



Air-Conditioners

SERVICE MANUAL

Model name <Indoor unit> PVFY-P08, 12, 18, 24, 30, 36, 48, 54NAMU-E1 Multi-Position Air Handler

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1 SAFETY PRECAUTION

Read before installation and performing electrical work

•Thoroughly read the following safety precautions prior to installation.

- ·Observe these safety precautions for your safety.
- •This equipment may have adverse effects on the equipment on the same power supply system.
- •Contact the local power authority before connecting to the system.

Symbol explanations

This symbol indicates that failure to follow the instructions exactly as stated poses the risk of serious injury or death.

This symbol indicates that failure to follow the instructions exactly as stated poses the risk of serious injury or damage to the unit.



Indicates an action that must be avoided.



Indicates important instructions.



A

Indicates a parts that requires grounding.

🔊 Indicates that caution must be taken with rotating parts. (This symbol is on the main unit label.) < Color: Yellow >

Indicates that the parts that are marked with this symbol pose a risk of electric shock. (This symbol is on the main unit label.) <Color: Yellow>

WARNING

Carefully read the labels affixed to the main unit.

Do not use refrigerant other than the type indicated in the manuals provided with the unit and on the nameplate.

Doing so may cause the unit or pipes to burst, or result in explosion or fire during use, during repair, or at the time of disposal of the unit.

It may also be in violation of applicable laws.

MITSUBISHI ELECTRIC CORPORATION cannot be held responsible for malfunctions or accidents resulting from the use of the wrong type of refrigerant.

Ask your dealer or a qualified technician to install the unit.

Improper installation by the user may result in water leakage, electric shock, or fire.

Properly install the unit on a surface that can withstand its weight.

Unit installed on an unstable surface may fall and cause injury.

Only use specified cables. Securely connect each cable so that the terminals do not carry the weight of the cable.

Improperly connected cables may produce heat and start a fire.

Take appropriate safety measures against wind gusts and earthquakes to prevent the unit from toppling over.

Improper installation may cause the unit to topple over and cause injury or damage to the unit.

Only use accessories (i.e., air cleaners, humidifiers, electric heaters) recommended by Mitsubishi Electric.

Do not make any modifications or alterations to the unit. Consult your dealer for repair.

Improper repair may result in water leakage, electric shock, or fire.

Do not touch the heat exchanger fins with bare hands.

The fins are sharp and pose a risk of cuts.

In the event of a refrigerant leak, thoroughly ventilate the room.

If gaseous refrigerant leaks out and comes in contact with an open flame, toxic gases will be generated.

Properly install the unit according to the instructions in the Installation Manual.

Improper installation may result in water leakage, electric shock, or fire.

Have all electrical work performed by an authorized electrician according to the local regulations and the instructions in this manual. Use a dedicated circuit.

Insufficient power supply capacity or improper installation of the unit may result in malfunctions of the unit, electric shock, or fire.

Keep electrical parts away from water.

Wet electrical parts pose a risk of electric shock, smoke, or fire.

Securely attach the control box cover.

If the cover is not installed properly, dust or water may infiltrate and pose a risk of electric shock, smoke, or fire.

Only use the type of refrigerant that is indicated on the unit when installing or relocating the unit.

Infiltration of any other types of refrigerant or air into the unit may adversely affect the refrigerant cycle and may cause the pipes to burst or explode.

When installing the unit in a small space, take appropriate precautions to prevent leaked refrigerant from reaching the limiting concentration.

Leaked refrigerant gas will displace oxygen and may cause oxygen starvation. Consult your dealer before installing the unit. Consult your dealer or a qualified technician when moving or reinstalling the unit.

Improper installation may result in water leakage, electric shock, or fire.

After completing the service work, check for a refrigerant leak.

If leaked refrigerant is exposed to a heat source, such as a fan heater, stove, or electric grill, toxic gases will be generated.

Do not try to defeat the safety features of the unit.

Forced operation of the pressure switch or the temperature switch by defeating the safety features for these devices, or the use of accessories other than the ones that are recommended by Mitsubishi Electric may result in smoke, fire, or explosion.

Consult your dealer for proper disposal method.

Do not use a leak detection additive.

Precautions for handling units for use with R410A

Do not use the existing refrigerant piping.

A large amount of chlorine that may be contained in the residual refrigerant and refrigerator oil in the existing piping may cause the refrigerator oil in the new unit to deteriorate.

Use refrigerant piping materials made of phosphorus deoxidized copper. Keep the inner and outer surfaces of the pipes clean and free of such contaminants as sulfur, oxides, dust, dirt, shaving particles, oil, and moisture.

Contaminants in the refrigerant piping may cause the refrigerator oil to deteriorate.

Store the piping materials indoors, and keep both ends of the pipes sealed until immediately before brazing. (Keep elbows and other joints wrapped in plastic.)

Infiltration of dust, dirt, or water into the refrigerant system may cause the refrigerator oil to deteriorate or cause the compressor to malfunction.

Use a small amount of ester oil, ether oil, or alkyl benzene to coat flares and flanges.

Infiltration of a large amount of mineral oil may cause the refrigerator oil to deteriorate.

Charge the system with refrigerant in the liquid phase.

If gaseous refrigerant is drawn out of the cylinder first, the composition of the remaining refrigerant in the cylinder will change and become unsuitable for use. Only use R410A.

The use of other types of refrigerant that contain chloride may cause the refrigerator oil to deteriorate.

Use a vacuum pump with a check valve.

If a vacuum pump that is not equipped with a check valve is used, the vacuum pump oil may flow into the refrigerant cycle and cause the refrigerator oil to deteriorate.

Prepare tools for exclusive use with R 410A. Do not use the following tools if they have been used with the conventional refrigerant: gauge manifold, charging hose, gas leak detector, check valve, refrigerant charge base, vacuum gauge, and refrigerant recovery equipment.

If the refrigerant or the refrigerator oil that may be left on these tools are mixed in with R410A, it may cause the refrigerator oil in the new system to deteriorate.

Infiltration of water may cause the refrigerator oil to deteriorate. Leak detectors for conventional refrigerants will not detect an R410A leak because R410A is free of chlorine.

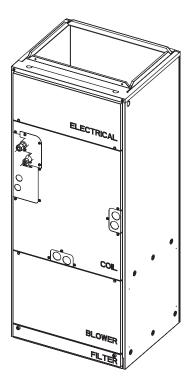
Do not use a charging cylinder.

If a charging cylinder is used, the composition of the refrigerant in the cylinder will change and become unsuitable for use.

Exercise special care when handling tools for use with R410A.

Infiltration of dust, dirt, or water into the refrigerant system may cause the refrigerator oil to deteriorate.

2 FEATURES

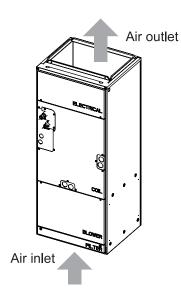


Model	Cooling capacity/Heating capacity		
Model	Btu/h	kW	
PVFY-P08NAMU-E1	8000/9000	2.3/2.6	
PVFY-P12NAMU-E1	12000/13500	3.5/4.0	
PVFY-P18NAMU-E1	18000/20000	5.3/5.9	
PVFY-P24NAMU-E1	24000/27000	7.0/7.9	
PVFY-P30NAMU-E1	30000/34000	8.8/10.0	
PVFY-P36NAMU-E1	36000/40000	10.6/11.7	
PVFY-P48NAMU-E1	48000/54000	14.1/15.8	
PVFY-P54NAMU-E1	54000/60000	15.8/17.6	

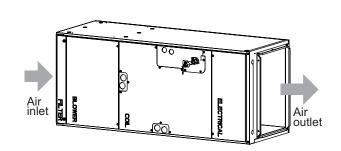
3 PART NAMES AND FUNCTIONS

1. Indoor Unit

(1)Vertical

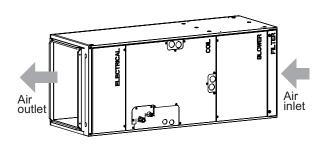


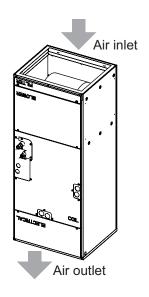
(2)Horizontal Right



(3)Horizontal left

(4)Down flow



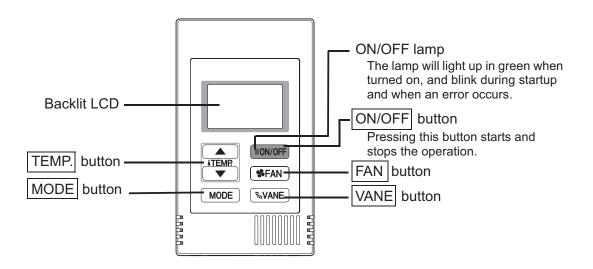


1. Remote Controller

[PAC-YT53CRAU]

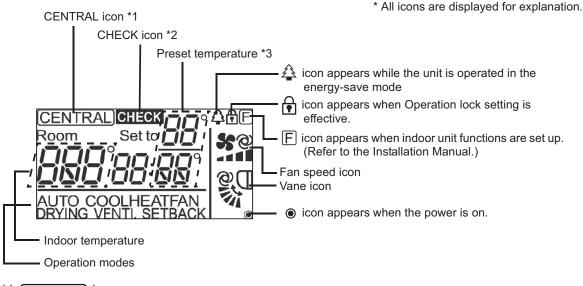
Once the operation mode is selected, the unit will remain in the selected mode until changed.

(1) Remote Controller Buttons



- Keep the remote controller out of direct sunlight to ensure accurate measurement of room temperature.
- The thermistor at the lower right-hand section of the remote controller must be free from obstructions to ensure accurate measurement of room temperature.
- To set the functions that are not available on this controller (PAC-YT53CRAU), use ME remote controller or the maintenance tool software.

(2) Remote Controller Display



*1 (CENTRAL) icon

Appears when one of the following local operations is prohibited: ON/OFF; operation mode; preset temperature; fan speed; vane.

*2 CHECK icon

For M-Series and P-Series, when an error occurs, power indicator will blink, and refrigerant address (two digits), error code (two digits), and unit No. will blink.

For City Multi, when an error occurs, power indicator will blink, and unit address (three digits) and error code (four digits) will blink.

Check the error status, stop the operation, and consult your dealer.

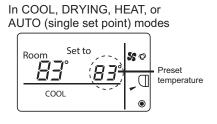


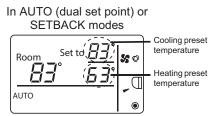
When only error code blinks, air conditioning units stay in operation, but an error may have occurred. Check the error code, and consult your dealer.



*3 Preset temperature

* Centigrade or Fahrenheit is selectable. Refer to the Installation Manual for details.





4 SPECIFICATION 1. Specifications

1. opcomoun									
Model				PVFY- P08NAMU-E1	PVFY- P12NAMU-E1	PVFY- P18NAMU-E1	PVFY- P24NAMU-E1		
Power source					1-phase 2	08/230V 60Hz			
Cooling capac	ity	*1	Btu / h	8,000	12,000	18,000	24,000		
(Nominal)	-	*1	kW	2.3	3.5	5.3	7.0		
	Power	Power input		0.08		0.13	0.18		
	Curren	t input	A	0.80	/0.70	1.20/1.10	1.60/1.40		
Heating capac	ity	*2	Btu / h	9,000	13,500	20,000	27,000		
(Nominal)		*2	kW	2.6	4.0	5.9	7.9		
	Power	input	kW	0.	08	0.13	0.18		
	Curren	t input	A	0.80	/0.70	1.20/1.10	1.60/1.40		
External finish				Galvan	ized steel cabine	t -Powder coated	d slate gray		
External dime	nsion		ln.		50-1/4	x17x21-5/8			
H x W x D			mm		1275 x	432 x 548			
Net weight			Lbs. (kg)		11	3 (51)			
Heat exchange	er			Cr	oss fin (Aluminiu	m fin and copper	r tube)		
	Туре х	Quantity			Siroco	co fan x 1			
	Extern	al	In.WG		<0.30>-	0.50-<0.80>			
	static p	oress.	Pa		<75>-125-<200>				
	Motor	type		DC motor					
FAN	Motor	output	kW	0.121					
	Driving) mechanis	m	Direct-driven by motor					
	Airflow rate (Low-Mid-High)		CFM	280-34	40-400	410-497-585	515-625-735		
			m³ / min	7.9-9.	6-11.3	11.6-14.1-16.6	14.6-17.7-20.8		
			L/s	132-1	60-188	193-235-277	243-295-347		
Sound pressure level (Low-Mid-High) dB (measured in anechoic room)		dB <a>	27-31-35 28-32-36 30-3		30-34-38				
Insulation mat	erial			EPS, P	olyethylene foan	n, Urethane foam	i, Polyester		
Air filter					PP hone	ycomb fabric			
Protection dev	vice				F	-use			
Refrigerant co	ntrol dev	/ice				LEV			
Connectable c	outdoor u	unit			R410A (CITY MULTI			
Diameter of refrigerant	Liquid (R410/	A)	In. (mm)	1/4 (6.35) Brazed	1/4 (6.35) Brazed	1/4 (6.35) Brazed	3/8 (9.52) Brazed		
pipe (O.D.)	Gas (R410/	A)	In. (mm)	1/2 (12.7) Brazed	1/2 (12.7) Brazed	1/2 (12.7) Brazed	5/8 (15.88) Brazed		
Diameter of dr	ain pipe		In. (mm)	3/4 (19.05) FPT					
Drawing	Extern	al			PAS	94C593			
	Wiring				PAS	94C598			
Refrigerant cycle			-						
Standard	Docum	nent		Installation Manual, Instruction Book					
attachment Accessory		Tie band, Plastic tube, Drain pan seal							
Optional parts	Externa	al heater a	dapter		CN24REI	LAY-KIT-CM3			
Remark			Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual. Due to continuing improvement, above specifications may be subject to change without notice.						

Model				PVFY-P30NAMU-E1	PVFY-P36NAMU-E1	
Power source				1-phase 208		
			Btu / h	30,000	36,000	
(Nominal)		*1	kW	8.8	10.6	
· · · · ·	Power i	nput	kW	0.21	0.34	
	Current		A	2.00/1.70	3.00/2.70	
Heating capac	· · · · · ·	*2	Btu / h	34,000	40,000	
(Nominal)		*2	kW	10.0	11.7	
(/	Power i	nput	kW	0.21	0.34	
	Current		A	2.00/1.70	3.00/2.70	
External finish			1	Galvanized steel cabinet -		
External dimer			In.	54-1/4x2		
H x W x D	101011		mm	1378 x 5		
Net weight			Lbs. (kg)	141	(64)	
Heat exchange	er		(Cross fin (Aluminium		
		Quantity	1	Sirocco		
	Externa	-	in.WG	<0.30>-0.5		
	static p		Pa	<75>-12		
	Motor ty			DC n		
FAN	Motor o		kW	0.244		
		mechanis		Direct-driven by motor		
	Airflow rate (Low-Mid-High)		CFM	613-744-875 767-931-1095		
			m ³ / min	17.3-21.1-24.8	21.7-26.4-31.0	
			L/s	290-352-413	362-440-517	
Sound pressure level (Low-Mid-High) (measured in anechoic room)		dB <a>	32-36-40	35-39-43		
Insulation mat		100111)	1	EPS, Polyethylene foam, Urethane foam, Polyester		
Air filter				PP honeyc		
Protection dev	rice			Fu	se	
Refrigerant co	ntrol dev	ice		LE	EV V	
Connectable of	utdoor u	nit		R410A CITY MULTI		
Diameter of refrigerant	Liquid (R410A	.)	In. (mm)	3/8 (9.52) Brazed		
pipe (O.D.)	Gas (R410A	.)	In. (mm)	5/8 (15.88	3) Brazed	
Diameter of dr	ain pipe	,	In. (mm)	3/4 (19.0	05) FPT	
Drawing	Externa	ıl		PA94C593		
	Wiring			PA94C598		
Refrigerant cycle		-				
Standard Document		Installation Manual, Instruction Book				
attachment	Access	ory		Tie band, Plastic tube, Drain pan seal		
Optional parts	Externa	ıl heater a	dapter	CN24RELA	Y-KIT-CM3	
Remark				Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual. Due to continuing improvement, above specifications may be subject to change without notice.		

Model				PVFY-P48NAMU-E1	PVFY-P54NAMU-E1	
Power source				1-phase 208/230V 60Hz		
Cooling capacity *1 Btu / h		48,000	54,000			
(Nominal)		*1	kW	14.1	15.8	
	Power	input	kW	0.42	0.48	
	Current		A	3.50/3.30	3.90/3.70	
Heating capao	city	*2	Btu / h	54,000	60,000	
(Nominal)		*2	kW	15.8	17.6	
,	Power	input	kW	0.42	0.48	
	Current		A	3.50/3.30	3.90/3.70	
External finish		•		Galvanized steel cabinet -	Powder coated slate gray	
External dime	nsion		ln.	59-1/2x2	5x21-5/8	
HxWxD			mm	1511 x 6	35 x 548	
Net weight			Lbs. (kg)	172	(78)	
Heat exchang	er			Cross fin (Aluminium		
5	1	Quantity		Sirocco	,	
	Externa		In.WG	<0.30>-0.5	50-<0.80>	
	static p		Pa	<75>-12	5-<200>	
	Motor t	уре		DC motor		
FAN	Motor o		kW	0.430		
	Driving	mechani	sm	Direct-driven by motor		
		CFM		980-1190-1400	1040-1262-1485	
	Airflow rate (Low-Mid-High)		m³ / min	27.7-33.7-39.6	29.4-35.7-42.0	
	(LOW-IV	/ila-Hign) -	L/s	463-562-660	492-595-702	
Sound pressure level (Low-Mid-High) (measured in anechoic room)		dB <a>	35-39-43	36-40-44		
Insulation mat		10011)		EPS, Polyethylene foam,	Urethane foam, Polyester	
Air filter				PP honeyc	omb fabric	
Protection dev	/ice			Fu	se	
Refrigerant co	ntrol dev	vice		LE	EV	
Connectable of	outdoor u	init		R410A CITY MULTI		
Diameter of refrigerant	Liquid (R410A	٨)	In. (mm)	3/8 (9.52) Brazed		
pipe (O.D.)	Gas (R410A	A)	In. (mm)	5/8 (15.88	3) Brazed	
Diameter of di	rain pipe		In. (mm)	3/4 (19.05) FPT		
Drawing	Externa	al	. <u> </u>	PA94C593		
-	Wiring			PA94C598		
	Refrige	rant cycle	9	-		
Standard	Document			Installation Manual, Instruction Book		
attachment	Access	ory		Tie band, Plastic tube, Drain pan seal		
Optional parts	Externa	al heater a	adapter	CN24RELA	Y-KIT-CM3	
Remark	Installation			Details on foundation work, duct v wiring, power source switch, and o the Installation Manual. Due to continuing improvement, a subject to change without notice.	other items shall be referred to	

Notes

Note :	*1 Nominal cooling conditions	*2 Nominal heating conditions	Unit convertor		
Indoor :	80° F D.B. / 67° F W.B.	70° F D.B.	kcal/h = kW x 860		
	(26.7° C D.B. / 19.4° C W.B.)	(21.1° C D.B.)	Btu/h = kW x 3,412		
Outdoor :	95° F D.B.	47° F D.B. / 43° gF W.B.	cfm = m3/min x 35.31		
	(35° C D.B.)	(8.3° C D.B. / 6.1° C W.B.)	lbs = kg / 0.4536		
Pipe length :	25 ft. (7.6 m)	25 ft. (7.6 m)	*Above specification		
Level difference : 0 ft. (0 m) 0 ft. (0 m) data is subject to					
*The external static pressure is set to 0.50in. WG(125Pa) at factory shipment.					
*Due to continuing improvement, above specification may be subject to change without notice.					

2. Electrical component specifications

Component	Symbol	PVFY-P08NAMU-E1 PVFY-P12NAMU-E1 PVFY-P18NAMU-E1 PVFY-P24NAMU-E1
Room temperature thermistor	TH21	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ
Liquid pipe thermistor	TH22	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ
Gas pipe thermistor	TH23	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ
Fuse	FUSE	250V 6.3A
Fan motor		8-pole, Output 121W SIC-71FW-D8121-3
Linear expansion valve	LEV	12VDC Stepping motor drive port diameter ø3.2 (0~2000 pulse)
Power supply terminal block	TB2	(L1, L2, G) 250V 20A
Transmission terminal block	TB5 TB15	(1, 2) 250V 15A, (M1, M2, S) 250V 20A

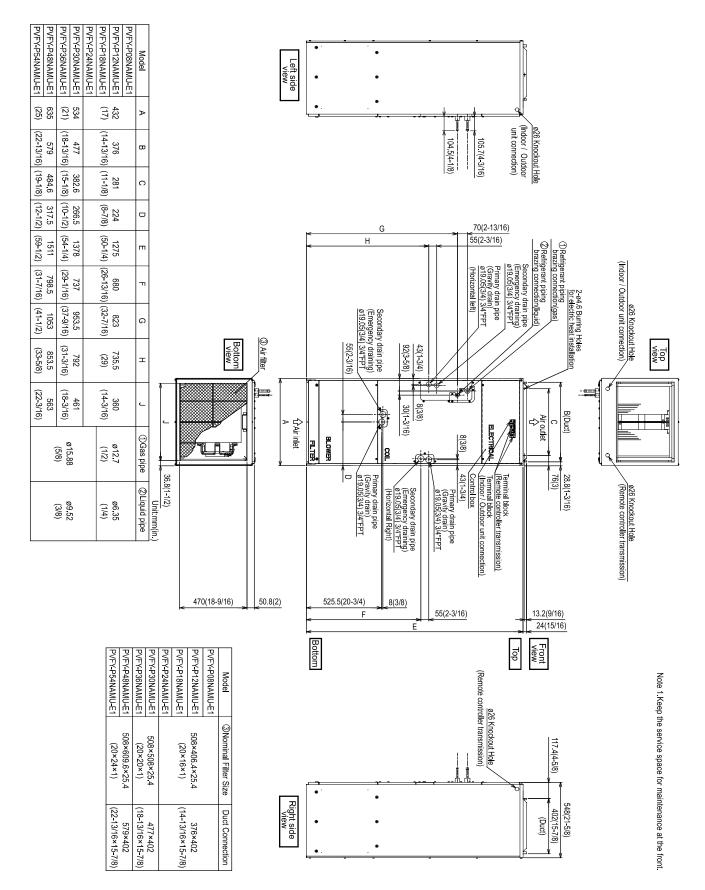
Component	Symbol	PVFY-P30NAMU-E1	PVFY-P36NAMU-E1	
Room temperature thermistor	TH21	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20)°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ	
Liquid pipe thermistor	TH22	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20)°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ	
Gas pipe thermistor	TH23	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20)°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ	
Fuse FUSE		250V 6.3A		
Fan motor		•	e, Output 244W 81FW-D8244-1	
Linear expansion valve	LEV	12VDC Stepping motor driv	ve port diameter ø3.2 (0~2000 pulse)	
Power supply terminal TB2		(L1, L2, G) 250V 20A		
Transmission terminal block	TB5 TB15	~ I (1 2) 250\/ 15A (M1 M2 S) 250\/ 20A		

Component	Symbol	PVFY-P48NAMU-E1	PVFY-P54NAMU-E1	
Room temperature thermistor	TH21	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20)°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ	
Liquid pipe thermistor	TH22	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20	°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ	
Gas pipe thermistor	TH23	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20	°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ	
Fuse FUSE			250V 6.3A	
Fan motor		8-pole, Output 430W M-MW-430-A-1		
Linear expansion valve	LEV	12VDC Stepping motor dri	ve port diameter ø3.2 (0~2000 pulse)	
Power supply terminal TB2		(L1, L2, G) 250V 20A		
Transmission terminal block	TB5 TB15	(1 2) 250V 15A (M1 M2 S) 250V 20A		

5 OUTLINES & DIMENSIONS

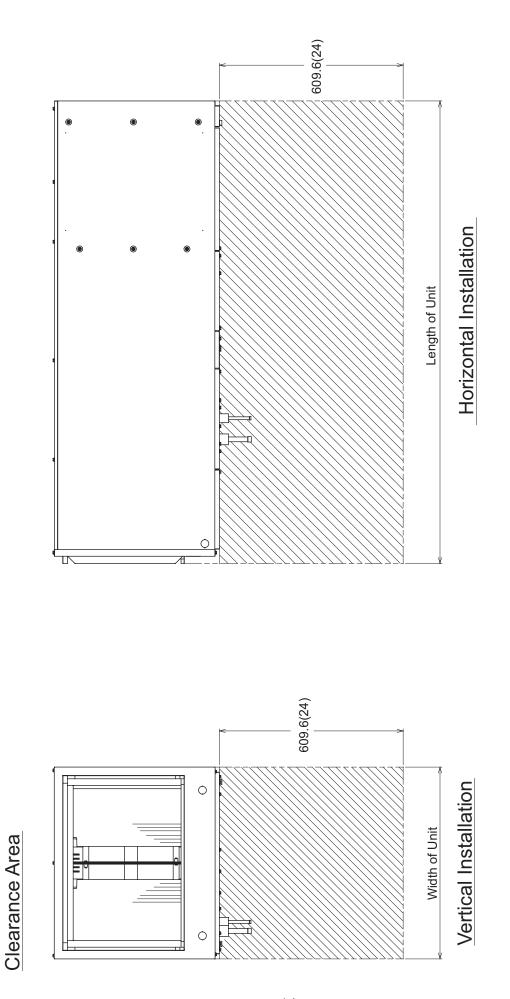
INDOOR UNIT

PVFY-P08, 12,18, 24, 30, 36, 48, 54NAMU-E1



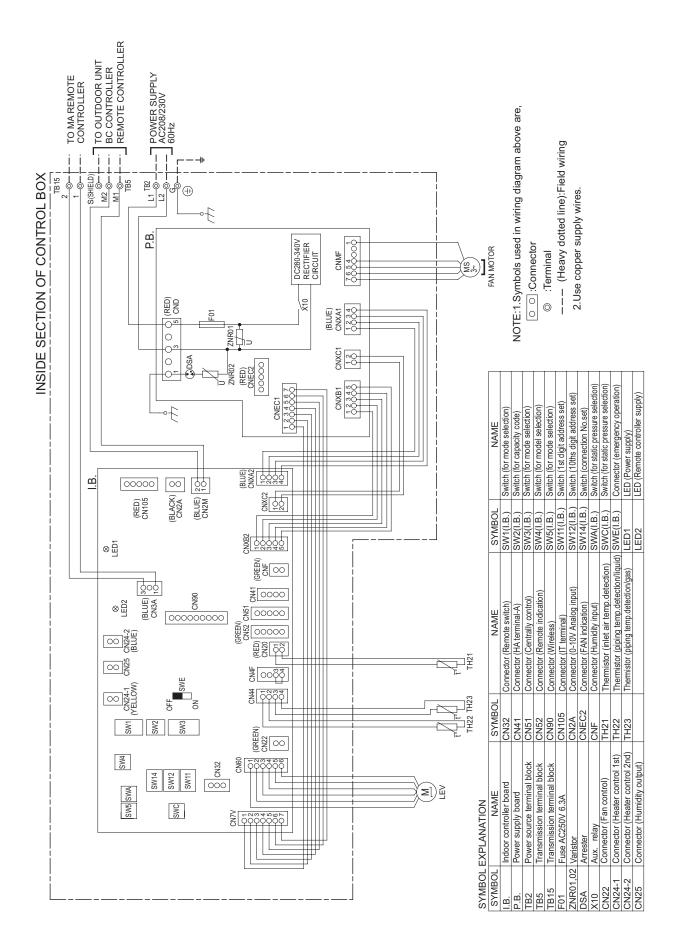
(.ni) mm :tinU

Unit : mm(in.)



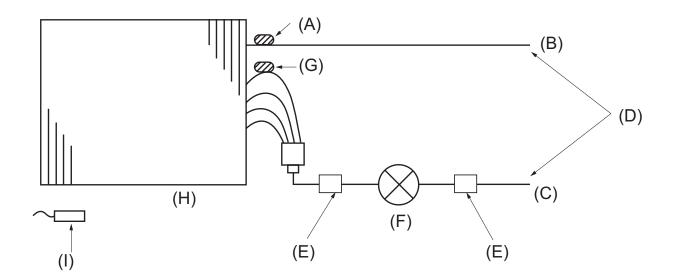
6 WIRING DIAGRAM

PVFY-P08, 12, 18, 24, 30, 36, 48, 54NAMU-E1



7 REFRIGERANT SYSTEM DIAGRAM

PVFY-P08, 12, 18, 24, 30, 36, 48, 54NAMU-E1

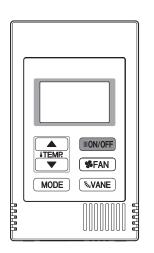


(A)	Gas pipe thermistor TH23
(B)	Gas pipe
(C)	Liquid pipe
(D)	Brazed connections
(E)	Strainer (#100 mesh)
(F)	Linear expansion valve
(G)	Liquid pipe thermistor TH22
(H)	Heat exchanger
(I)	Room temperature thermistor TH21

Capacity	PVFY-P08, 12, 18NAMU-E1	PVFY-P24, 30, 36, 48, 54NAMU-E1
Gas pipe	ø12.7 [1/2]	ø15.88 [5/8]
Liquid pipe	ø6.35 [1/4]	ø9.52 [3/8]

8 MICROPROCESSOR CONTROL

1. Cool operation



<How to operate>

- 1) Press POWER ON/OFF button.
- 2) Press the operation MODE button to display COOL.
- 3) Press the TEMP. button to set the desired temperature.

Note:

The set temperature changes 1° F (1.8° C) when the TEMP. button is pressed one time. Cooling 67 to 87° F.

1.) Thermo-regulating function

(1) Thermo-regulating function (Function to prevent restarting for 3 minutes) When indoor units are connected to the PUHY/PURY/PQHY/PQRY series of outdoor units.

- Room temperature ≥ desired temperature + 0.9° F … Thermo ON
- Room temperature < desired temperature 0.9° F…Thermo OFF

When indoor units are connected to the PUMY series of outdoor units.

- Room temperature ≥ desired temperature + 0.9° F …Thermo ON
- Room temperature < desired temperature 0.9° F…Thermo OFF

(2) Anti-freezing control

• Detected condition :

When the liquid pipe temp. (TH22) is 32° F or less in 16 minutes from compressors start up, anti-freezing control starts and the thermo OFF.

• Released condition :

The timer which prevents reactivating is set for 3 minutes, and anti-freezing control is cancelled when any one of the following conditions is satisfied.

- 1) Liquid pipe temp. (TH22) turns 50° F or above.
- 2) The condition of the thermo OFF has become complete by thermo-regulating, etc.
- 3) The operation modes became mode other than COOL.
- 4) The operation stopped.

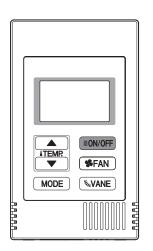
2) Fan

(1) By the remote controller setting (switch of 3 speeds+Auto).

Туре	Fan speed notch
3 speeds + Auto type	[Low], [Med], [High], [Auto]

• When [Auto] is set, fan speed is changed depending on the value of: Room temperature - Desired temperature

2. Dry operation



<How to operate>

- 1) Press POWER ON/OFF button.
- 2) Press the operation MODE button to display COOL.
- 3) Press the TEMP. button to set the desired temperature.

Note:

The set temperature changes 1° F when the TEMP. button is pressed one time. Cooling 67 to 87° F.

1.) Thermo regulating function

(1) Thermo regulating function (Function to prevent restarting for 3 minutes) Setting the Dry thermo by the thermo regulating signal and the room temperature (TH21).

- Room temperature ≥ desired temperature + 2° F …Dry Thermo ON
- Room temperature < desired temperature ... Dry Thermo OFF

	3 min. passed sinc	e starting operation	Dry thermo	Dry thermo OFF time (min)	
Room temperature	Thermo regulating signal	Room temperature (T1)	ON time (min)		
		T1 ≥ 83°F	9	3	
	ON	83°F > T1 ≥ 79°F	7	3	
Over 64°F	ON	79°F > T1 ≥ 75°F	5	3	
		75°F > T1	3	3	
	OFF	Unconditional	3	10	
Less than 64°F	Dry thermo OFF				

(2) Frozen prevention control

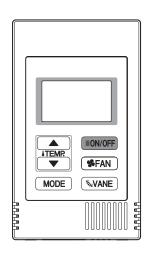
No control function

2) Fan

(1) Indoor fan operation controlled depends on the compressor conditions.

Dry thermo	Fan speed notch		
ON	[Low]		
OFF	Room temp. ≥ 64°F	Stop	
OFF	Room temp. < 64°F	[Low]	

3. Fan operation



<How to operate>

1) Press POWER ON/OFF button.

2) Press the operation MODE button to display FAN.

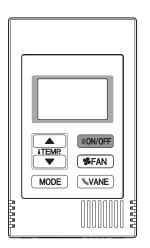
1) Fan	
--------	--

(1) Set by remote controller.

Туре	Fan speed notch
3 speeds + Auto type	[Low], [Med], [High], [Auto]

• When [Auto] is set, fan speed becomes [Low].

4. Heat operation



<How to operate>

- 1.) Press POWER ON/OFF button.
- 2.) Press the operation MODE button to display COOL.
- 3.) Press the TEMP. button to set the desired temperature.

Note:

The set temperature changes 1° F when the TEMP. button is pressed one time. Heating 63 to 83° F.

1.) Thermo-regulating function

(1) Thermo-regulating function (Function to prevent restarting for 3 minutes) When indoor units are connected to the PUHY/PURY/PQHY/PQRY series of outdoor units.

- Room temperature < desired temperature 0.9° F …Thermo ON
- Room temperature ≥ desired temperature + 0.9° F…Thermo OFF

When indoor units are connected to the PUMY series of outdoor units.

- Room temperature < desired temperature 0.9° F ··· Thermo ON
- Room temperature ≥ desired temperature + 0.9° F…Thermo OFF

2) Fan

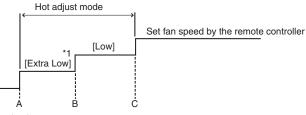
(1) By the remote controller setting (switch of 3 speeds+Auto).

Туре	Fan speed notch
3 speeds + Auto type	[Low], [Med], [High], [Auto]

- When [Auto] is set, fan speed is changed depending on the value of: Desired temperature - Room temperature Give priority to under-mentioned controlled mode
- 1.) Hot adjust mode
- 2.) Preheating exclusion mode
- 3.) Thermo OFF mode (When the compressor off by the thermo-regulating)
- 4.) Cool air prevention mode (Defrosting mode)
- 5.) Capacity increasing mode

(2) Hot adjust mode

- The fan controller becomes the hot adjuster mode for the following conditions.
- 1.) 6.) When starting the HEAT operation
- 1.) 7.) When the thermo-regulating function changes from OFF to ON.
- 1.) 8.) When release the HEAT defrosting operation



- A: Hot adjust mode starts.
- B: 5 minutes have passed since the condition A or the indoor liquid pipe temperature turned 95°F or more.
- C: 2 minutes have passed since the condition A. (Terminating the hot adjust mode)
- *1 The fan may stop, depending on the operation status of the indoor units or on the unit settings.

(3) Preheating exclusion mode

• When the condition changes the auxiliary heater ON to OFF (thermo-regulating or operation stop, etc.), the indoor fan operates in [Low] mode for 1 minute.

Note:

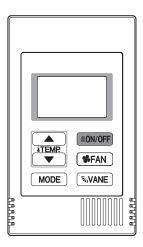
This control is same for the model without auxiliary heater.

- (4) Thermo OFF mode
- When the thermo-regulating function changes to OFF, the indoor fan operates in [Extra low].

(5) Heat defrosting mode

The indoor fan stops.

5. Auto operation [Automatic cool / heat change over operation]



<How to operate>

1) Press POWER ON/OFF button.

- 2) Press the operation MODE button to display AUTO.
- 3.) Press the TEMP. button to set the desired temperature.

Note:

The set temperature changes 1° F when the TEMP. button is pressed one time. Heating 63 to 83° F.

1.) Initial value of operation mode

- (1) HEAT mode for room temperature < Desired temperature
- (2) COOL mode for room temperature ≥ Desired temperature

2) Mode change

- (1) HEAT mode -> COOL mode
- Room temperature Desired temperature + 3° F. or 3 min. has passed
- (2) COOL mode -> HEAT mode Room temperature Desired temperature - 3°F. or 3 min. has passed

3) COOL mode

(1) Same control as cool operation

4) HEAT mode

- (1) Same control as heat operation
- The value "3°F" is modifiable from 1.8°F to 9°F by maintenance tool.

6. Heater control

- 1. Control specifications and DIP S/W setting
- Table 1 shows the function settings the field-installed heater. Select the desired pattern in the table below, and set the DIP SW on the outdoor and indoor units as shown in Table 1.

Table 1.							
			PVFY-NAMU-E1				
Outdoor unit setting	Condition of outdoor unit		DIP S/W (Indoor unit)*1		Heater control		
			SW3-2	SW3-4	Pattern	Defrost	Error
DIP S/W OFF In the case of: TGMU:	he case of: MU: /5-2 OFF MU/YHMU/ MU/YJMU: /5-10 OFF MU/YKMU:			-	Heate	r not Avail	lable
SW5-2 OFF THMU/YHMU/ TJMU/YJMU: SW5-10 OFF TKMU/YKMU:				OFF	Heater Available	OFF	OFF
TLMU/YLMU & TNU/YNU: SW4: 932 OFF PUMY-NHMU SW4-4 OFF: PUMY-NKMU SW5-4 OFF			ON	ON	Heater Available	ON	ON*2
DIP S/W ON			OFF	-	Heate	r not Avai	able
In the case of: TGMU:	Normal drive	Normal drive	ON	OFF	Heater Available	OFF	OFF
SW5-2 ON THMU/YHMU/ TJMU/YJMU:			ON	ON	Heater Available	ON	ON*2
SW5-10 ON TKMU/YKMU: TLMU/YLMU & TNU/YNU	a b c d Outdoor temp.		OFF	-	Heate	r not Avai	lable
	Parameters a/b/c/d are set by maintenance tool.	Defrost drive	ON	OFF	Heater Available	OFF	OFF
SW4: 932 ON PUMY-NHMU SW4-4 ON PUMY-NKMU SW5-4 ON		H/P drive H/P stop	ON	ON	Heater Available	ON	ON*2

Table 1.

*1 Default settings: SW3-2 OFF, SW3-4 OFF

*2 Heater will not operate during all error modes. Heater will not work during error if the fan is set to stop in thermo off.

• Table 2 shows how the field-installed heater is controlled.

Table. 2 [Heater Control Table]

	Condition								
Mode Change	(To -T _{RA}) > 2.7 ° F [1.5 °C]	AND	T _{RA} has not increased by 0.9 °F [0.5° C] in <u>X</u> min	EH1 ON for > 5 min	AND	(To -T _{RA}) > 2.7 ° F [1.5 ° C]	AND	T _{RA} has not increased by 0.9 ° F [0.5° C] in 5 min	(To -T _{RA}) < 0.9 °F [0.5° C]
EH1 ON	0	AND	0		1	1	1	1	
EH2 ON			1	0	AND	0	AND	0	
EH1 OFF			1		1	1		1	0
EH2 OFF			1		1 I	1	 	1	0
KEY									
• EH1: Electric Heater 1	• EH1: Electric Heater 1								
• EH2: Electric Heater 2	EH2: Electric Heater 2								
To: Set point temperature									
• T _{RA} : Return Air temperature									
• X: Time delay (Selecta	ble. Default is 2	0 min. Seleo	ctable to 10, 15, o	or 25 min)					

• Table 3 shows how the time delay is selected.

Table. 3 [Time Delay Selection Table]

Function Setting *1	Action ^{*3}
108-1	Set Time Delay to <u>10</u> minutes
108-2	Set Time Delay to <u>15</u> minutes
108-3	Set Time Delay to <u>20</u> minutes ^{*2}
108-4	Set Time Delay to <u>25</u> minutes

*1 Time delay can only be selected with MA controller. If use of a non-MA controller is desired, the time delay must first be selected with the MA controller. Then the non-MA controller can be attached and used.
*2 The default time delay setting is 20 minutes.
*3 Time delays are approximate.

• Chart 1 and Table 4 show an example of heater operation.

Chart 1 [Heater Operation Example]

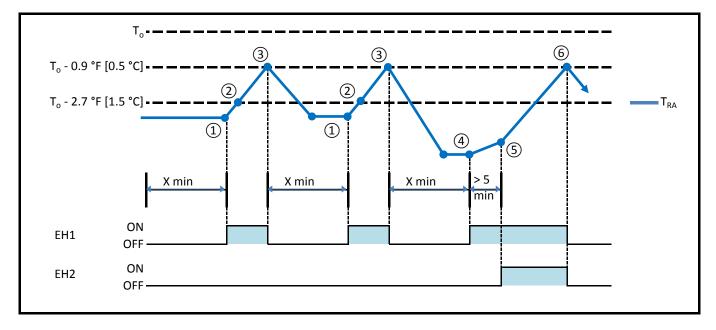


Table. 4 [Heater Operation Example]

Step	Condition			
1	(To -T _{RA}) > 2.7 °F [1.5 °C]	AND	T_{RA} has not increased by 0.9 °F [0.5°C] in <u>X</u> min	EH1 ON
2	(To -T _{RA}) < 2.7 °F [1.5 °C]	AND	T_{RA} increasing faster than 0.9 °F [0.5°C] in 5 min	EH2 not ON
3	(To -T _{RA}) < 0.9 °F [0.5°C]			EH1 OFF
4	(To -T _{RA}) > 2.7 °F [1.5 °C]	AND	T_{RA} has not increased by 0.9 °F [0.5°C] in <u>X</u> min	EH1 ON
5	(To -T _{RA}) > 2.7 °F [1.5 °C]	AND	$T_{\mbox{\scriptsize RA}}$ not increasing faster than 0.9 $^{\circ}\mbox{F}$ [0.5 $^{\circ}\mbox{C}$] in 5 min	EH2 ON
6	(To -T _{RA}) < 0.9 °F [0.5°C]			EH1 OFF EH2 OFF

Note:

(1) Turning on the heater with the fan setting set to OFF requires that the DIP S/W and connectors on the indoor units are set on site.

Fan control

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		PVFY-NAMU-E1						
Pattern	CN22 for FAN control (CN24RELAY-KIT-CM3)	DIP S/W3-2 (Indoor unit)	DIP S/W3-4 (Indoor unit)	Fan in error ^{*1}	Fan in defrost	Fan (All modes other than defrost and error)		
1			OFF	Stop (He	eater OFF)	Set (Heater ON)		
2	Disabled		ON	Stop (Heater OFF) High (Heater ON)		High ^{*2} (Heater ON)		
3		ON	OFF	Low (Heater OFF)	Stop (Heater OFF)	Stop (Hootor OEE)		
4	Enabled		ON	Low (Heater OFF) Low (Heater ON)	Stop (Heater OFF) Stop (Heater ON)	Stop (Heater OFF) Stop (Heater ON)		

*1 Heater will not operate during all error modes. Heater will not work during error if the fan is set to stop in thermo off. *2 While the heater is on, the fan will operate at high speed regardless of the fan setting on the remote controller.

* If a heater is installed in the duct, do not use CN22. By doing so, the fan will turn off when the heater is on, which may result in fire.

(2) Back-up heating will not be performed when the heater turns on while demand control is performed (not a request item).

(3) This is applicable only to the R410 series. Make the settings for the following dip switches on the outdoor unit control board before switching on the power.

2. CN24RELAY-KIT-CM3 (Optional Parts) installation

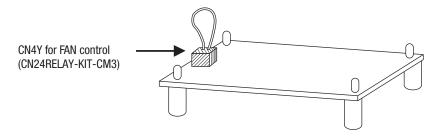
The following section describes installation of the External Heater Adapter that connects to CITY MULTI air conditioner R410A series indoor unit. This product contains the special wiring componenets required to connect the electric heater to the unit.

- (1) Parts list
- Check that the following parts are included in the package.
- 2) Panel heater connector......3 in total White: 3
- (2) Connection to the indoor unit
- Use the cables that fit the connectors on the indoor unit control board.
- 1) External output cable

This cable is used to connect a relay circuit for an interlocked operation with either an electric or a panel heater. Select the heater output pattern (1st =CN24-1 or 2nd = CN24-2) to use, and connect the cable to the connector on the indoor unit control board that corresponds to the selection.

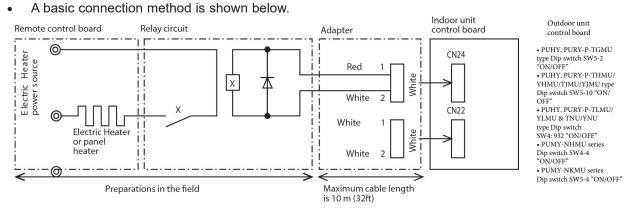
1) Panel heater connector

This connector is used to perform an interlocked operation with a panel heater. Depending on the indoor unit control board specification, connect the cable to CN22 as appropriate.

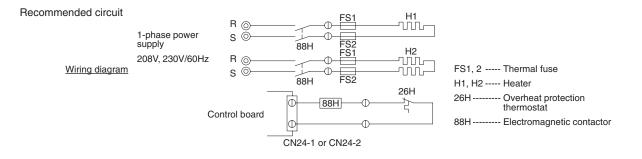


Note: This connector will stop the fan during auxillary heater operation and should not be used if the fan is required.

(3) Wiring



- The length of the electrical wiring for the CN24RELAY-KIT-CM3 is 2 meters (6-1/2 ft.)
- To extend this length, use sheathed 2-core cable. Control cable type: CVV, CVS, CPEV or equivalent. Cable size: 0.5 mm2 ~ 1.25 mm2 (16 to 22 AWG) Don't extend the cable more than 10 meters (32ft).



(4) Wiring restrictions

- Keep the length of the cable connecting to the circuit board of the indoor unit shorter than 10 meters (32ft).
- Longer than 10 meters (32ft) could cause improper operation.
- Use a transit relay when extending wiring such as remote wiring.

7. Humidifier control

1. Control specifications and DIP S/W setting

The below table shows how the field installed humidifier and fan speed is controlled.

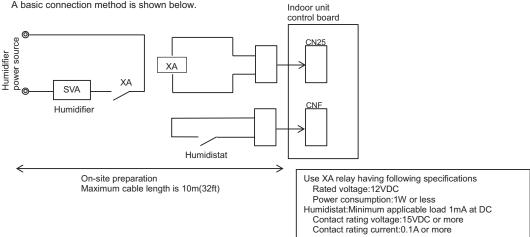
DIP switch setting SW1 6	Humidistat output CNF input	Condition (no defrost/no error)	CN25 output	Fan speed
OFF	OFF	Heat operation & Thermo OFF Heat operation & Thermo ON	OFF	RC setting
	ON	Heat operation & Thermo OFF	OFF	RC setting
		Heat operation & Thermo ON	ON	High
ON	OFF	Heat operation & Thermo OFF	OFF	RC setting
		Heat operation & Thermo ON		
	ON	Heat operation & Thermo OFF	ON	High
		Heat operation & Thermo ON		
-	-	Except for heat operation	OFF	RC setting

RC:Remote controller

The fan continues to run for 30 seconds after the humidifier stops.

2. Installation

A basic connection method is shown below.



8. Fan indication

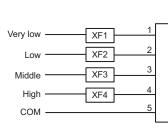
1. Indication specifications

The below table shows how the fan indication is controlled.

Condition	CNEC2 output			
Fan speed	Relay on the board	No. of CNEC2		
Very low	X11	1		
Low	X12	2		
Middle	X13	3		
High	X14	4		

2. Installation

A basic connection method is shown below.



Indoor unit	t power board
CNE	EC2
1	X11
2	X12
3	X13
4	X14
5	

On-site preparation Maximum cable length is 10m(32ft)

⇒

XF1,2,3,4 power source: DC30V, 1A or less, AC230V, 1A or less

9 TROUBLESHOOTING

1. Check methods

1. Component and check points

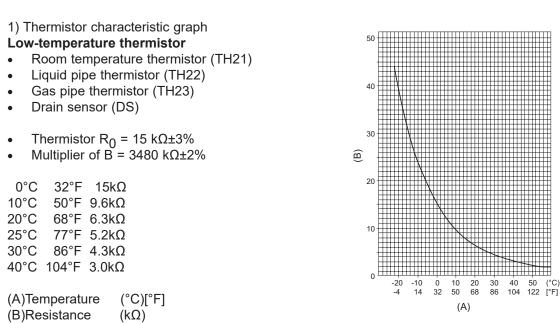
- (1) Thermistor
- Room temperature thermistor (TH21)
- Liquid pipe thermistor (TH22)
- Gas pipe thermistor (TH23)

Rt = 15 exp { 3480($\frac{1}{273+t} - \frac{1}{273}$) }

Disconnect the connector and measure the resistance between terminals with a tester. (Ambient temperature 10° C - 30° Cl50°F-86°F1)

Normal	Abnormal	
4.3kΩ - 9.6kΩ	Open or short	

(Refer to the thermistor characteristic graph below.)



(2) Fan motor (CNMF)

Refer to the page on "DC fan motor (fan motor/indoor control board)."

(3) Linear expansion valve

Disconnect the connector, and measure the resistance between terminals with a tester. Refer to the next page for details.

CN60		Normal		Abnormal	
(F) 1 (E) 2	1-6	2-6	3-6	4-6	
(D) 2 (C) 3 (C) 4	White-Red	Yellow-Red	Orange-Red	Blue-Red	Onen er ebert
LEV (A) 6		(150)	10%		Open or short

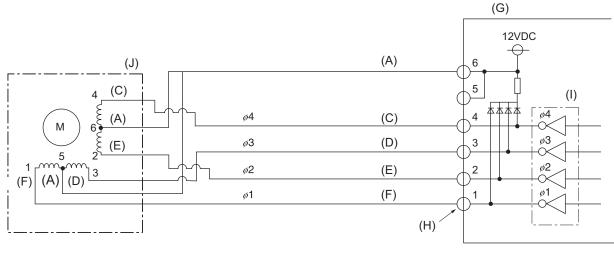
(A)Red (C)Blue (D)Orange (E)Yellow

(F)White

1) Summary of linear expansion valve (LEV) operation

- The LEV is operated by a stepping motor, which operates by receiving a pulse signal from the indoor control board.
- The LEV position changes in response to the pulse signal.

Indoor control board and LEV connection



(A)Red

- (C)Blue
- (D)Orange
- (E)Yellow
- (F)White

- (G) Control board
- (H) Connection (CN60)
- (I) Drive circuit
 - (J) Linear expansion valve

Pulse signal output and valve operation

Phase		Output pulse		
number	1	2	3	4
ø1	ON	OFF	OFF	ON
ø2	ON	ON	OFF	OFF
ø3	OFF	ON	ON	OFF
ø4	OFF	OFF	ON	ON

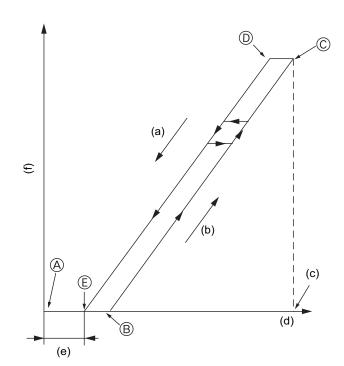
The output pulse changes in the following order:

When the valve closes $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1$ When the valve opens $4 \rightarrow 3 \rightarrow 2 \rightarrow 1 \rightarrow 4$

When the valve opening 4 are 0 are 2 are 1 are 4
 When the valve position remains the same, all output signals will be OFF.

• If any output signal is missing or if the signal remains ON, the motor vibrates and makes clicking noise.

2) LEV operation



- (a) Close
- (b) Open
- (c) Fully open valve (2000 pulses or 3000 pulses)
- (d) No. of pulses
- (e) Extra tightening (41 100 pulse)
- (f) Valve opening degree

- When the power is turned on, a pulse signal of fully closed + 10% is output (valve closure signal), to bring the valve to position A.
- When the valve is operating normally, it is free of vibration noise. If the valve locks or when it goes from point E to A in the figure, it makes louder noise than would be heard when there is an open phase.
- Check for abnormal sound/vibration by placing the metal tip of a screwdriver against the valve and the handle side against your ear.

Symptom	Checking Criteria	Remedy
Circuit failure on the microcomputer	Disconnect the connectors on the control board, and connect LEDs to test the circuit as shown below. $\begin{array}{c} & & & \\ & &$	Replace the indoor control board if driving circuit failure is detected.
Locked LEV	The motor will idle and make small clicking noise if it is run while the LEV is locked. If this clicking noise is heard both when the valve is fully closed and while it is being opened, it indicates a problem.	Replace the LEV.
Disconnected or shorted LEV motor coils	Measure the resistance between the coils with a tester (red-white, red-orange, Red-yellow, Red-blue). The normal range of resistance is $150k\Omega\pm10\%$.	Replace the LEV.

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3) Troubleshooting

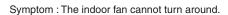
Symptom	Checking Criteria	Remedy
Valve closure failure (leaky valve)	To check the LEV on the indoor unit, check the indoor unit liquid pipe temperature that appears on the operation monitor on the outdoor unit's multi control board while operating the indoor unit in question in the FAN mode and the other indoor units in the cooling mode. (A) Thermistor (TH22)	Replace the LEV if the amount of leakage is great.
	Normally, the LEV is fully closed while the unit is in the FAN mode. If the valve is leaky, liquid pipe thermistor reading will be lower than normal. If it is significantly lower than the inlet temperature on the remote controller, valve closure failure is suspected. If the amount of leakage is insignificant, replacement of LEV is unnecessary unless it is causing a problem.	
Misconnections of connectors or contact failure	Perform a visual check for disconnected connectors. Perform a visual check of lead wire color.	Disconnect the connectors on the control board and perform a continuity test.

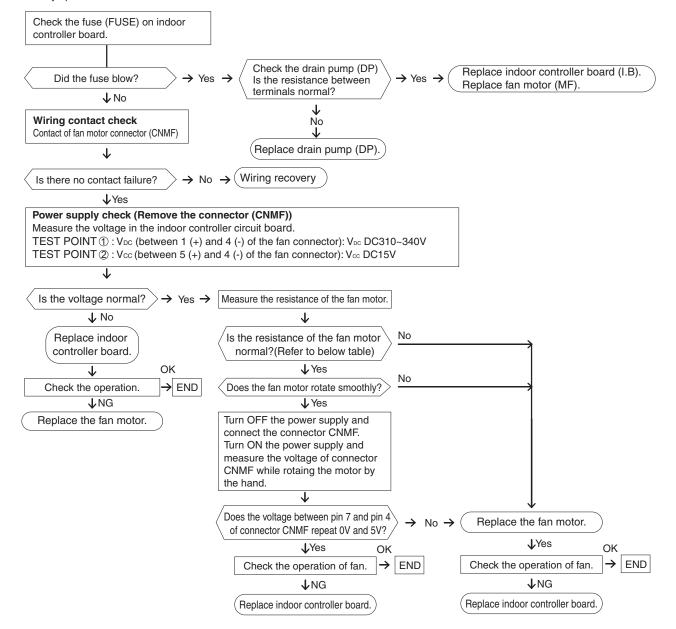
2. DC fan motor (fan motor/indoor control board

1. CAUTION

- A high voltage is applied to the connector for connection to the fan motor (CNMF).
- Do not unplug the connector CNMF with the unit energized to avoid damage to the indoor control board and fan motor.

2. Troubleshooting





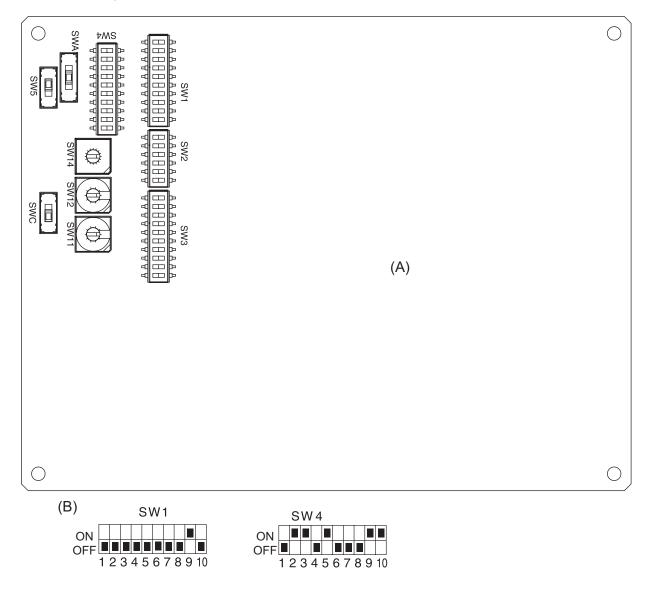
	PVFY- P08,12,18,24,30,36 NAMU-E1	PVFY- P48,54 NAMU-E1
Measuring points	Resis	stance
pin 1 - pin 4	O.L.	1MΩ
pin 5 - pin 4	50kΩ	47kΩ
pin 6 - pin 4	150kΩ	143kΩ
pin 7 - pin 4	O.L.	O.L.

*To measure the resistance, connect

the negative (-) end of the tester to pin 4.

3, Address switch setting

Make sure that power to the unit is turned off.

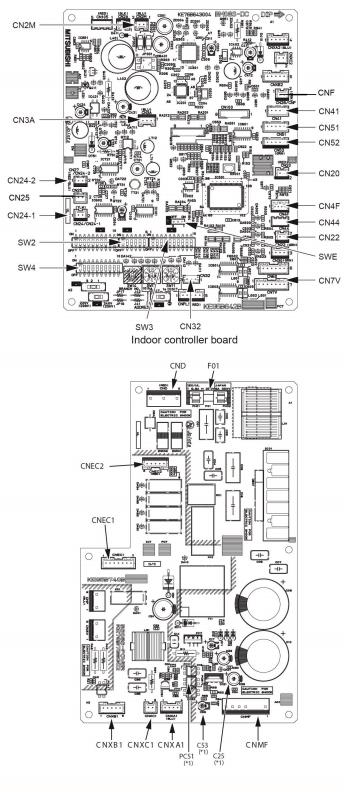


(A)Indoor unit control board (B)Factory setting (all models)

- 1. Address settings vary in different systems. Refer to the section on address setting in the outdoor unit installation manual.
- 2. Address is set with a combination of SW12 (10's digit) and SW11 (1's digit). To set the address to "3," set SW12 to "0" and SW11 to "3." To set the address to "25," set SW 12 to "2" and SW 11 to "5."

4. Voltage test points on the control board

1. PVFY-P08, 12, 18, 24, 30, 36, 48, 54NAMU-E1



F01	Fuse (AC 250V 6.3A)
CND	Power supply voltage (220 - 240VAC)
CN2M	For M-NET transmission cable
	connection (24 - 30VDC)
SWE	Emergency operation
SW2	Capacity setting
SW4	Function setting
SW3	Function setting
CN32	Remote start/stop adapter
CN3A	For MA remote controller cable
	connection
	(10 - 13 VDC (Between 1 and 3.))
CN52	Remote display
CN51	Centralized control
CN41	JAMA standard HA terminal A
CN44	Thermistor (liquid/gas temperature)
CN25	Humidifier output
CNF	Humidistat input
CN4F	Float sensor
CN22	For fan control
CN24-1	For 1st heater control
CN24-2	For 2nd heater control
CN20	Thermistor (Inlet temperature)
CNMF	Fan motor output
	1 - 4: 294 - 340 VDC
	5 - 4: 15 VDC
	6 - 4: 0 - 6.5 VDC
	7 - 4: Stop 0 or 15 VDC
	Run 7.5 VDC
	(0 - 15 pulse)
CN7V	Connect to the indoor power board
CNEC1	Connect to the indoor controller board
CNEC2	FAN OUT
(*1)	
VFG	Voltage on the (-) side of PC51 and C25
	(Same with the voltage between 7 (+)
	and 4 (-) of CNMF)
VCC	Voltage between the C25 pins
	15 VDC
	(Same with the voltage between 5 (+) and 4 (-) of CNMF)
Vsp	Voltage between the C53 pins
vop	0VDC (with the fan stopped)
	1 - 6.5VDC (with the fan in operation)
	(Same with the voltage between 6 (+)
	and 4 (-) of CNMF)

5. Dipswitch setting (Factory setting)

1. Function setting

(1)) SW1
-----	-------

Switch	Function	Switch setting	
position	Function	ON	OFF
1	Active Thermistor (Intake air thermistor)	Built-in thermistor on the remote controller	Indoor unit
2	Filter clogging detection	Available	Unavailable
3	Filter life	2500 hr	100 hr
4	Outdoor air intake	Enabled	Disabled
5	Remote display	Thermo-ON signal	Fan output
6	Humidifier operation	During heating mode	During heating operation
7	Fan speed	Low	Very low
8	Fan speed at heating Thermo-OFF	Preset fan speed	Follows the setting of SW1-7
9	Auto restart after power failure	Enabled	Disabled
10	Power start/stop	Enabled	Disabled

1) Adress board

Factory setting



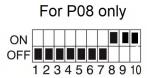
(2) SW3

Switch	Function	Switch setting		
position	Function	ON	OFF	
1	Unit type	Cooling only	Heat pump	
2	Heater available	Heater available	Heater not available	
3	-	-	-	
4	Heater control	Heater ON during defrost and error	Heater OFF during defrost and error	
5	-			
6	-	-	-	
7	-	-	-	
8	Heating 4-deg up	Disabled	Enabled	
9	-	-	-	
10	-	-	-	

Indoor control board

Dipswitch settings must be made while the unit is stopped.

ON											
OFF											
	1	2	3	4	5	6	7	8	9	10	



2. Capacity code setting

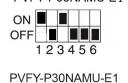
(1) SW2

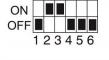
1) Indoor control board

Dipswitch settings must be made while the unit is stopped. Factory setting

The switches are set to correspond to the unit capacity.

PVFY-P08NAMU-E1 PVFY-P12NAMU-E1 PVFY-P18NAMU-E1





ON

PVFY-P36NAMU-E1

OFF

123456

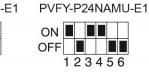


PVFY-P48NAMU-E1

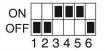
123456

ON

OFF



PVFY-P54NAMU-E1



3. Model setting

Factory setting

OFF

123456

(1) SW4

ON

1) Indoor control board

Dipswitch settings must be made while the unit is stopped.

ON										
OFF										
	1	2	3	4	5	6	7	8	9	10

Note:

Changes made to the dipswitches SW1, SW2, and SW3 will become effective when the unit comes to a stop (remote controller off). There is no need to power cycle the unit.

4. Power voltage setting

- (1) SW5
- 1) Indoor control board

Dipswitch settings must be operated with the main power turned OFF.

Factory setting



Set SW5 to 240V side when the power supply is 230 volts. When the power supply is 208 volts, set SW5 to 220V side. 5. External static pressure

(1) SWA, SWC

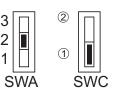
1) Indoor control board

All models

① Vertical, Horizontal Right, Horizontal left 75Pa(0.30in.WG) 125Pa(0.50in.WG) 200Pa(0.80in.WG) (2) 3 (2) 3 3 2 2 2 2 1 1 1 1 1 1 SWA SWC SWA SWC SWA SWC 2 Down flow 75Pa(0.30in.WG) 125Pa(0.50in.WG) 200Pa*(0.80in.WG) 3 2 3 2 3 2 2 2 2 1 1 1 1 1 1

SWA

Factory setting



*PVFY-P36 in Downflow External static pressure: 150Pa (0.60in.WG) PVFY-P54 in Downflow External static pressure: 175Pa (0.70in.WG)

SWC

Note:

Changes that are made to the dipswitches SWA and SWC immediately become effective regardless of the unit's operation status (RUN/STOP) or the remote controller status (ON/OFF).

SWA

SWC

- 6. 1s and 10ths digits
- (1) SW11, SW12 (Rotary switch)

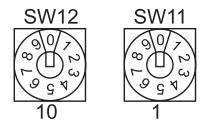
SWA

The use of a ME remote controller requires address setting. 1) Indoor control board

SWC

Address settings must be made while the unit is stopped.

Factory setting



7. Connection No. setting

(1) SW14 (Rotary switch)

This switch is used when the unit connected to an R2 series of outdoor unit.

1) Indoor control board

Factory setting



Note:

Changes to the dipswitches SW11, SW12, SW14, and SW15 must be made while the unit is stopped and the remote controller is OFF.

10 DISASSEMBLY PROCEDURE

1. Control box

- Exercise caution when removing heavy parts.
- 1. Remove the Electric panel (2 screws).

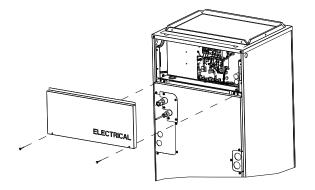
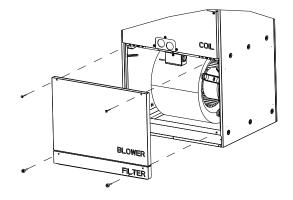


Fig.1

2. Thermistor (Return Air)

Exercise caution when removing heavy parts.

- 1. Remove the Filter panel (2 thumbscrews).
- 2. Remove the Blower panel (2 screws).



- 3. Remove the cover over the Return Air thermistor box and unplug the thermistor.
- 4. Pull out the thermistor holder and thermistor inside the box.

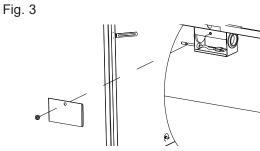
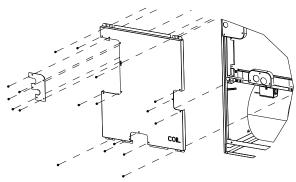


Fig. 4

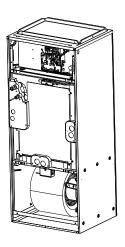
3. Coil Assembly (thermistor, drainpan, heat exchanger) Exercise caution when removing heavy parts.

- 1. Remove the Electrical, Blower and Filter panel indicated in sections 1 and 2.
- 2. Remove the Coil panel by removing all of the screws securing it to the (3) smaller panels for refrigerant and drain lines.

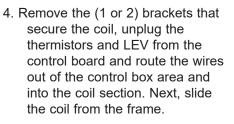


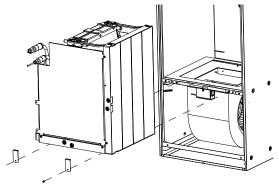


3. Slide the smaller panels in the directions indicated and remove.

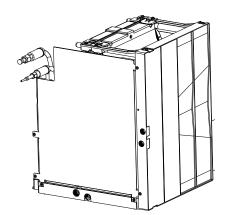




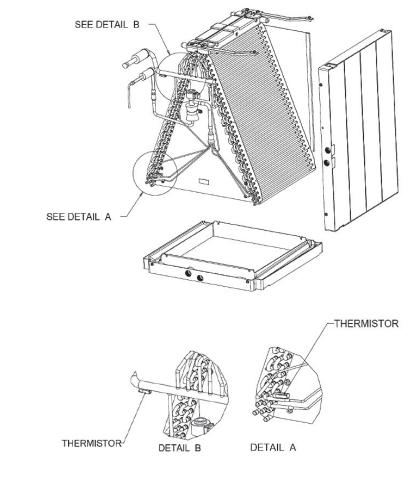




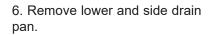




5. Remove the plate covering the coil assembly to access the thermistors.







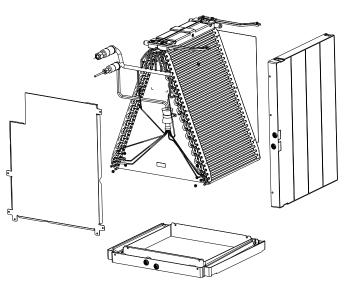


Fig. 10

4. Blower/Fan Assembly

Exercise caution when removing heavy parts.

- 1. Remove the Blower and Filter panel (along with filter if installed) indicated in section 2.
- 2. Remove the (1 or 2) brackets that secure the coil assembly. (Fig.11)

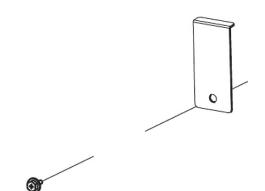
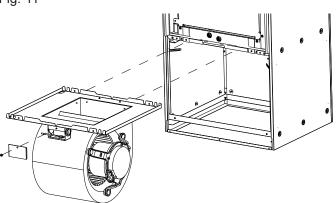


Fig. 11

- 3. Remove the door that covers the small enclosure attached to the fan assembly (Fig.12). Unplug the motor and route the wire harness out of the enclosure.
- 4. Remove the (2) screws that secure the fan assembly and slide out.





This product is designed and intended for use in the residential, commercial and light-industrial environment.

Please be sure to put the contact address/telephone number on this manual before handing it to the customer.

MITSUBISHI ELECTRIC US, INC.

Toll Free: 800-433-4822

MEUS DOC# MD-1404-K007, Ver.2 February 2022 Specifications are subject to change without notice.