SUBMITTAL RECORD JOB ______ LOCATION ______ SUBMITTED TO ______ SUBMITTAL PREPARED BY APPROVED BY _____ DATE ____

DESCRIPTION

All air duct installations for heating, cooling or ventilation are attached to mechanical equipment containing a fan or blower. Vibrations, noises and rattles resulting from operation of the fan or blower are transmitted into the metal ducts which carry the noises throughout the system.

In order to isolate the vibration and noises to the source, an airtight flexible joint, consisting of a fabric which is attached to sheet metal on both sides, must be inserted between the equipment and the ductwork. This vibration isolator is called a "Flexible Duct Connector."

A BR to Meta Metal to Grip Loc Seam **Excelon-LA** -40°F. to 180°F **Continuous Temp. Range** Color Dark Gray Weight Per Square Yard 20Leakage Resistance 1 350 **Tear Strength 2** 100/100 **Tensile Strength 3** 240/220 Codes Metal-Fab (3"x3"x3") MBXLA333 (#10110) Super Metal-Fab (3''x6''x3'') MB6XLA363 (#10111) TDC / TDF (4"x4"x4") MBXLA444 (#10107) 1. Leakage resistance as per Federal Test Standard 191 Method #5512. Results in P.S.I. (To convert inches of water multiply P.S.I. x 27.176.). Tear strength in tongue pounds as per Federal Test Standard 191 Method #5134.1 (warp/fill). 2 3. Tensile strength in grab pounds as per Federal Test Standard 191 Method #5100 (warp/fill). Duro Dyne Neoprene, Durolon, Teflon, Thermafab and Excelon fabrics were subjected to a 1000

SUGGESTED SPECIFICATION Vibration Isolating Flexible Duct Connector for Heating, Cooling & Exhaust Supplies & Returns.

hour accelerated weathering and UV test per ASTM G155 with no noticeable signs of degradation.

At the inlet and discharge of all air handling equipment (unless otherwise noted) furnish and install vibration isolators. Vibration isolators shall be a coated woven fabric named Excelon-LA and have a flame spread less than 25 and a smoke developed less than 50.

Vibration Isolators shall have a Tear Strength of not less than 100/100, an abrasion resistance of not less than 15,000 Cycles, and a continuous temperature range of -40°F. to 180°F.

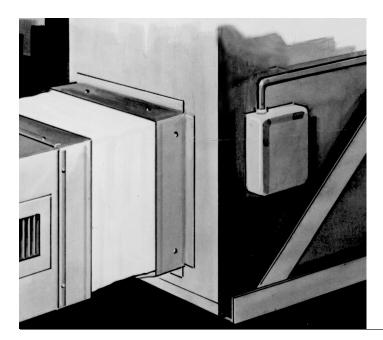
Vibration Isolators shall be preassembled metal to exposed fabric to metal. Fabric and metal shall be joined by means of a double lock seam.

Vibration Isolators shall be Code_____

(called Flexible Duct Connectors) as manufactured by Duro Dyne Corporation, Bay Shore, N.Y.

Specification Form EXCELON-LA Flexible Duct Connector







Duro Dyne Excelon-LA Flexible Duct Connector Fabrics are designed to meet the following specifications:

- 1. MIL-C-20696B Para. 4.4.3. (Oil Resistance).
- 2. MIL-C-20696B Para. 4.4.4. (Hydro Carbon Resistance).
- 3. Los Angeles City Approved.

(X = Extremely Resistant)

(- = Not Recommended) (O = No Data Available)

4. ASTM-E84 (UL 723) Surface Burning Characteristics Flame Spread Not Greater Than 25

Smoke Developed Not Greater Than 50

All Duro Dyne Flexible Duct Connectors utilize galvanized steel meeting ASTM-A-525 G 60.

CHEMICAL RESISTANCE

Acetic Acid	-	Hydrofluoric Acid
Aluminum Chloride	Х	Hydrogen peroxide
Aluminum Sulfate	Х	Hydrogen Sulfide
Ammonia(Anhyd)	Х	Lactic Acid
Ammonium Hydroxide	Х	Linseed Oil
Ammonium Sulfate	Х	Magnesium Chlori
Barium Sulfide	Х	Maleic Acid
Black Sulfate Liquor	Х	Methyl Alcohol
Boric Acid	Х	Methyl Cellosolve
Butyl Alcohol	-	Mineral Oil
Cadmium Plating Solution	Х	Naptha
Calcium Chloride	Х	Nickel Chloride
Calcium Hypochlorite	Х	Nickel Sulfate
Chlorine Water	Х	Nitric Acid (40%)
Chromic Acid	Х	Oleic Acid
Chromium Plating Solution	Х	Oleum
Citric Acid	Х	Oxalic Acid
Copper Chloride	Х	Phosphoric Acid (8
Copper Sulfate	Х	Pickling Solution
Cottonseed Oil	Х	Potassium Chlorid
Diacetone Alcohol	-	Potassium Cyanide
Disodium Phosphate	Х	Potassium Dichron
Ethyl Alcohol	-	Potassium Hydrox
Ethylene Glycol	-	Potassium Sulfate
Ferric Chloride	Х	Propyl Alcohol
Ferric Sulfate	Х	Sodium Chloride
Fluroboric Acid	Х	Sodium Hydroxide
Formaldehyde (40%)	Х	Sodium Hypochlor
Formic Acid	Х	Steam
Glucose	Х	Sulfur Dioxide (Li
Glycerine	-	Sulfuric Acid (50%
Heptane	-	Sulfuric Acid (over
Hexane	-	Tannic Acid
Hydrobromic Acid (40%)	-	Vinegar
Hydrochloric Acid (conc)	-	
•		

Hydrofluoric Acid (100%)	-
Hydrogen peroxide	Х
Hydrogen Sulfide	Х
Lactic Acid	-
Linseed Oil	-
Magnesium Chloride	-
Maleic Acid	Х
Methyl Alcohol	-
Methyl Cellosolve	-
Mineral Oil	Х
Naptha	-
Nickel Chloride	Х
Nickel Sulfate	Х
Nitric Acid (40%)	Х
Oleic Acid	Х
Oleum	-
Oxalic Acid	Х
Phosphoric Acid (85%)	-
Pickling Solution	Х
Potassium Chloride	Х
Potassium Cyanide	Х
Potassium Dichromate	Х
Potassium Hydroxide (40%)	Х
Potassium Sulfate	Х
Propyl Alcohol	-
Sodium Chloride	Х
Sodium Hydroxide (40%)	-
Sodium Hypochlorite	-
Steam	-
Sulfur Dioxide (Liquid)	-
Sulfuric Acid (50%)	Х
Sulfuric Acid (over 50%)	-
Tannic Acid	Х
Vinegar	Х
-	

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