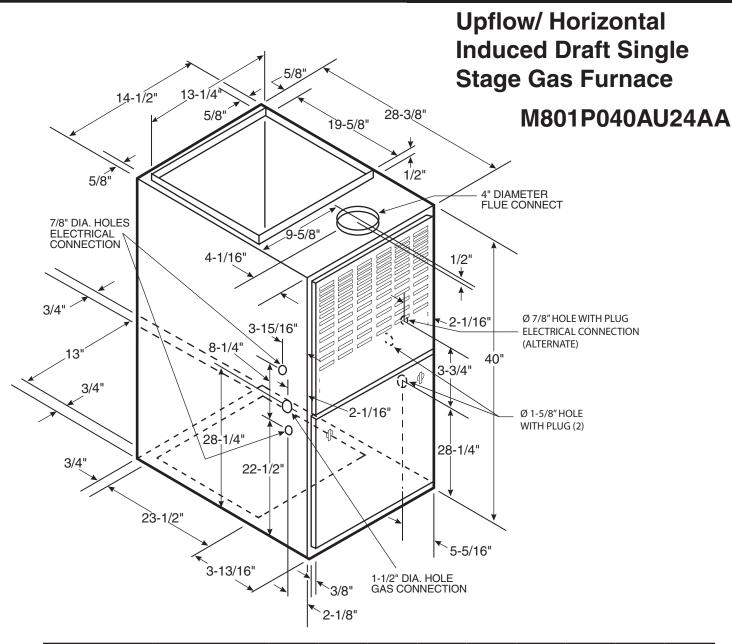
| TAG: | | | |
|------|--|--|--|
| iAG. | | | |



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|---------------------------|---------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P040AU24AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1018 847 716 617 | 1004 832 701 599 | 982 809 678 575 | 950 779 648 544 | 910 742 610 507 | 860 697 585 463 | 802 644 512 413 | 763 585 452 357 | 660 517 384 294 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | |
|--------------------------|-----|-----------------------------|-----|-----|-----|------|------|------|------|------|------|------|------|------|
| MODEL | | CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 |
| M801P040AU24AA | 54 | 49 | 42 | 37 | 33 | 30 | | | | | | | | |

| MODEL | Mood Do to Allo ta A |
|--------------------------|---------------------------|
| | M801P040AU24AA |
| TYPE | Upflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 40,000 |
| Capacity BTUH (ICS) ③ | 31,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 10 x 6 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/5 |
| R.P.M. | 1080 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 16x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | - |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 2 — 45 |
| L.P. Gas Qty. — Drill Size | 2 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 2 |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| Ampacity (In Amps) | 5.4 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 16-1/2 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 119 / 110 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

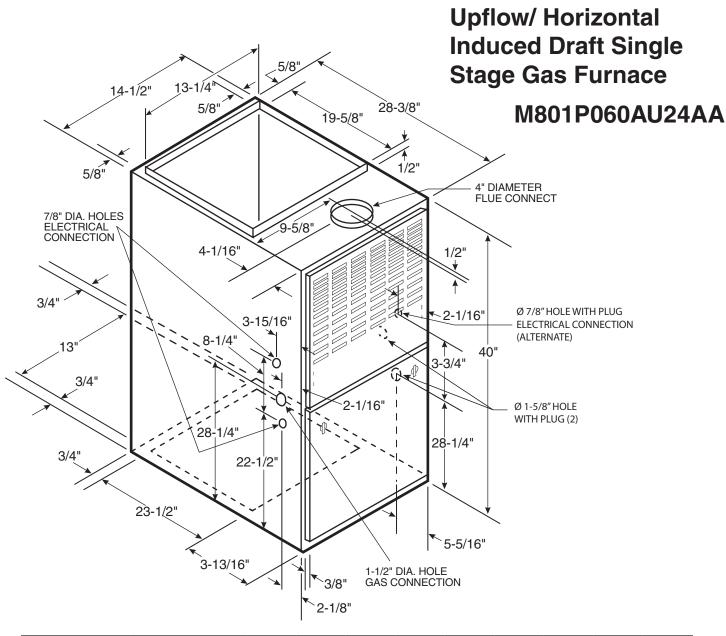
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P040AU24-SUB-1A |
| Supersedes | M801P040AU24-SUB-1 |

| TAG: |
|------|
|------|



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|---------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P060AU24AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1018 835 712 611 | 997 821 702 596 | 973 800 683 573 | 941 771 655 543 | 901 734 617 505 | 852 689 571 459 | 796 636 516 406 | 731 575 452 345 | 659 506 379 277 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | |
|--------------------------|-----|-----------------------------|-----|-----|-----|------|------|------|------|------|------|------|
| MODEL | | CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 |
| M801P060AU24AA | | | 63 | 56 | 49 | 44 | | | | | | |

| MODEL | |
|--------------------------|---------------------------|
| MODEL | M801P060AU24AA |
| TYPE | Upflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 60,000 |
| Capacity BTUH (ICS) ③ | 47,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 10 x 6** |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/3 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 16x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| IEAT EXCHANGER | |
|------------------------------------|--------------------------|
| ype - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| RIFICES — Main | |
| lat. Gas. Qty. — Drill Size | 3 — 45 |
| .P. Gas Qty. — Drill Size | 3 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| ype | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| lumber | 3 |
| OWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| impacity (In Amps) | 9.0 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| IMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 16-1/2 x 30-1/2 |
| /EIGHT | |
| shipping (Lbs.)/Net (Lbs.) | 127 / 118 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

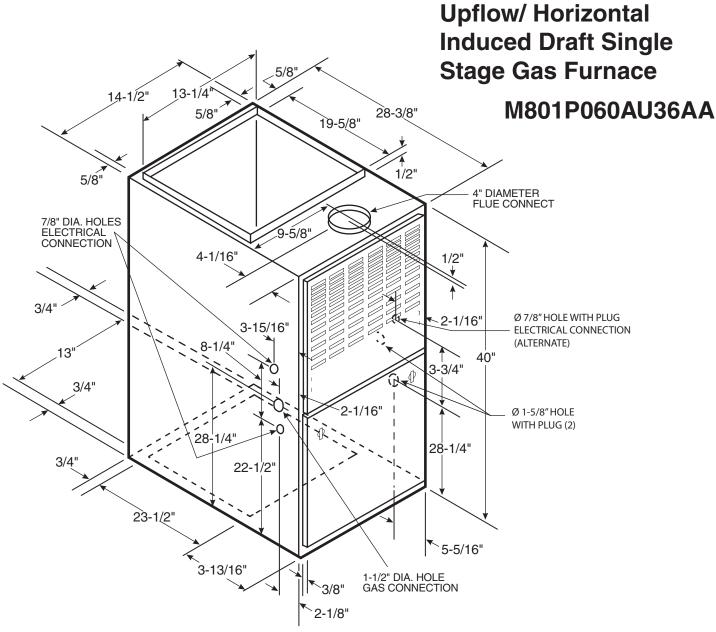
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P060AU24-SUB-1A |
| Supersedes | M801P060AU24-SUB-1 |

| TAG: | | |
|--------|--|--|
| 17 (G. | | |



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|-----------------------------|-----------------------------|-----------------------------|-----------------------------|----------------------------|----------------------------|---------------------------|---------------------------|--------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P060AU36AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1426 1243 1042 900 | 1389 1225 1039 903 | 1345 1197 1027 895 | 1298 1160 1005 877 | 1236 1113 973 848 | 1171 1057 931 809 | 1099 991 879 760 | 1020 916 817 700 | 934 831 745 629 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | |
|--------------------------|-----|-----------------------------|-----|-----|-----|------|------|------|------|------|------|------|------|
| MODEL | | CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 |
| M801P060AU36AA | | | | 56 | 49 | 44 | 40 | 37 | 34 | 32 | | | |

| MODEL | M801P060AU36AA |
|--------------------------|---------------------------|
| TYPE | Upflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 60,000 |
| Capacity BTUH (ICS) ③ | 47,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 10 x 6** |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/3 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 16x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 3 — 45 |
| L.P. Gas Qty. — Drill Size | 3 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | . 3 |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| Ampacity (In Amps) | 9.0 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 16-1/2 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 127 / 118 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

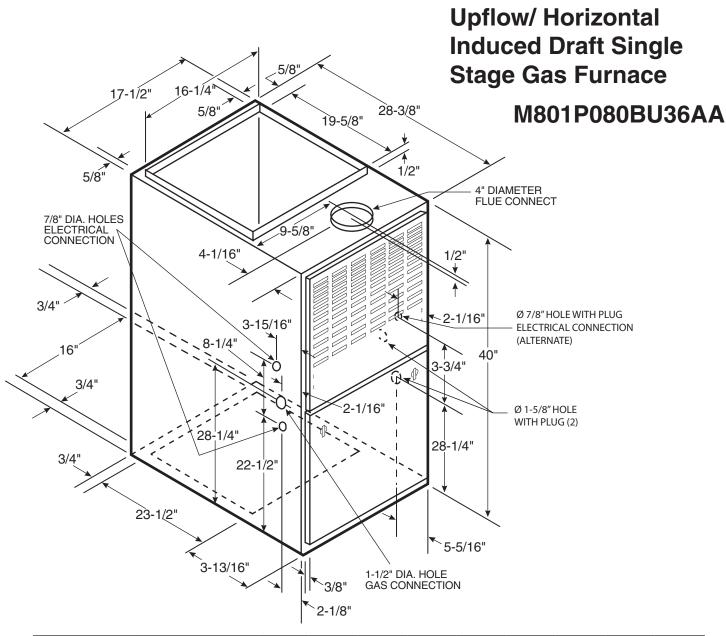
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P060AU36-SUB-1A |
| Supersedes | M801P060AU36-SUB-1 |

| TAG: | | |
|--------|--|--|
| 17 (G. | | |



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|----------------------------|----------------------------|---------------------------|---------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P080BU36AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1393 1210 1046 900 | 1384 1209 1052 903 | 1364 1198 1047 895 | 1335 1177 1033 888 | 1296 1147 1008 869 | 1247 1107 973 842 | 1189 1058 928 808 | 1120 999 873 766 | 1042 930 808 717 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | |
|--------------------------|-----|-----------------------------|-----|-----|-----|------|------|------|------|------|------|------|
| MODEL | | CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 |
| M801P080BU36AA | | | | | | 59 | 54 | 49 | 46 | 42 | | |

| MODEL | |
|--------------------------|---------------------------|
| | M801P080BU36AA |
| TYPE | Upflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 80,000 |
| Capacity BTUH (ICS) ③ | 63,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 10 x 7 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/3 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 17x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 4 — 45 |
| L.P. Gas Qty. — Drill Size | 4 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 4 |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| Ampacity (In Amps) | 9.0 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 19-1/2 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 142 / 132 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

3 Based on U.S. government standard tests.
4 The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

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AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

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- a. Low energy power venter
- b. Vent proving pressure switch.

Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

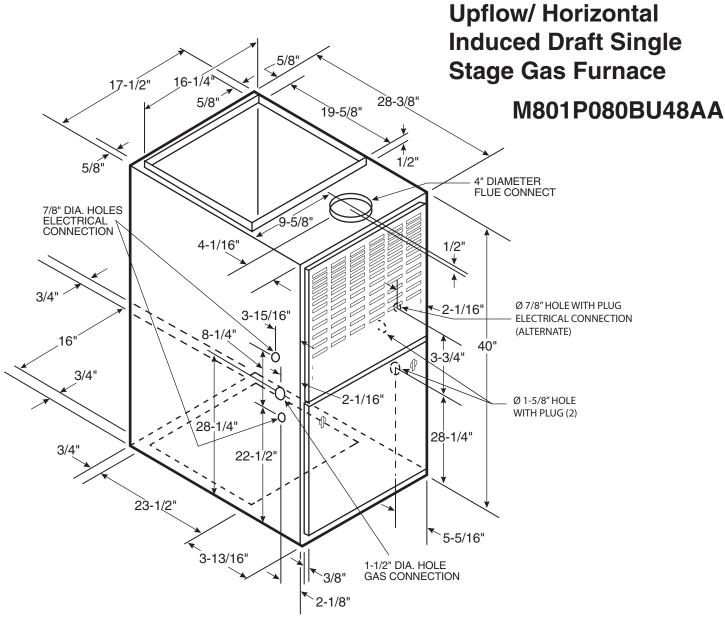
Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P080BU36-SUB-1A |
| Supersedes | M801P080BU36-SUB-1 |

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

| TAG: | | | |
|------|------|------|--|
| IAG | | | |



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|----------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P080BU48AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1839 1323 1092 788 | 1821 1325 1090 783 | 1796 1329 1091 780 | 1756 1319 1083 768 | 1710 1308 1076 758 | 1641 1275 1059 737 | 1573 1246 1040 719 | 1480 1201 1005 674 | 1392 1165 970 630 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | |
|--------------------------|-----|-----|-----|-----|-----|-------|------|-------|-------|-------|------|------|------|------|
| MODEL | | | | | CFM | (CUBI | C FE | ET PE | R MIN | IUTE) | | | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 |
| M801P080BU48AA | | | | | | | 67 | 62 | 57 | 53 | 49 | | | |

| HODE | |
|--------------------------|---------------------------|
| MODEL | M801P080BU48AA |
| TYPE | Upflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 80,000 |
| Capacity BTUH (ICS) ③ | 64,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 10 x 8 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/3 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 17x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 4 — 45 |
| L.P. Gas Qty. — Drill Size | 4 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 4 |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| Ampacity (In Amps) | 9.8 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 19-1/2 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 142 / 132 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main

Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

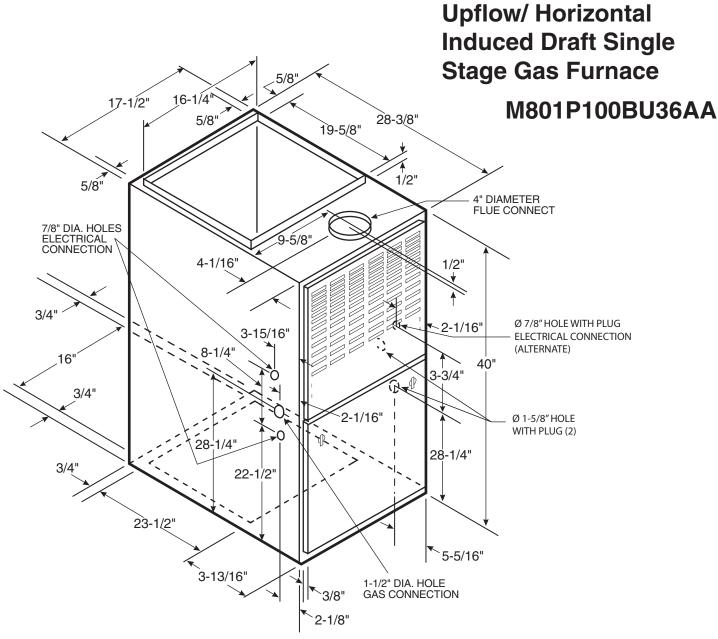
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P080BU48-SUB-1A |
| Supersedes | M801P080BU48-SUB-1 |

| TAG: | | |
|------|--|--|
| iAG. | | |



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|----------------------------|----------------------------|----------------------------|---------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P100BU36AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1476 1249 1020 873 | 1464 1257 1046 887 | 1441 1252 1058 890 | 1408 1234 1050 883 | 1363 1203 1028 864 | 1307 1158 990 834 | 1241 1101 936 794 | 1163 1030 866 742 | 1074 946 780 680 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | | |
|--------------------------|-----|-----|-----|-----|-----|-------|--------|------|-------|-------|------|------|------|------|------|
| MODEL | | | | | CF | M (CL | JBIC I | FEET | PER I | MINUT | ΓΕ) | | | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 |
| M801P100BU36AA | | | | | | 58 | 52 | 49 | 46 | 42 | 40 | 37 | 35 | 33 | |

| MODEL | |
|--------------------------|---------------------------|
| MODEL | M801P100BU36AA |
| TYPE | Upflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 100,000 |
| Capacity BTUH (ICS) ③ | 79,000 |
| Temp. rise (MinMax.) °F. | 40 - 70 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 10 x 7 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/3 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 17x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 5 — 45 |
| L.P. Gas Qty. — Drill Size | 5 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 5 |
| POWER CONN. — V/Ph/Hz 4 | 115/1/60 |
| Ampacity (In Amps) | 9.0 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 19-1/2 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 151 / 141 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

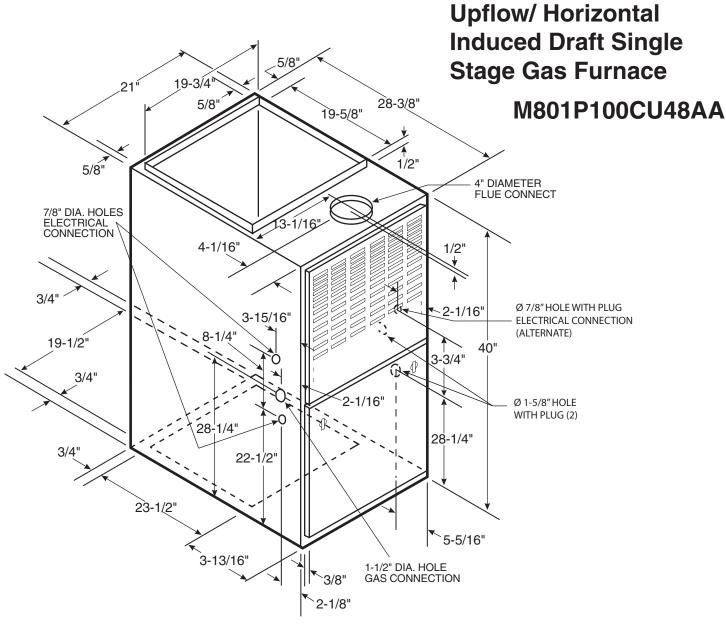
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P100BU36-SUB-1A |
| Supersedes | M801P100BU36-SUB-1 |

| TAC. | | |
|------|--|--|
| TAG: | | |



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|-----------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P100CU48AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1880 1662 1428 1208 | 1846 1635 1421 1215 | 1799 1598 1402 1210 | 1740 1551 1370 1193 | 1669 1493 1326 1164 | 1595 1424 1269 1124 | 1489 1345 1199 1073 | 1381 1256 1117 1009 | 1260 1157 1022 935 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | |
|--------------------------|-----|-----|------|------|-------|-------|-------|-------|-------|-------|------|------|------|------|
| MODEL | | | | | CFM (| (CUBI | C FEE | ET PE | R MIN | IUTE) | | | | |
| MODEL | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 |
| M801P100CU48AA | | | | 67 | 62 | 57 | 53 | 49 | 46 | 44 | 41 | 39 | 37 | |

| HODEL | | _ |
|--------------------------|---------------------------|---|
| MODEL | M801P100CU48AA | |
| TYPE | Upflow/Horizontal | |
| RATINGS ② | | |
| Input BTUH ③ | 100,000 | |
| Capacity BTUH (ICS) ③ | 79,000 | |
| Temp. rise (MinMax.) °F. | 35 - 65 | |
| BLOWER DRIVE | Direct | |
| Diameter - Width (In.) | 10 x 8 | |
| No. Used | 1 | |
| Speeds (No.) | 4 | |
| CFM vs. in. w.g. | See Fan Performance Table | |
| Motor HP | 1/2 | |
| R.P.M. | 1075 | |
| Volts/Ph/Hz | 115/1/60 | |
| COMBUSTION FAN - Type | Centrifugal | |
| Drive - No. Speeds | Direct - 1 | |
| Motor HP - RPM | 1/50 - 3180 | |
| Volts/Ph/Hz | 115/1/60 | |
| FLA | 1.09 | |
| FILTER — Furnished? | No | _ |
| Type Recommended | High Velocity | |
| Hi Vel. (NoSize-Thk.) | 1 - 20x25 - 1 in. | |
| VENT — Size (in.) | 4 Round | |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 5 — 45 |
| L.P. Gas Qty. — Drill Size | 5 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 5 |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| Ampacity (In Amps) | 11.6 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 23 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 162 / 151 |

 $\ \, \textcircled{\scriptsize 1}$ Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

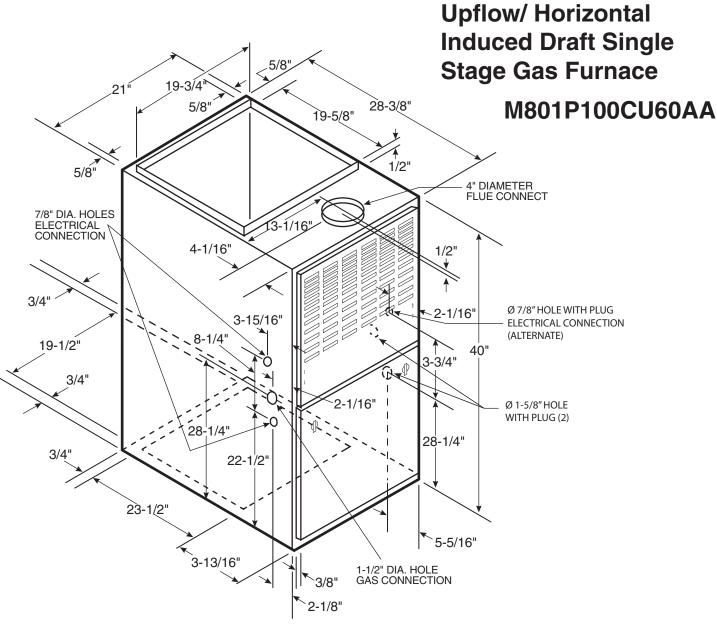
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P100CU48-SUB-1A |
| Supersedes | M801P100CU48-SUB-1 |

| TAG: _ | | | |
|--------|--|--|--|
| iAG. | | | |



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P100CU60AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 2181 1908 1621 1443 | 2143 1888 1609 1419 | 2104 1868 1597 1395 | 2053 1834 1582 1381 | 2001 1800 1567 1367 | 1929 1745 1533 1335 | 1856 1690 1498 1302 | 1766 1631 1438 1256 | 1676 1572 1377 1209 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | |
|--------------------------|------|--|----|----|-----|-------|-------|-------|-------|-------|----|----|----|----|
| MODEL | | | | | CFM | (CUBI | C FEI | ET PE | R MIN | IUTE) | | | | |
| MODEL | 1100 | 100 1200 1300 1400 1500 1600 1700 1800 1900 2000 2100 2200 2300 2400 | | | | | | | | | | | | |
| M801P100CU60AA | | 62 | 57 | 53 | 49 | 46 | 44 | 41 | 39 | 37 | 35 | 34 | 32 | 31 |

PRODUCT SPECIFICATIONS ©

| MODEL | M801P100CU60AA |
|--------------------------|---------------------------|
| TYPE | Upflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 100,000 |
| Capacity BTUH (ICS) ③ | 79,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 11 x 10 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/2 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 20x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 5 — 45 |
| L.P. Gas Qty. — Drill Size | 5 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 5 |
| POWER CONN. — V/Ph/Hz 4 | 115/1/60 |
| Ampacity (In Amps) | 13.4 |
| Max. Overcurrent Protection (Amps) | 20 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 23 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 162 / 151 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

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- a. Low energy power venter
- b. Vent proving pressure switch.

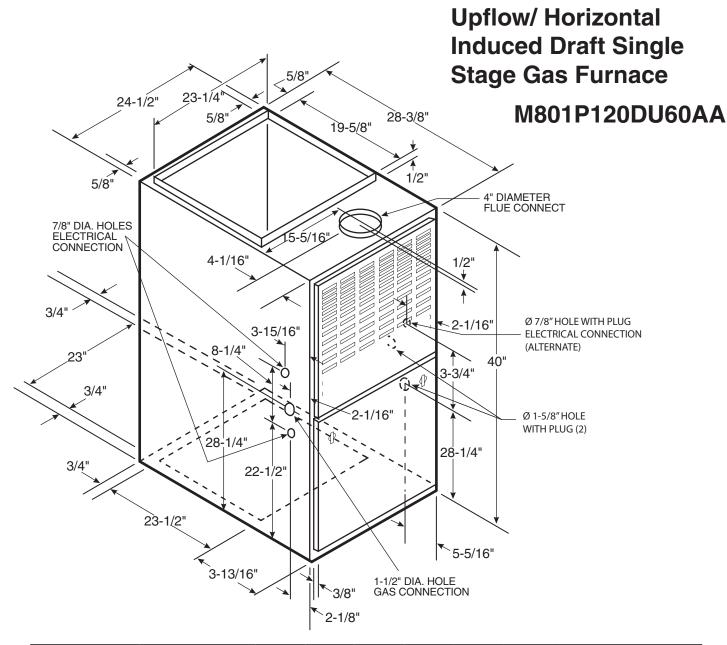
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P100CU60-SUB-1A |
| Supersedes | M801P100CU60-SUB-1 |

| TAG: | | |
|------|--|--|
| iAG. | | |



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P120DU60AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 2135 1906 1646 1423 | 2101 1881 1632 1415 | 2066 1856 1617 1407 | 2036 1817 1596 1391 | 2005 1777 1575 1375 | 1923 1724 1535 1338 | 1840 1671 1494 1300 | 1750 1602 1427 1246 | 1659 1533 1360 1192 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | |
|--------------------------|------|-----------------------------|------|------|------|------|------|------|------|------|------|------|
| MODEL | | CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | |
| MODEL | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 | 2300 | 2400 |
| M801P120DU60AA | | | 59 | 56 | 52 | 49 | 47 | 44 | 42 | 40 | | |

| MODEL | M801P120DU60AA |
|--------------------------|---------------------------|
| TYPE | Upflow/Horizontal |
| RATINGS ② | • |
| Input BTUH ③ | 120,000 |
| Capacity BTUH (ICS) ③ | 96,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 11 x 10 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/2 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 24x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | | |
|------------------------------------|--------------------------|--|
| Type - Fired | Alum. Steel | |
| - Unfired | | |
| Gauge (Fired) | 20 | |
| ORIFICES — Main | | |
| Nat. Gas. Qty. — Drill Size | 6 — 45 | |
| L.P. Gas Qty. — Drill Size | 6 — 56 | |
| GAS VALVE | Redundant - Single Stage | |
| PILOT SAFETY DEVICE | | |
| Туре | Hot Surface Ignition | |
| BURNERS — Type | Multiport Inshot | |
| Number | 6 | |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 | |
| Ampacity (In Amps) | 13.4 | |
| Max. Overcurrent Protection (Amps) | 20 | |
| PIPE CONN. SIZE (IN.) | 1/2 | |
| DIMENSIONS | HxWxD | |
| Crated (In.) | 41-3/4 x 26-1/2 x 30-1/2 | |
| WEIGHT | | |
| Shipping (Lbs.)/Net (Lbs.) | 186 / 174 | |
| , , , , , | | |

 $\ \, \textcircled{1}$ Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

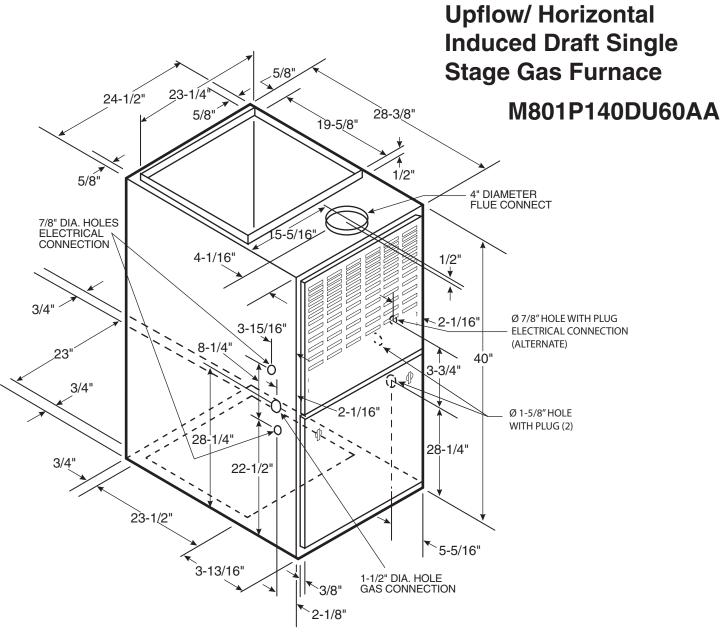
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P120DU60-SUB-1A |
| Supersedes | M801P120DU60-SUB-1 |

| TAG: |
|------|
|------|



| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.) | | | | | | | | | | |
|---|--|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P140DU60AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 2462 2128 1755 1450 | 2407 2112 1746 1446 | 2351 2096 1736 1442 | 2284 2054 1719 1427 | 2216 2012 1702 1411 | 2143 1949 1656 1383 | 2069 1887 1609 1354 | 1989 1797 1564 1298 | 1908 1706 1518 1241 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | |
|--------------------------|-----------------------------|------|------|------|------|------|------|------|------|------|------|------|------|
| MODEL | CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | | | |
| MODEL | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 | 2300 | 2400 |
| M801P140DU60AA | | | | 69 | 65 | 61 | 58 | 55 | 52 | 49 | 47 | 45 | |

| MODEL | M801P140DU60AA |
|--------------------------|---------------------------|
| TYPE | Upflow/Horizontal |
| RATINGS ② | • |
| Input BTUH ③ | 140,000 |
| Capacity BTUH (ICS) ③ | 111,000 |
| Temp. rise (MinMax.) °F. | 40 - 70 |
| BLOWER DRIVE | Direct |
| Diameter - Width (In.) | 11 x 10 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 3/4 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 1 - 24x25 - 1 in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | | |
|------------------------------------|--------------------------|--|
| Type - Fired | Alum. Steel | |
| - Unfired | | |
| Gauge (Fired) | 20 | |
| ORIFICES — Main | | |
| Nat. Gas. Qty. — Drill Size | 7 — 45 | |
| L.P. Gas Qty. — Drill Size | 7 — 56 | |
| GAS VALVE | Redundant - Single Stage | |
| PILOT SAFETY DEVICE | | |
| Туре | Hot Surface Ignition | |
| BURNERS — Type | Multiport Inshot | |
| Number | 7 | |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 | |
| Ampacity (In Amps) | 13.8 | |
| Max. Overcurrent Protection (Amps) | 20 | |
| PIPE CONN. SIZE (IN.) | 1/2 | |
| DIMENSIONS | HxWxD | |
| Crated (In.) | 41-3/4 x 26-1/2 x 30-1/2 | |
| WEIGHT | | |
| Shipping (Lbs.) / Net (Lbs.) | 193 / 181 | |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P140DU60-SUB-1A |
| Supersedes | M801P140DU60-SUB-1 |

| TAG: | | | |
|------|------|------|--|
| IAG | | | |

Downflow/ Horizontal Induced Draft Single Stage Gas Furnace M801P040AD24AA 24-1/2" SIDE PANEL **CUTOUT FOR** 5" Ø SIDE PANEL CUTOUT **HORIZONTAL** FOR HORIZONTAL VENTING VENTING THROUGH THE CABINET **THROUGH** 4-1/8" THE CABINET 7/8" DIA. HOLES ELECTRICAL CONNECTION 3-3/8 40" 7/8" HOLE WITH PLUG FLUE **OPENING** 2-1/8" 29-1/2 1-5/8" HOLE WITH PLUG 3/4' 1-1/2" DIA. GAS CONNECTION 20-1/4" (ALTERNATE) 1-5/8" HOLE WITH PLUG 10" 5-5/16" 1-5/8" HOLE WITH PLUG 3-3/4" 1-5/8" DIA. HOLE WITH PLUG GAS CONNECTION (ALT)

| FURNACE AIRFLOW (CFM) VS. STATIC PRESSURE (ins. w.g.) | | | | | | | | | | |
|---|--|---------------------------|---------------------------|---------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|---------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P040AD24AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1070 870 740 633 | 1033 850 720 600 | 1000 823 690 577 | 960 790 663 543 | 920 753 627 507 | 860 813 588 463 | 810 667 547 420 | 740 613 483 360 | 490 - - |

1-5/8" HOLE WITH PLUG

| CFM VS. TEMPERATURE RISE | | | | | | | | | |
|--------------------------|-----|-----|-------|------|------|------|-------------------|------|------|
| | | C | FM (C | UBIC | FEET | PER | MINU ⁻ | ΓΕ) | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 |
| M801P040AD24AA | 59 | 49 | 42 | 37 | 33 | | | | |

| MODEL | M801P040AD24AA |
|--------------------------|---------------------------|
| TYPE | Downflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 40,000 |
| Capacity BTUH (ICS) ③ | 31,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | DIRECT |
| Diameter - Width (In.) | 10 x 6 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/5 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 2 - 14x20 - 1in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 2 — 45 |
| L.P. Gas Qty. — Drill Size | 2 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 2 |
| POWER CONN. — V/Ph/Hz 4 | 115/1/60 |
| Ampacity (In Amps) | 5.4 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 16-1/2 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 119 / 109 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service

a. Low energy power venter

access.

b. Vent proving pressure switch.

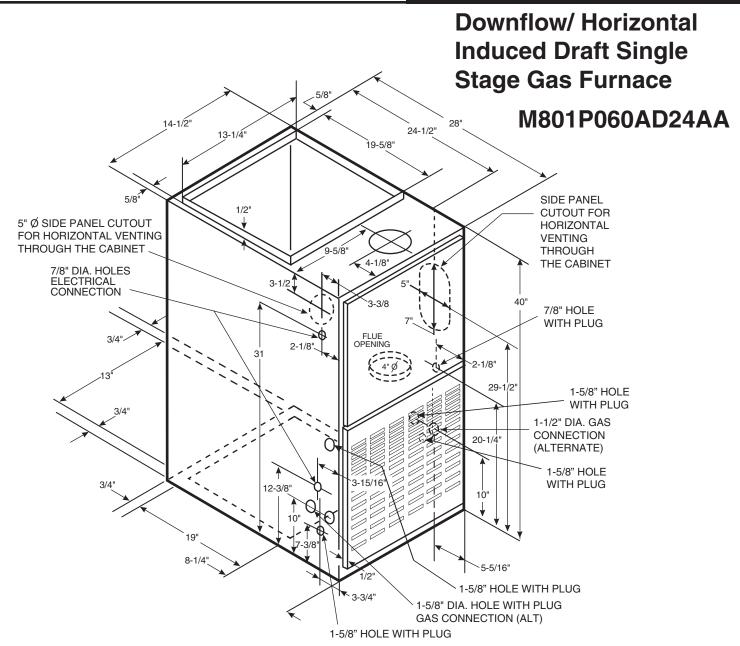
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P040AD24-SUB-1A |
| Supersedes | M801P040AD24-SUB-1 |

| TAG: |
|------|
|------|



| FURNACE AIRFLOW (CFM) VS. STATIC PRESSURE (ins. w.g.) | | | | | | | | | | |
|---|--|----------------------------|---------------------------|---------------------------|---------------------------|---------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P060AD24AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1200 1025 838 722 | 1155 988 808 689 | 1111 951 779 656 | 1056 905 742 618 | 1001 859 704 579 | 924 797 646 528 | 848 735 588 478 | 774 646 502 376 | 701 558 415 275 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | |
|--------------------------|-----|-----|-----|------|-------|-------|------|-------|------|------|
| | | | CFM | (CUB | IC FE | ET PE | R MI | NUTE) | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 |
| M801P060AD24AA | | | 63 | 56 | 49 | 44 | 40 | | | |

| MODEL | M801P060AD24AA |
|--------------------------|---------------------------|
| TYPE | Downflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 60,000 |
| Capacity BTUH (ICS) ③ | 48,000 |
| Temp. rise (MinMax.) °F. | 35 - 65 |
| BLOWER DRIVE | DIRECT |
| Diameter - Width (In.) | 10 x 7 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/5 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 2 - 14x20 - 1in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | - |
| Nat. Gas. Qty. — Drill Size | 3 — 45 |
| L.P. Gas Qty. — Drill Size | 3 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | · · · |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 3 |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| Ampacity (In Amps) | 5.5 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 16-1/2 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 129 / 119 |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

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- a. Low energy power venter
- b. Vent proving pressure switch.

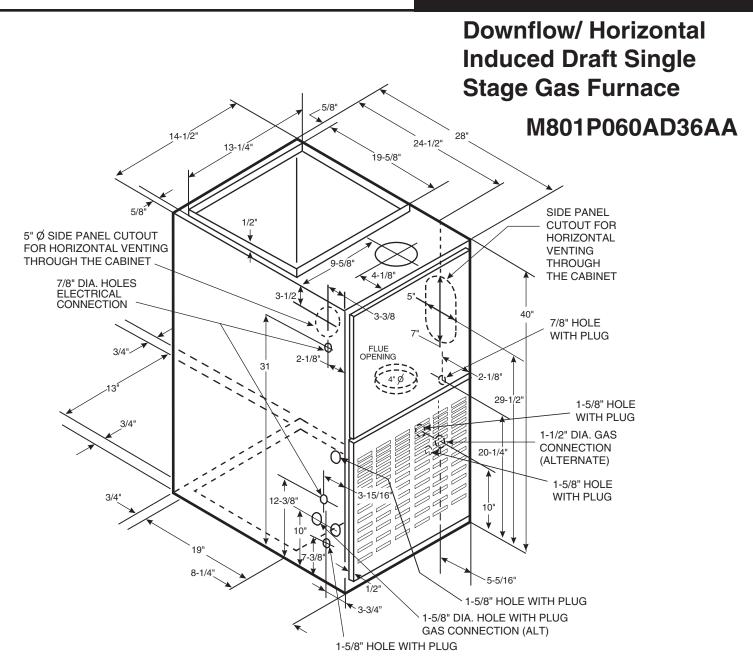
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

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| Library | Ameristar |
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| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P060AD24-SUB-1A |
| Supersedes | M801P060AD24-SUB-1 |

| TAG: | |
|------|--|
| | |



| FURNACE AIRFLOW (CFM) VS. STATIC PRESSURE (ins. w.g.) | | | | | | | | | | |
|---|--|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|----------------------------|----------------------------|---------------------------|--------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P060AD36AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1480 1302 1115 956 | 1429 1276 1100 947 | 1375 1229 1070 918 | 1318 1188 1035 888 | 1282 1141 1000 859 | 1100 1088 965 824 | 1112 1024 918 788 | 1029 953 859 741 | 959 882 790 682 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | |
|--------------------------|-----|-----------------------------|-----|-----|-----|------|------|------|------|------|------|------|------|
| | | CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 |
| M801P060AD36AA | | | | 56 | 49 | 44 | 40 | 37 | 34 | 32 | | | |

| MODEL | MOOA DOOG A DOOG A A |
|--------------------------|---------------------------|
| TYPE | M801P060AD36AA |
| <u></u> | Downflow/Horizontal |
| RATINGS ② | |
| Input BTUH ③ | 60,000 |
| Capacity BTUH (ICS) ③ | 48,000 |
| Temp. rise (MinMax.) °F. | 30 - 60 |
| BLOWER DRIVE | DIRECT |
| Diameter - Width (In.) | 11 x 7 |
| No. Used | 1 |
| Speeds (No.) | 4 |
| CFM vs. in. w.g. | See Fan Performance Table |
| Motor HP | 1/2 |
| R.P.M. | 1075 |
| Volts/Ph/Hz | 115/1/60 |
| COMBUSTION FAN - Type | Centrifugal |
| Drive - No. Speeds | Direct - 1 |
| Motor HP - RPM | 1/50 - 3180 |
| Volts/Ph/Hz | 115/1/60 |
| FLA | 1.09 |
| FILTER — Furnished? | No |
| Type Recommended | High Velocity |
| Hi Vel. (NoSize-Thk.) | 2 - 14x20 - 1in. |
| VENT — Size (in.) | 4 Round |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 3 — 45 |
| L.P. Gas Qty. — Drill Size | 3 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 3 |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| Ampacity (In Amps) | 11.6 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 16-1/2 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 129 / 119 |

 $\ \, \textcircled{\scriptsize 1}$ Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

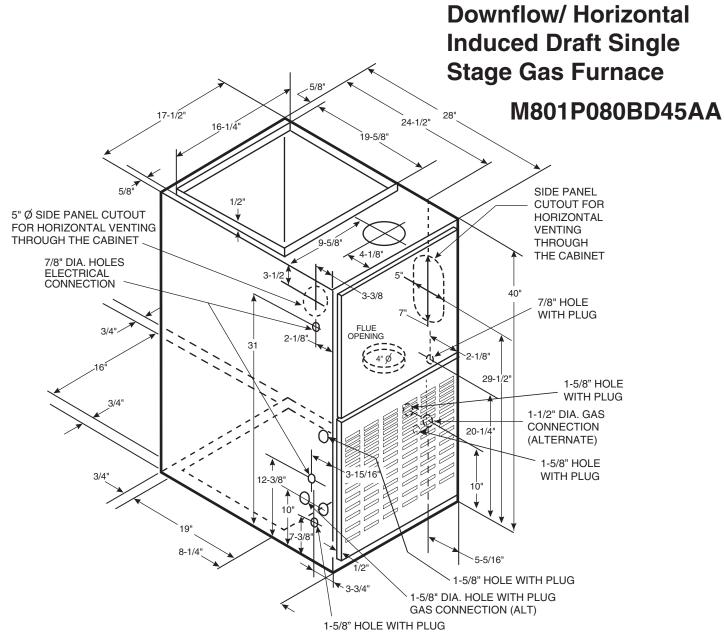
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P060AD36-SUB-1A |
| Supersedes | M801P060AD36-SUB-1 |

| TAG: | | |
|------|--|--|
| | | |



| FURNACE AIRFLOW (CFM) VS. STATIC PRESSURE (ins. w.g.) | | | | | | | | | | |
|---|--|------------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|----------------------------|----------------------------|----------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P080BD45AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1798 1384 1210 1005 | 1750 1367 1150 970 | 1692 1333 1108 808 | 1642 1300 1075 775 | 1575 1275 1042 767 | 1500 1233 1008 733 | 1425 1192 967 700 | 1325 1142 925 675 | 1225 1083 867 617 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | |
|--------------------------|-----------------------------|-----|-----|-----|-----|------|------|------|------|------|------|------|
| | CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | | |
| MODEL | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 |
| M801P080BD45AA | | | | | 64 | 57 | 52 | 48 | 44 | 41 | | |

| MODEL | M801P080BD45AA | |
|--------------------------|---------------------------|--|
| TYPE | Downflow/Horizontal | |
| RATINGS ② | | |
| Input BTUH ③ | 80,000 | |
| Capacity BTUH (ICS) ③ | 64,000 | |
| Temp. rise (MinMax.) °F. | 35 - 65 | |
| BLOWER DRIVE | DIRECT | |
| Diameter - Width (In.) | 10 x 8 | |
| No. Used | 1 | |
| Speeds (No.) | 4 | |
| CFM vs. in. w.g. | See Fan Performance Table | |
| Motor HP | 1/3 | |
| R.P.M. | 1075 | |
| Volts/Ph/Hz | 115/1/60 | |
| COMBUSTION FAN - Type | Centrifugal | |
| Drive - No. Speeds | Direct - 1 | |
| Motor HP - RPM | 1/50 - 3180 | |
| Volts/Ph/Hz | 115/1/60 | |
| FLA | 1.09 | |
| FILTER — Furnished? | No | |
| Type Recommended | High Velocity | |
| Hi Vel. (NoSize-Thk.) | 2 - 14x20 - 1 in. | |
| VENT — Size (in.) | 4 Round | |

| HEAT EXCHANGER | | |
|------------------------------------|--------------------------|--|
| Type - Fired | Alum. Steel - Type I | |
| - Unfired | ,, | |
| Gauge (Fired) | 20 | |
| ORIFICES — Main | | |
| Nat. Gas. Qty. — Drill Size | 4 — 45 | |
| L.P. Gas Qty. — Drill Size | 4 — 56 | |
| GAS VALVE | Redundant - Single Stage | |
| PILOT SAFETY DEVICE | | |
| Туре | Hot Surface Ignition | |
| BURNERS — Type | Multiport Inshot | |
| Number | 4 | |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 | |
| Ampacity (In Amps) | 9.1 | |
| Max. Overcurrent Protection (Amps) | 15 | |
| PIPE CONN. SIZE (IN.) | 1/2 | |
| DIMENSIONS | HxWxD | |
| Crated (In.) | 41-3/4 x 19-1/2 x 30-1/2 | |
| WEIGHT | | |
| Shipping (Lbs.)/Net (Lbs.) | 146 / 135 | |

 $\ \, \textcircled{1}$ Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

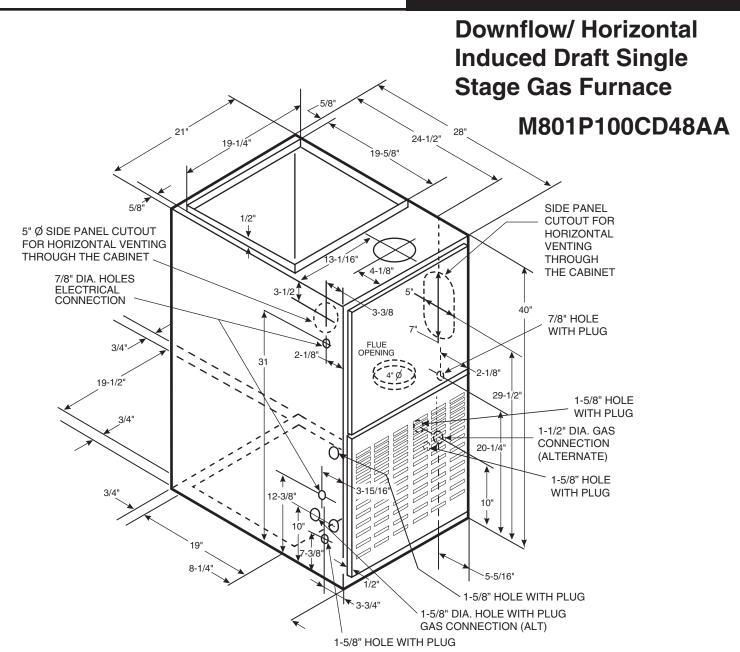
Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P080BD45-SUB-1A |
| Supersedes | M801P080BD45-SUB-1 |

| TAG: | | |
|------|--|--|
| iAG. | | |



| | FURNACE AII | RFLOW (C | FM) VS. S | STATIC PE | RESSURE | (ins. w.g | .) | | | |
|----------------|--|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|-----------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P100CD48AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 1965 1645 1407 1202 | 1915 1627 1398 1208 | 1865 1605 1387 1205 | 1805 1575 1375 1195 | 1740 1535 1347 1166 | 1670 1482 1318 1140 | 1587 1421 1275 1105 | 1500 1330 1190 1045 | 1370 1220 1095 970 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | | | | |
|-----------------------------|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| CFM (CUBIC FEET PER MINUTE) | | | | | | | | | | | | | | | | | |
| MODEL | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 | 2300 | 2400 |
| M801P100CD48AA | | | | | 62 | 57 | 53 | 49 | 46 | 44 | 41 | 39 | 37 | | | | |

| MODEL | M801P100CD48AA | |
|--------------------------|---------------------------|--|
| TYPE | Downflow/Horizontal | |
| RATINGS ② | | |
| Input BTUH ③ | 100,000 | |
| Capacity BTUH (ICS) ③ | 80,000 | |
| Temp. rise (MinMax.) °F. | 35 - 65 | |
| BLOWER DRIVE | DIRECT | |
| Diameter - Width (In.) | 10 x 8 | |
| No. Used | 1 | |
| Speeds (No.) | 4 | |
| CFM vs. in. w.g. | See Fan Performance Table | |
| Motor HP | 1/2 | |
| R.P.M. | 1075 | |
| Volts/Ph/Hz | 115/1/60 | |
| COMBUSTION FAN - Type | Centrifugal | |
| Drive - No. Speeds | Direct - 1 | |
| Motor HP - RPM | 1/50 - 3180 | |
| Volts/Ph/Hz | 115/1/60 | |
| FLA | 1.09 | |
| FILTER — Furnished? | No | |
| Type Recommended | High Velocity | |
| Hi Vel. (NoSize-Thk.) | 2 - 16x20 - 1in. | |
| VENT — Size (in.) | 4 Round | |

| HEAT EXCHANGER | |
|------------------------------------|--------------------------|
| Type - Fired | Alum. Steel |
| - Unfired | |
| Gauge (Fired) | 20 |
| ORIFICES — Main | |
| Nat. Gas. Qty. — Drill Size | 5 — 45 |
| L.P. Gas Qty. — Drill Size | 5 — 56 |
| GAS VALVE | Redundant - Single Stage |
| PILOT SAFETY DEVICE | |
| Туре | Hot Surface Ignition |
| BURNERS — Type | Multiport Inshot |
| Number | 5 |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 |
| Ampacity (In Amps) | 11.6 |
| Max. Overcurrent Protection (Amps) | 15 |
| PIPE CONN. SIZE (IN.) | 1/2 |
| DIMENSIONS | HxWxD |
| Crated (In.) | 41-3/4 x 23 x 30-1/2 |
| WEIGHT | |
| Shipping (Lbs.)/Net (Lbs.) | 166 / 154 |

 $\ \, \textcircled{1}$ Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P100CD48-SUB-1A |
| Supersedes | M801P100CD48-SUB-1 |

| TAG: |
|------|
|------|

Downflow/ Horizontal Induced Draft Single Stage Gas Furnace M801P100CD60AA 24-1/2" 19-5/8" SIDE PANEL **CUTOUT FOR** 5" Ø SIDE PANEL CUTOUT **HORIZONTAL** FOR HORIZONTAL VENTING **VENTING** THROUGH THE CABINET **THROUGH** THE CABINET 7/8" DIA. HOLES ELECTRICAL CONNECTION 3-3/8 7/8" HOLE WITH PLUG FLUE OPENING 3/4"-2-1/8" 19-1/2" 29-1-5/8" HOLE WITH PLUG 1-1/2" DIA. GAS CONNECTION 20-1/4" (ALTERNATE) 1-5/8" HOLE WITH PLUG 12-3/8 10" 5-5/16" 1-5/8" HOLE WITH PLUG 3-3/4" 1-5/8" DIA. HOLE WITH PLUG GAS CONNECTION (ALT)

| | FURNACE AII | RFLOW (C | FM) VS. S | STATIC PE | RESSURE | (ins. w.g | .) | | | |
|----------------|--|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P100CD60AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 2165 1962 1705 1492 | 2113 1927 1688 1467 | 2060 1891 1671 1442 | 1995 1839 1636 1414 | 1929 1786 1600 1385 | 1842 1724 1547 1346 | 1755 1662 1492 1307 | 1674 1581 1435 1243 | 1593 1500 1377 1179 |

1-5/8" HOLE WITH PLUG

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | | |
|--------------------------|------|------|------|------|------|-------|------|------|------|-------|------|------|------|------|------|
| | | | | | С | FM (C | UBIC | FEET | PER | MINU. | TE) | | | | |
| MODEL | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 | 2300 | 2400 |
| M801P100CD60AA | | | 62 | 57 | 53 | 49 | 46 | 44 | 41 | 39 | 37 | 35 | 34 | 32 | 31 |

| MODEL | M801P100CD60AA | |
|--------------------------|---------------------------|--|
| TYPE | Downflow/Horizontal | |
| RATINGS ② | | |
| Input BTUH ③ | 100,000 | |
| Capacity BTUH (ICS) ③ | 80,000 | |
| Temp. rise (MinMax.) °F. | 30 - 60 | |
| BLOWER DRIVE | DIRECT | |
| Diameter - Width (In.) | 11 x 10 | |
| No. Used | 1 | |
| Speeds (No.) | 4 | |
| CFM vs. in. w.g. | See Fan Performance Table | |
| Motor HP | 1/2 | |
| R.P.M. | 1075 | |
| Volts/Ph/Hz | 115/1/60 | |
| COMBUSTION FAN - Type | Centrifugal | |
| Drive - No. Speeds | Direct - 1 | |
| Motor HP - RPM | 1/50 - 3180 | |
| Volts/Ph/Hz | 115/1/60 | |
| FLA | 1.09 | |
| FILTER — Furnished? | No | |
| Type Recommended | High Velocity | |
| Hi Vel. (NoSize-Thk.) | 2 - 16x20 - 1 in. | |
| VENT — Size (in.) | 4 Round | |

| HEAT EXCHANGER | | |
|------------------------------------|--------------------------|--|
| Type - Fired | Alum. Steel - Type I | |
| - Unfired | 21 | |
| Gauge (Fired) | 20 | |
| ORIFICES — Main | | |
| Nat. Gas. Qty. — Drill Size | 5 — 45 | |
| L.P. Gas Qty. — Drill Size | 5 — 56 | |
| GAS VALVE | Redundant - Single Stage | |
| PILOT SAFETY DEVICE | | |
| Туре | Hot Surface Ignition | |
| BURNERS — Type | Multiport Inshot | |
| Number | 5 | |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 | |
| Ampacity (In Amps) | 12.8 | |
| Max. Overcurrent Protection (Amps) | 15 | |
| PIPE CONN. SIZE (IN.) | 1/2 | |
| DIMENSIONS | HxWxD | |
| Crated (In.) | 41-3/4 x 23 x 30-1/2 | |
| WEIGHT | | |
| Shipping (Lbs.)/Net (Lbs.) | 167 / 155 | |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P100CD60-SUB-1A |
| Supersedes | M801P100CD60-SUB-1 |

5" Ø SIDE PANEL CUTOUT

THROUGH THE CABINET.

FOR HORIZONTAL VENTING

7/8" DIA. HOLES ELECTRICAL CONNECTION

3/4"

3/4"

1-5/8" HOLE WITH PLUG

| TAG: | | |
|------|--|--|
| iAG. | | |

23-1/4

24-1/2"

SUBMITTAL

Downflow/ Horizontal Induced Draft Single Stage Gas Furnace M801P120DD60AA 28" 24-1/2" SIDE PANEL **CUTOUT FOR HORIZONTAL VENTING THROUGH** THE CABINET 3-3/8 7/8" HOLE WITH PLUG FLUE OPENING 2-1/8" 29-1/2 1-5/8" HOLE WITH PLUG 1-1/2" DIA. GAS CONNECTION 20-1/4" (ALTERNATE)

10"

5-5/16"

1-5/8" DIA. HOLE WITH PLUG GAS CONNECTION (ALT)

1-5/8" HOLE WITH PLUG

1-5/8" HOLE WITH PLUG

| FURNACE AIRFLOW (CFM) VS. STATIC PRESSURE (ins. w.g.) | | | | | | | | | | |
|---|--|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P120DD60AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 2241 1981 1721 1476 | 2202 1962 1705 1466 | 2163 1942 1688 1456 | 2106 1904 1671 1440 | 2049 1866 1653 1423 | 1979 1805 1611 1392 | 1908 1743 1569 1361 | 1804 1680 1515 1302 | 1700 1617 1461 1243 |

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | | |
|--------------------------|------|------|------|------|------|-------|------|------|------|-------|------|------|------|------|------|
| | | | | | С | FM (C | UBIC | FEET | PER | MINU. | TE) | | | | |
| MODEL | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 | 2300 | 2400 |
| M801P120DD60AA | | | | | | 59 | 56 | 52 | 49 | 47 | 44 | 42 | 40 | | |

| MODEL | M801P120DD60AA | |
|--------------------------|---------------------------|---|
| TYPE | Downflow/Horizontal | |
| RATINGS ② | | |
| Input BTUH ③ | 120,000 | |
| Capacity BTUH (ICS) ③ | 96,000 | |
| Temp. rise (MinMax.) °F. | 35 - 65 | |
| BLOWER DRIVE | DIRECT | |
| Diameter - Width (In.) | 11 x 10 | |
| No. Used | 1 | |
| Speeds (No.) | 4 | |
| CFM vs. in. w.g. | See Fan Performance Table | |
| Motor HP | 1/2 | |
| R.P.M. | 1075 | |
| Volts/Ph/Hz | 115/1/60 | |
| COMBUSTION FAN - Type | Centrifugal | _ |
| Drive - No. Speeds | Direct - 1 | |
| Motor HP - RPM | 1/50 - 3180 | |
| Volts/Ph/Hz | 115/1/60 | |
| FLA | 1.09 | |
| FILTER — Furnished? | No | |
| Type Recommended | High Velocity | |
| Hi Vel. (NoSize-Thk.) | 2 - 16x20 - 1 in. | |
| VENT — Size (in.) | 4 Round | |

| HEAT EXCHANGER | | |
|------------------------------------|--------------------------|--|
| Type - Fired | Alum. Steel - Type I | |
| - Unfired | • | |
| Gauge (Fired) | 20 | |
| ORIFICES — Main | | |
| Nat. Gas. Qty. — Drill Size | 6 — 45 | |
| L.P. Gas Qty. — Drill Size | 6 — 56 | |
| GAS VALVE | Redundant - Single Stage | |
| PILOT SAFETY DEVICE | | |
| Туре | Hot Surface Ignition | |
| BURNERS — Type | Multiport Inshot | |
| Number | 6 | |
| POWER CONN. — V/Ph/Hz ④ | 115/1/60 | |
| Ampacity (In Amps) | 12.8 | |
| Max. Overcurrent Protection (Amps) | 15 | |
| PIPE CONN. SIZE (IN.) | 1/2 | |
| DIMENSIONS | HxWxD | |
| Crated (In.) | 41-3/4 x 26-1/2 x 30-1/2 | |
| WEIGHT | | |
| Shipping (Lbs.)/Net (Lbs.) | 189 / 176 | |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

(4) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Mechanical Specifications

NATURAL GAS MODELS - Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION - The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Slow opening, dual solenoid combination gas valve and regulator provide extra safety and quieter operation.

QUICK HEATING— Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

BURNERS - Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

INTEGRATED SYSTEM CONTROL -

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

AIR DELIVERY - The multispeed, direct drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

STYLING - Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

FEATURES AND GENERAL OPERA- TION - The High Efficiency Gas Furnaces employs a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.

Technical Literature - Printed in U.S.A.



| Library | Ameristar |
|-----------------|---------------------|
| Product Section | Furnaces |
| Product | Furnace |
| Model | M801 |
| Literature Type | Submittal |
| Sequence | - |
| Date | 05/15 |
| File No. | M801P120DD60-SUB-1A |
| Supersedes | M801P120DD60-SUB-1 |

For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level.
For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.
Based on U.S. government standard tests.

| TAG: | | |
|------|--|--|
| iAG. | | |

Downflow/ Horizontal Induced Draft Single Stage Gas Furnace M801P140DD60AA 28" 24-1/2" 23-1/4' 9-5/8" SIDE PANEL **CUTOUT FOR** 5" Ø SIDE PANEL CUTOUT HORIZONTAL FOR HORIZONTAL VENTING **VENTING** THROUGH THE CABINET **THROUGH** 4-1/8' THE CABINET 7/8" DIA. HOLES ELECTRICAL CONNECTION 40' 3-3/8 7/8" HOLE WITH PLUG FLUE OPENING 2-1/8" 29-1/2 1-5/8" HOLE WITH PLUG 1-1/2" DIA. GAS CONNECTION 20-1/4 (ALTERNATE) 1-5/8" HOLE WITH PLUG 10" 5-5/16" 1-5/8" HOLE WITH PLUG 3-3/4 1-5/8" DIA. HOLE WITH PLUG GAS CONNECTION (ALT)

| FURNACE AIRFLOW (CFM) VS. STATIC PRESSURE (ins. w.g.) | | | | | | | | | | |
|---|--|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| MODEL | SPEED TAP | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| M801P140DD60AA | 4-HIGH - Black 3-MED - HIGH - Blue 2-MED - LOW - Yellow 1-LOW - Red | 2377 2115 1806 1527 | 2321 2081 1793 1507 | 2265 2046 1779 1486 | 2199 1992 1738 1473 | 2133 1938 1696 1459 | 2050 1872 1655 1422 | 1967 1805 1614 1384 | 1877 1727 1556 1329 | 1786 1649 1497 1273 |

1-5/8" HOLE WITH PLUG

| CFM VS. TEMPERATURE RISE | | | | | | | | | | | | | | |
|--------------------------|------|------|------|------|------|------|-------|-------|------|-------|------|------|------|------|
| | | | | | CFM | (CUB | IC FE | ET PE | R MI | NUTE) | | | | |
| MODEL | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 | 2300 | 2400 |
| M801P140DD60AA | | | | | 69 | 65 | 61 | 58 | 55 | 52 | 49 | 47 | 45 | |

| MODEL | M801P140DD60AA | |
|--------------------------|---------------------------|--|
| TYPE | Downflow/Horizontal | |
| RATINGS ② | | |
| Input BTUH ③ | 140,000 | |
| Capacity BTUH (ICS) ③ | 113,000 | |
| Temp. rise (MinMax.) °F. | 45 - 75 | |
| BLOWER DRIVE | DIRECT | |
| Diameter - Width (In.) | 11 x 10 | |
| No. Used | 1 | |
| Speeds (No.) | 4 | |
| CFM vs. in. w.g. | See Fan Performance Table | |
| Motor HP | 3/4 | |
| R.P.M. | 1075 | |
| Volts/Ph/Hz | 115/1/60 | |
| COMBUSTION FAN - Type | Centrifugal | |
| Drive - No. Speeds | Direct - 1 | |
| Motor HP - RPM | 1/50 - 3180 | |
| Volts/Ph/Hz | 115/1/60 | |
| FLA | 1.09 | |
| FILTER — Furnished? | No | |
| Type Recommended | High Velocity | |
| Hi Vel. (NoSize-Thk.) | 2 - 16x20 - 1in. | |
| VENT — Size (in.) | 4 Round | |

| HEAT EXCHANGER | | |
|------------------------------------|--------------------------|--|
| Type - Fired | Alum. Steel | |
| - Unfired | | |
| Gauge (Fired) | 20 | |
| ORIFICES — Main | | |
| Nat. Gas. Qty. — Drill Size | 7 — 45 | |
| L.P. Gas Qty. — Drill Size | 7 — 56 | |
| GAS VALVE | Redundant - Single Stage | |
| PILOT SAFETY DEVICE | | |
| Туре | Hot Surface Ignition | |
| BURNERS — Type | Multiport Inshot | |
| Number | 7 | |
| POWER CONN. — V/Ph/Hz 4 | 115/1/60 | |
| Ampacity (In Amps) | 13.8 | |
| Max. Overcurrent Protection (Amps) | 20 | |
| PIPE CONN. SIZE (IN.) | 1/2 | |
| DIMENSIONS | HxWxD | |
| Crated (In.) | 41-3/4 x 26-1/2 x 30-1/2 | |
| WEIGHT | | |
| Shipping (Lbs.)/Net (Lbs.) | 196 / 183 | |

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

3 Based on U.S. government standard tests.

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| File No. | M801P140DD60-SUB-1A |
| Supersedes | M801P140DD60-SUB-1 |