



**PART CONVERSION FORM**  
**PCF NO. 643**

PCF Part Number : **62-22669-92**  
 Description : **Hot Surface Ignitor Kit**  
 Set-up By : **L. Stec**

Origination Date: **11/06/91**  
 Revision: **-03**  
 Revision Date: **10/08/03**  
 Revised by: **L.Stec**

LINE ITEM	PART NUMBER	QTY.	DESCRIPTION	NOTES
1	62-22669-02	1	Hot Surface Ignitor	Norton Vendor No. 201
2	AS-63672-01	1	Heatshield	Stainless Steel 18 Ga.
3	68-22825-01	1	Hot Surface Ign. Gasket	Manning Glass 1200 material
4	63-22429-01	2	Screws	8-18 x 1/2" Stainless Steel
5	92-26177-214-01	1	Instructions	
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7				
8				Rev.-03 Revised Instructions from 214 to
9				92-26177-214-01. Do not use 214 anymore.
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Deviation Notes				Deviation Approval: _____ - / - / - <small>Signature</small>

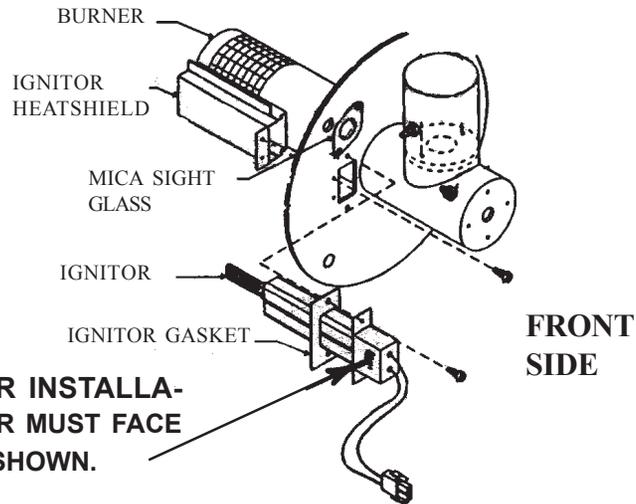
**INSTRUCTIONS :**


**PROSTOCK PARTS DEPARTMENT ITEM**

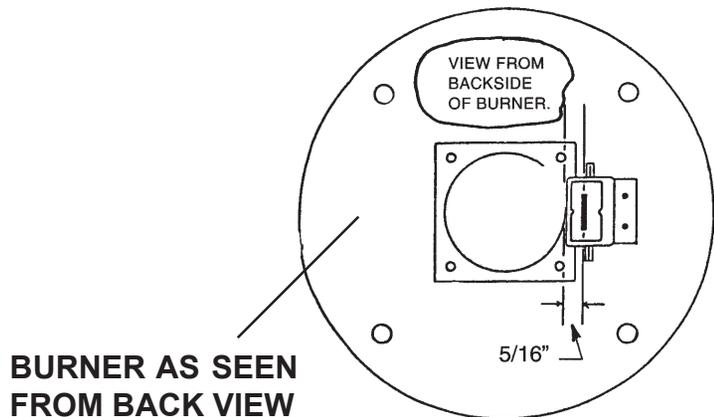
Description :	Part No.	Rev.
<b>Hot Surface Ignitor Kit</b>	<b>62-22669-92</b>	<b>-03</b>

Sheet 1 of 1

# PROTECH



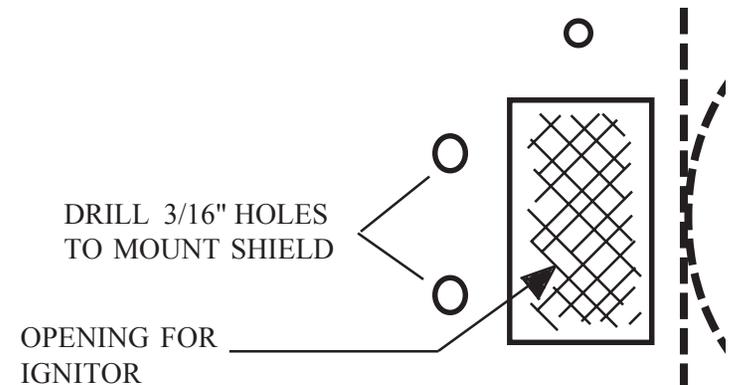
**ASSURANCE OF PROPER INSTALLATION:**  
GAP BETWEEN IGNITOR TIP & BURNER SURFACE SHOULD BE 5/16", AS SHOWN IN DIAGRAM. (IF GAP DOES NOT MEASURE 5/16", BEND IGNITOR MOUNTING FLANGE TO ADJUST TO 5/16".)



**Caution:** Read all instructions completely before starting the process.  
For further information contact your local distributor or service representative.

## HEAT SHIELDS ARE REQUIRED AROUND IGNITORS ON ALL GAS DRUM FURNACES.

IF HEAT SHIELD IS NOT PRESENT, USE THE TEMPLATE  
BELOW TO LOCATE THE 3/16" MOUNTING HOLES.



**TO LOCATE MOUNTING HOLES:** | →  
CUT ALONG LINE AND PLACE NEXT TO BURNER.

**FOR TIPS ON INSTALLING & ADJUSTING IGNITOR,  
SEE DIAGRAMS ON FRONT PAGE.**