

SAFETY DATA SHEET



R-422D

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : R-422D

Company : Summit Refrigerants
3537 FM 1960 Rd E, Suite A
Humble, Texas 77338

For more information call : (Monday-Friday, 8:00a.m.-5:00p.m.)
281-530-COLD (2653)

In case of emergency call : Transportation (CHEMTREC): 1-800-424-9300
(24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Form : Liquefied gas

Color : colourless

Odor : odourless

Hazard Summary : Warning! Container under pressure. This product is not flammable at ambient temperatures and atmospheric pressure. Gas reduces oxygen available for breathing. Causes asphyxiation in high concentrations. The victim will not realize that he/she is suffocating. Inhalation may cause central nervous system effects. May cause cardiac arrhythmia. May cause drowsiness and dizziness. Do not breathe vapour. Irritating to eyes and skin. Avoid contact with skin, eyes and clothing. At higher temperatures, (>250 C),

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decomposition products may include hydrofluoric acid (HF) and carbonyl halides. The ACGIH Threshold Limit Values (2007) for Hydrogen Fluoride are TLV-TWA 0.5 ppm and Ceiling Exposure Limit 2 ppm.

Potential Health Effects

- Skin** : Avoid skin contact with leaking liquid (danger of frostbite).
May cause frostbite.
Irritating to skin.
- Eyes** : Causes serious eye irritation.
May cause frostbite.
- Ingestion** : Unlikely route of exposure.
Gastrointestinal discomfort
- Inhalation** : Gas reduces oxygen available for breathing.
Causes asphyxiation in high concentrations. The victim will not realize that he/she is suffocating.
Inhalation may cause central nervous system effects.
May cause cardiac arrhythmia.
Vapours may cause drowsiness and dizziness.
- Chronic Exposure** : None known.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

| Chemical Name | CAS-No. | Concentration |
|---------------------------|----------|---------------|
| Pentafluoroethane | 354-33-6 | 65.10% |
| 1,1,1,2-Tetrafluoroethane | 811-97-2 | 31.50% |

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Iso-butane

75-28-5

3.40%

SECTION 4. FIRST AID MEASURES

- Inhalation** : Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group.
- Skin contact** : After contact with skin, wash immediately with plenty of water. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. If symptoms persist, call a physician.
- Eye contact** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In case of frostbite water should be lukewarm, not hot. If symptoms persist, call a physician.
- Ingestion** : Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. Call a physician immediately.

Notes to physician

- Treatment** : Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media** : The product is not flammable.
ASHRAE 34
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Specific hazards during** : Contents under pressure.



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firefighting

This product is not flammable at ambient temperatures and atmospheric pressure.
However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.
Container may rupture on heating.
Cool closed containers exposed to fire with water spray.
Do not allow run-off from fire fighting to enter drains or water courses.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
In case of fire hazardous decomposition products may be produced such as:
Hydrogen halides
Hydrogen fluoride
Carbon monoxide
Carbon dioxide (CO₂)
Carbonyl halides

Special protective equipment for firefighters : In the event of fire and/or explosion do not breathe fumes.
Wear full protective clothing and self-contained breathing apparatus.
No unprotected exposed skin areas.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Immediately evacuate personnel to safe areas.
Keep people away from and upwind of spill/leak.
Wear personal protective equipment. Unprotected persons must be kept away.
Remove all sources of ignition.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
After release, disperses into the air.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Avoid accumulation of vapours in low areas.
Unprotected personnel should not return until air has been tested and determined safe.
Ensure that the oxygen content is $\geq 19.5\%$.

Environmental precautions : Prevent further leakage or spillage if safe to do so.

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The product evaporates readily.

Methods for cleaning up : Ventilate the area.

SECTION 7. HANDLING AND STORAGE

Handling

Handling : Handle with care.
Avoid inhalation of vapour or mist.
Do not get in eyes, on skin, or on clothing.
Wear personal protective equipment.
Use only in well-ventilated areas.
Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
Follow all standard safety precautions for handling and use of compressed gas cylinders.
Use authorized cylinders only.
Protect cylinders from physical damage.
Do not puncture or drop cylinders, expose them to open flame or excessive heat.
Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.
Do not remove screw cap until immediately ready for use.
Always replace cap after use.

Handling : Perform filling operations only at stations with exhaust ventilation facilities.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Advice on protection against fire and explosion : The product is not flammable.
Can form a combustible mixture with air at pressures above atmospheric pressure.

Storage

Requirements for storage areas and containers : Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use.
Keep containers tightly closed in a dry, cool and well-ventilated place.
Storage rooms must be properly ventilated.



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Ensure adequate ventilation, especially in confined areas.
Protect cylinders from physical damage.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- | | | |
|--------------------------|---|---|
| Protective measures | : | Do not breathe vapour. Avoid contact with skin, eyes and clothing. Ensure that eyewash stations and safety showers are close to the workstation location. |
| Engineering measures | : | General room ventilation is adequate for storage and handling. Perform filling operations only at stations with exhaust ventilation facilities. |
| Eye protection | : | Wear as appropriate: Safety glasses with side-shields If splashes are likely to occur, wear: Goggles or face shield, giving complete protection to eyes |
| Hand protection | : | Leather gloves In case of contact through splashing: Protective gloves Gloves Polyvinyl alcohol or nitrile- butyl-rubber gloves |
| Skin and body protection | : | Avoid skin contact with leaking liquid (danger of frostbite). Wear cold insulating gloves/ face shield/ eye protection. |
| Respiratory protection | : | In case of insufficient ventilation wear suitable respiratory equipment. Wear a positive-pressure supplied-air respirator. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. For rescue and maintenance work in storage tanks use self-contained breathing apparatus. |
| Hygiene measures | : | Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation, especially in confined areas. Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Keep working clothes separately. |

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Exposure Guidelines

| Components | CAS-No. | Value | Control parameters | Update | Basis |
|---------------------------|----------|---|--|------------|---|
| Pentafluoroethane | 354-33-6 | TWA : time weighted average | 4,900 mg/m ³ (1,000 ppm) | 2007 | WEEL:US. Workplace Environmental Exposure Level (WEEL) Guides |
| Pentafluoroethane | 354-33-6 | TWA : time weighted average | (1,000 ppm) | | Honeywell:Limit established by Honeywell International Inc. |
| 1,1,1,2-Tetrafluoroethane | 811-97-2 | TWA : time weighted average | (1,000 ppm) | | Honeywell:Limit established by Honeywell International Inc. |
| 1,1,1,2-Tetrafluoroethane | 811-97-2 | TWA : time weighted average | 4,240 mg/m ³ (1,000 ppm) | 2007 | WEEL:US. Workplace Environmental Exposure Level (WEEL) Guides |
| Iso-butane | 75-28-5 | TWA : time weighted average | (1,000 ppm) | 01 2010 | ACGIH:US. ACGIH Threshold Limit Values |
| Iso-butane | 75-28-5 | REL : Recomm ended exposure limit (REL): | 1,900 mg/m ³ (800 ppm) | 2005 | NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards |

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|------------------------------|---|
| Physical state | : Liquefied gas |
| Color | : colourless |
| Odor | : odourless |
| pH | : Note: neutral |
| Melting point/freezing point | : Note: no data available |
| Boiling point/boiling range | : -43 °C |
| Flash point | : Note: not applicable |
| Lower explosion limit | : Note: None |
| Upper explosion limit | : Note: None |
| Vapor pressure | : 10,152 hPa at 21.1 °C(70.0 °F) 23,091 hPa at 54.4 °C(129.9 °F) |
| Vapor density | : 3.0 Note: (Air = 1.0) |
| Density | : 1.15 g/cm ³ at 25 °C |
| Water solubility | : Note: not determined |
| Ignition temperature | : Note: not determined |

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Decomposition temperature : > 250 °C
Note: To avoid thermal decomposition, do not overheat.

SECTION 10. STABILITY AND REACTIVITY

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Hazardous polymerisation does not occur.

Conditions to avoid : Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
Decomposes under high temperature.
Some risk may be expected of corrosive and toxic decomposition products.
Can form a combustible mixture with air at pressures above atmospheric pressure.
Do not mix with oxygen or air above atmospheric pressure.

Incompatible materials to avoid : Finely divided aluminium
Potassium
Powdered metals
Aluminium
Magnesium
Zinc

Hazardous decomposition products : In case of fire hazardous decomposition products may be produced such as:
Hydrogen halides
Hydrogen fluoride
Carbon monoxide
Carbon dioxide (CO₂)
Carbonyl halides

SECTION 11. TOXICOLOGICAL INFORMATION

Acute inhalation toxicity : LC₅₀: > 800000 ppm
Exposure time: 4 h
Species: rat



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Test substance: Ethane, pentafluoro- (HFC-125)

: LC50: > 500000 ppm
Exposure time: 4 h
Species: rat
Test substance: 1,1,1,2-tetrafluoroethane (HFC-134a)

Sensitisation

Pentafluoroethane

: Cardiac sensitization
Species: dogs
Note: No-observed-effect level
75 000 ppm
Lowest observable effect level
100 000 ppm

1,1,1,2-Tetrafluoroethane

: Cardiac sensitization
Species: dogs
Note: No-observed-effect level
50 000 ppm
Lowest observable effect level
75 000 ppm

Repeated dose toxicity

Pentafluoroethane

: Species: rat
Application Route: Inhalation
Exposure time: (4 Weeks)
NOEL: 50000 ppm
Subchronic toxicity

1,1,1,2-Tetrafluoroethane

: Species: rat
NOEL: 40000 ppm

Pentafluoroethane

: Test Method: Ames test
Result: negative

1,1,1,2-Tetrafluoroethane

: Note: In vitro tests did not show mutagenic effects

: Cell type: Human lymphocytes
Result: negative

: Cell type: Chinese Hamster Ovary Cells
Result: negative

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Teratogenicity
Pentafluoroethane : Species: rabbit
Application Route: Inhalation exposure
NOAEL, Teratog: 50,000 ppm
NOAEL, Maternal: 50,000 ppm
Note: Did not show teratogenic effects in animal experiments.

Species: rat
Application Route: Inhalation exposure
NOAEL, Teratog: 50,000 ppm
NOAEL, Maternal: 50,000 ppm
Note: Did not show teratogenic effects in animal experiments.

Further information : Note: Acute Health Hazard Ethane, pentafluoro- (HFC-125):
Cardiac sensitisation threshold (dog): 75000 ppm. 1,1,1,2-
tetrafluoroethane (HFC-134a): Cardiac sensitisation threshold
(dog): 80000 ppm. Vapours are heavier than air and can
cause suffocation by reducing oxygen available for breathing.
Irritating to eyes and skin. Rapid evaporation of the liquid may
cause frostbite. Avoid skin contact with leaking liquid (danger
of frostbite). May cause cardiac arrhythmia.

SECTION 12. ECOLOGICAL INFORMATION

Biodegradability
Pentafluoroethane : Result: Not readily biodegradable.
Value: 5 %
Method: OECD 301 D

Further information on ecology

Additional ecological information : Accumulation in aquatic organisms is unlikely.
This product contains greenhouse gases which may
contribute to global warming. Do NOT vent to the atmosphere.
To comply with provisions of the U.S. Clean Air Act, any
residual must be recovered.
This product is subject to U.S. Environmental Protection
Agency Clean Air Act Regulations at 40 CFR Part 82.

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SECTION 13. DISPOSAL CONSIDERATIONS

- Disposal methods : Observe all Federal, State, and Local Environmental regulations.
- Note : This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling.

SECTION 14. TRANSPORT INFORMATION

- DOT**
- | | |
|----------------------|--|
| UN/ID No. | : UN 3163 |
| Proper shipping name | : LIQUEFIED GAS, N.O.S. (Pentafluoroethane, 1,1,1,2-Tetrafluoroethane, Isobutane) |
| Class | : 2.2 |
| Packing group | |
| Hazard Labels | : 2.2 |
- IATA**
- | | |
|--|--|
| UN/ID No. | : UN 3163 |
| Description of the goods | : LIQUEFIED GAS, N.O.S. (Pentafluoroethane, 1,1,1,2-Tetrafluoroethane, Isobutane) |
| Class | : 2.2 |
| Hazard Labels | : 2.2 |
| Packing instruction (cargo aircraft) | : 200 |
| Packing instruction (passenger aircraft) | : 200 |
- IMDG**
- | | |
|--------------------------|--|
| UN/ID No. | : UN 3163 |
| Description of the goods | : LIQUEFIED GAS, N.O.S. (PENTAFLUOROETHANE, 1,1,1,2-TETRAFLUOROETHANE, ISOBUTANE) |
| Class | : 2.2 |
| Hazard Labels | : 2.2 |
| EmS Number | : F-C, S-V |
| Marine pollutant | : no |

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SECTION 15. REGULATORY INFORMATION

Inventories

- US. Toxic Substances Control Act : On TSCA Inventory
- Australia. Industrial Chemical (Notification and Assessment) Act : On the inventory, or in compliance with the inventory
- Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL) : All components of this product are on the Canadian DSL list.
- Japan. Kashin-Hou Law List : On the inventory, or in compliance with the inventory
- Korea. Existing Chemicals Inventory (KECI) : On the inventory, or in compliance with the inventory
- Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act : On the inventory, or in compliance with the inventory
- China. Inventory of Existing Chemical Substances : On the inventory, or in compliance with the inventory
- NZIOC - New Zealand : On the inventory, or in compliance with the inventory

National regulatory information

- SARA 302 Components** : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
- SARA 313 Components** : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

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| SARA 311/312 Hazards | : Acute Health Hazard Sudden Release of Pressure Hazard |
| California Prop. 65 | : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm. |
| Massachusetts RTK | : Iso-butane 75-28-5 |
| New Jersey RTK | : Pentafluoroethane 354-33-6 : 1,1,1,2-Tetrafluoroethane 811-97-2 : Iso-butane 75-28-5 |
| Pennsylvania RTK | : Pentafluoroethane 354-33-6 : 1,1,1,2-Tetrafluoroethane 811-97-2 : Iso-butane 75-28-5 |
| WHMIS Classification | : A: Compressed Gas This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR. |

SECTION 16. OTHER INFORMATION

| | HMIS III | NFPA |
|-----------------|-----------------|-------------|
| Health hazard | : 1 | 2 |
| Flammability | : 1 | 1 |
| Physical Hazard | : 0 | |
| Instability | : | 0 |

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

Further information



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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Previous Issue Date: 08/24/2009

Prepared by: Honeywell Performance Materials and Technologies Product Stewardship Group