

SUBMITTAL RECORD \_\_\_\_\_  
 JOB \_\_\_\_\_  
 LOCATION \_\_\_\_\_  
 SUBMITTED TO \_\_\_\_\_  
 SUBMITTAL PREPARED BY \_\_\_\_\_  
 APPROVED BY \_\_\_\_\_  
 DATE \_\_\_\_\_



# Specification Form WIT Water Based Insulation Adhesive

## DESCRIPTION

Duct liner is typically attached to duct walls by two fastening methods; one with mechanical fasteners and the other with adhesive. Mechanical fasteners are utilized to prevent delamination of the liner while adhesives bond the liner to the metal ensuring that air flow can not intrude between the two materials. The choice of an adhesive is affected by several factors some of which are; the method of application, acceptable dry time, solvent type.

Duro Dyne WIT is a non-flammable water-based duct liner adhesive specifically formulated for spray, brush and roller coating application. WIT may be used for bonding low and high density duct liner or wrap to the interior or exterior of metal ductwork. Duro Dyne WIT is formulated to work with Duro Dyne adhesive application equipment i.e. GBAC, Super Sprayfast, Mini-Sprayfast and Rollabond.

## FEATURES

- Non-Flammable, wet or dry
- Can be applied by spray, brush or roller
- Non-toxic/100% solvent free
- Quick grab to hold liner in place

## TYPICAL PROPERTIES

**Type:** Resin Emulsion  
**Solids:** 57 ± 2%  
**Weight:** 9.8 lbs./gal.  
**Color:** White  
**Odor:** Bland  
**VOC:** 30 gms./ltr.  
**Viscosity:** 1600-1800 CPS. Typical at 1800. Brookfield LVF #4 Spindle, 6 RPM @ 25°C  
**Flammability:** Non-Flammable  
**Effect of Freezing:** No damage - 1 Cycle  
**Storage Life:** 6 Months at 70°F  
**Clean With:** Warm Water/Detergent  
**Method of Application:** Designed for use with spray equipment or Duro Dyne Roto Bonder. As a general practice, it is advisable that liquid products be stirred before use.  
**Service Temperature:** -40 - 200 °F



Underwriters Laboratories, Inc.  
 Classified Adhesive 327U  
 Flame Spread 0  
 Smoke Developed 0

## RELATED SMACNA RECOMMENDATIONS\*

### 7.4 Installation Standards For Rectangular Ducts Using Flexible Liner

**S2.3 Each layer of duct liner shall be attached with 90 percent coverage of adhesive at the liner contact surface area.**

**S2.4 All transversely oriented edges of liner not receiving metal nosing shall be coated with adhesive. Liner shall be neatly butted without gaps at transverse joints and shall be coated with adhesive at such joints before butting.**

**S2.6 Ducts with interior widths of 8 in. (203 mm) or less do not require mechanical fasteners in addition to adhesive.**

*\*From SMACNA HVAC Duct Construction Standards Metal and Flexible • Third Edition • 2005*

ITEM#	CODE	DESCRIPTION
5056	WIT-1	WIT - 1 Gallon Pail
5057	WIT-5	WIT - 5 Gallon Pail
5058	WIT-55	WIT - 55 Gallon Drum

## SUGGESTED SPECIFICATIONS

All metal duct shall be lined according to SMACNA HVAC Duct Construction Standard. Each layer of duct liner shall be attached with 90% coverage of adhesive at the liner contact surface area. Adhesive shall be UL classified for surface burning characteristics and be water based. Adhesive shall be WIT as manufactured by Duro Dyne Corporation.

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