or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion to LP or for operation at High Altitude should be done using the kit(s) specified on the product specification sheet for the unit.

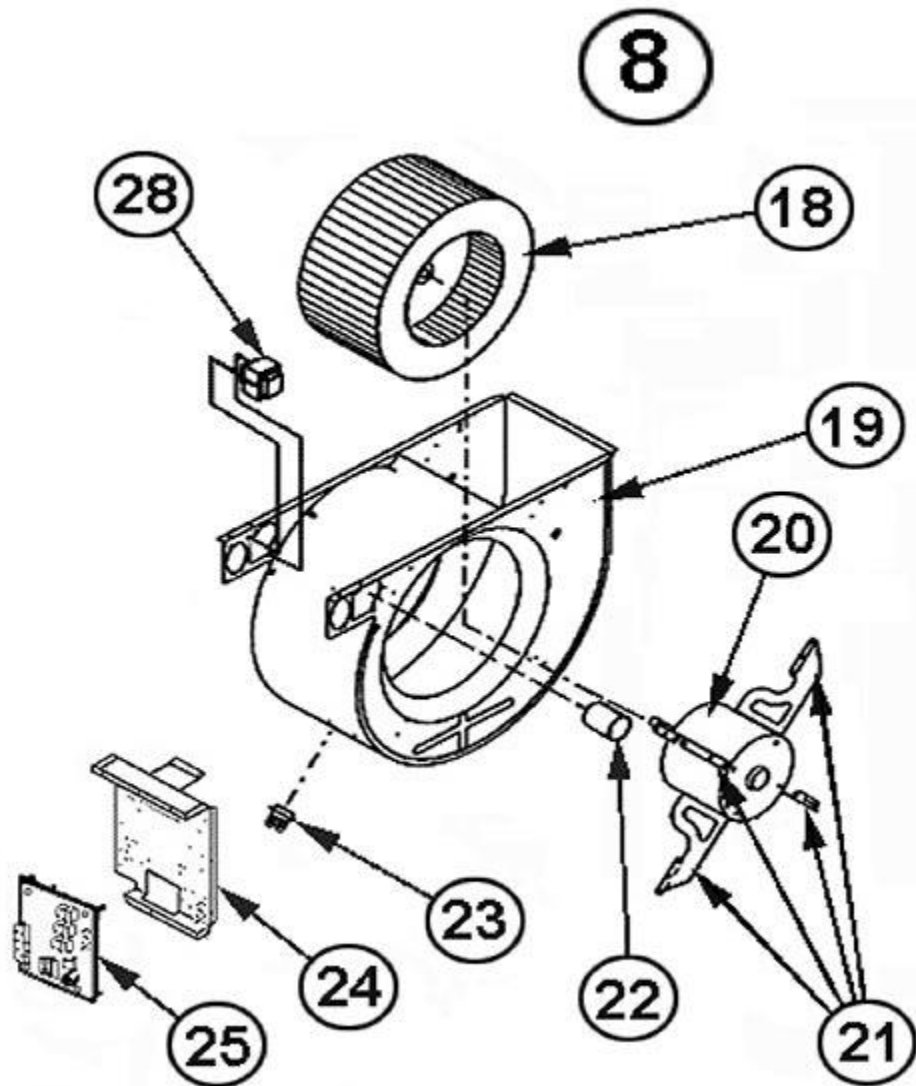
NOTE: This Orifice sizing chart is based on 25,000 BTU/HR per burner. Also, the chart is developed using the specified pressure setting of 10 in. water column instead of the 11.0 in water column used by the NFG and CANB149.1.

NOTE: Orifices supplied in the LP Conversion Kit are calculated and sized based on an altitude of 0 - 4000 ft.

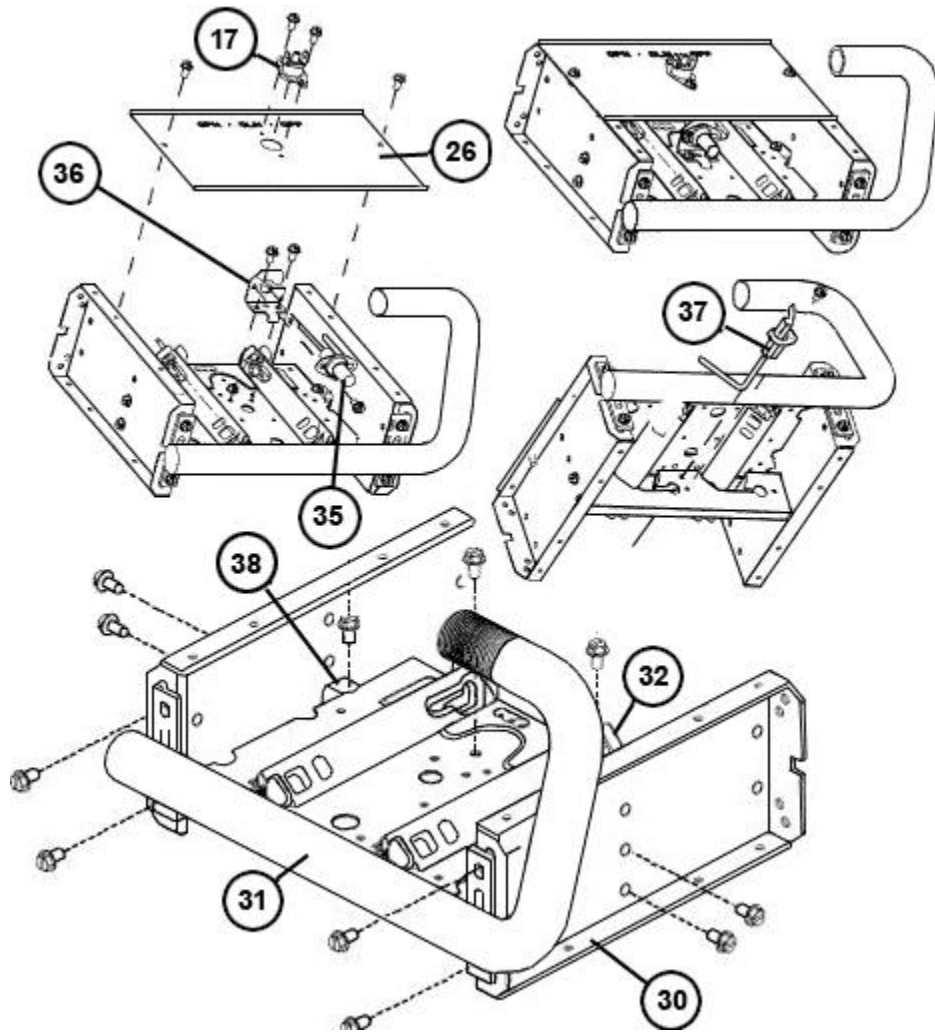
Elevation (ft.)	Orifice							
0 - 2000	62-22175-54							
2001 - 3000	62-22175-54							
3001 - 4000	62-22175-54							
4001 - 5000	62-22175-54							
5001 - 6000	62-22175-54							
6001 - 7000	62-22175-54							
7001 - 8000	62-22175-55							
8001 - 9000	62-22175-55							
9001 - 10000	62-22175-55							



Exploded View



Blower Assembly



Burner Assembly

NOTES

Stk It is recommended that stock be maintained for this part.

N/A Not Applicable

- 1 Order Gas Valve for Natural Gas along with LP Conversion Kit.
- 2 For units produced on or after date code F2013, the capacitor must be determined by examining the motor rating label of the motor installed in the furnace. For motors requiring 7.5 uF use 43-101666-42. For motors requiring 15 uF, use 43-101666-43.

DISCLAIMER: This document is intended to provide general replacement parts information to aid qualified service personnel in the repair of these models. The complete Model and Serial Number of the unit under repair should be specified when selecting and ordering replacement parts. Specifications and illustrations are subject to change without notice. Document 92-42805-80PS supersedes all previous parts lists for these models. See <http://www.rheempartslists.net/92-42805-80PS> for the latest revision of this document. The manufacturer assumes no obligation for errors or omissions. Service personnel must verify the proper and safe operation of equipment after the replacement of any original components.